ShipRight

Design and construction

Software User Manual

Fatigue Design Assessment

Level 2

October 2002



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SDIS Feedback Form

CHAPTER 1: INTRODUCTION

Section 1: Ship**Right** Fatigue Design Assessment procedures Section 2: How to perform a level 2 Fatigue Design Assessment

■ Section 1: ShipRight Fatigue Design Assessment procedures

As part of the *ShipRight* design, construction and lifetime ship care procedures, Lloyd's Register (LR) has developed and introduced a Fatigue Design Assessment (FDA) procedure which provides a multi-level evaluation of the fatigue performance of hull structural details. It is applied in conjunction with LR's Structural Design Assessment (SDA) and Construction Monitoring (CM) procedures.

The FDA procedure is applied on a mandatory basis to the structural arrangements of all new oil tankers¹ and bulk carriers² over 190 metres in length in order to obtain the necessary confidence level in the configuration and details of the structure. It is also applied to other ships where the type, size and structural configuration demand.

The procedure comprises three possible levels of assessment:

- **Level one**. For the level one assessment, the structural details and critical locations are identified and evaluated using the Structural Detail Design Guide.
- Level two. The level two approach is a simplified spectral direct calculation procedure which utilises LR
 PC-based software. This procedure has been derived from experience in applying the level three fatigue
 assessment.
- **Level three.** The level three approach is a full spectral direct calculation procedure based on first principles computational methods, such as ship motions/loads and finite elements.

A diagrammatic illustration of the calculation procedures for the level two and level three assessment is given in Fig. 1.1.1.

The purpose of this document is to provide guidance and instructions to the user for performing a level 2 assessment.

1.1 Level two assessment

The level two direct calculation assessment utilises a simplified (first principles) Spectral Fatigue Analysis procedure. The supporting FDA software is currently applicable to:

- Double hull tankers; longitudinal end-connections.
- Bulk carriers; longitudinal end-connections.

¹ Applicable for new oil tankers from 28th January 1995

² Applicable for new bulk carriers from 26th January 1996

Chapter 1 Section 1

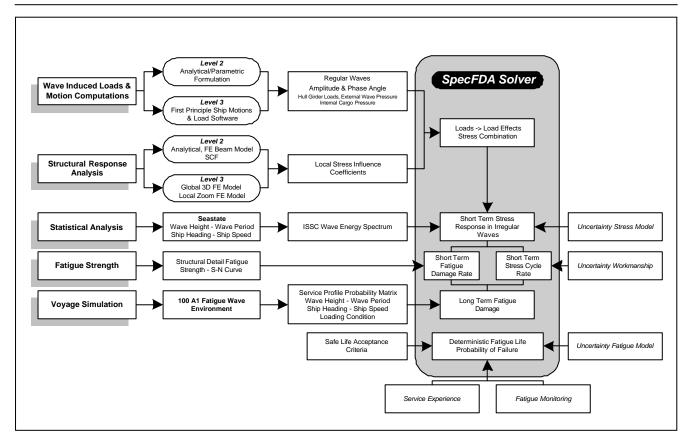


Fig. 1.1.1 Spectral fatigue analysis procedure (Level two and level three assessment)

The direct calculation computational procedure is as follows:

- The structural detail fatigue strength characteristics (or S-N curves) are automatically assigned by the S-N
 Curve Expert using a parametric formulation of the geometrical stress concentration factor derived from
 systematic finite element analyses of ship structural details.
- The wave induced loads and motions in regular waves are determined from parametric formulations derived from the regression analysis of wave induced loads and motions in regular waves which have been computed from first principles using methods such as Strip Theory. The procedure allows the determination of the amplitude and the associated phase angle of the global and local loads, and the motions for any ship loading condition, ship speed, wave frequency, and ship heading.
- The structural response is determined from first principles using a combination of simplified finite element beam models and analytical procedures. The structural response at each hot-spot location is computed in terms of the influence coefficients associated with each load component applied to the structural member, and the relevant geometrical stress concentration factor. The procedure allows the response of the primary structure to be included in the structural response model by computing the relative deflection of the primary structure from a Finite Element grillage model under the action of hydrodynamic wave pressure and the cargo/water ballast inertia pressure.
- The short term total stress response in irregular waves is computed from the structural response influence coefficients, the regular wave load amplitudes and phase angles, and the wave energy spectrum. The stress range is obtained by combining the structural response arising from each load component taking into account the relative phase difference. Where non-linear and/or non-harmonic behaviour of the load component exists, a special time domain simulation method is applied to obtain the resulting stress range.
- For every seastate under consideration, the fatigue damage rate and stress reversal frequency are calculated from the short term stress response statistics and the fatigue strength characteristics of the structural detail.

• Since fatigue damage is a cumulative process, and the long term stress range distribution is a function of the long term wave environment, it is essential to employ a realistic wave environment. Using a concept similar to the 100 A1 Longitudinal Strength Standard based on the North Atlantic wave environment, the 100A1 Fatigue Wave Environment Standard has been formulated. It is computed systematically for a combination of trading routes appropriate for the ship type and ship characteristics under investigation. The trading routes, which are a direct function of the ship type, have been determined from statistical analyses of world-wide trading patterns. In addition to the 100A1 Fatigue Wave Environment Standard, a User Defined Wave Environment, using specific trading patterns specified by the Shipowner or the Shipbuilder, may be used.

The 100 A1 Fatigue Wave Environment trading patterns for large crude oil tankers and bulk carriers are summarised in Appendix B.

All Trading patterns are currently assumed to consist of a loaded and a ballast passage.

The purpose of the Voyage Simulation module is to predict the probability of the ship encountering a particular seastate for the range of ship speeds, ship to wave headings and loading conditions.

The module extracts the seastate probabilities for each area of ship operation and combines these with the ship to wave heading probabilities and the length of time exposed to each seastate to derive the total probability of the ship experiencing a particular seastate.

- The length of time is derived from the maximum speed at which the ship can operate for each seastate, and the distance between waypoints within each sea area.
- The ship to wave headings are derived from the sailing course between waypoints and the wave directions in the wave statistics database.
- The wave direction probabilities are a function of the ship's course and headings which are adjusted incrementally to obtain 360 degree wave coverage.

The resulting probabilities are summated for each seastate/ship speed/ship to wave heading and loading condition to provide a lifetime Service Profile Matrix. The wave statistics data is the Global Wave Statistics information supplied under licence by British Maritime Technology (BMT).

- The accumulated long term fatigue damage is computed from each individual seastate contribution using the probability matrix of seastate occurrence defined by the computed 100A1 Fatigue Wave Environment and the associated short term fatigue damage rate and stress reversal frequency.
- The fatigue performance results are provided in the following formats:
 A deterministic accumulated fatigue damage for the given service life at 97,5 per cent probability of survival.
 A probability of failure, for a given number of service years, determined from a reliability fatigue model.

1.2 Monitoring in service

A link can be created between the FDA procedure and the Ship Event Analysis (SEA) procedure which covers full scale stress monitoring of the ship whilst in service.

This could permit correlation with the theoretical analysis and enable a further update to the predicted fatigue life of the structural details in real time. This could provide the opportunity for ship's staff to reduce the fatigue damage rate through appropriate actions, e.g. change of ship's speed or heading. This full-scale monitoring could be applied to those structural details most likely to be affected by fatigue. The possible links between the various LR procedures are illustrated in Fig. 1.1.2. Further information on the SEA procedure is provided in *LR's Provisional Rules for the Classification of Hull Surveillance Systems*.

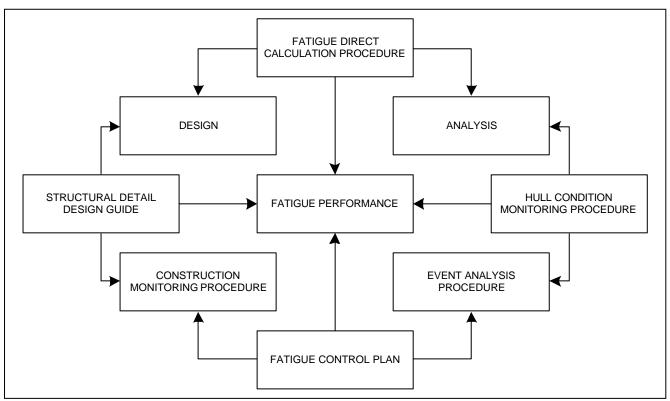


Fig. 1.1.2 Links between relevant ShipRight procedures

1.3 Pre-Contract Consultation

It is essential that the Builder, in conjunction with LR, consults with the Owner in order to clarify the Owner's requirements in respect of FDA Notation, trading pattern and service life at the earliest possible opportunity in the pre-contract process.

■ Section 2: How to perform a level 2 Fatigue Design Assessment

The basic steps involved in performing a full FDA analysis are these:

- Step 1 Input information concerning the ship like structural arrangement, loading conditions and midship properties etc. under the FDA **Project Manager**. Reference is made to **Chapter 4**.
- Step 2 Run the FDA S-N Curve Expert to determine the appropriate S-N curves for all structural details to be assessed. See Chapter 4.
- **Step 3** Execute the solvers for **Wave Induced Loads and Motions**. This generates the response amplitude operators (RAO's) for the ship loadings and motions in wave. *See* **Chapter 5**.
- Step 4 Execute the solvers for calculating the structural influence coefficients (i.e. stress in critical areas due to unit patch load). See Chapter 6 Structural Response.
- Step 5 Perform Voyage Simulation in order to obtain the service profile necessary to perform a spectral analysis. For the case of an existing ship, the voyage simulation can be customised to reflect the service history of the ship. For a new design, the user can select the default FDA trading pattern for that ship type. See Chapter 7.
- Step 6 Determine the fatigue damage for all critical locations. This is performed under **Short and Long**Term Fatigue Computation described in Chapter 8.
- Step 7 Study the computed results of the fatigue design assessment with the **Fatigue Performance Analyser.** Identify locations with inadequate fatigue performance. *See* Chapter 9. Make note of the minimum S-N curves required to satisfy a design life of 20 years.
- Step 8 Modify the design of stiffener end connection under Chapter 5 Midship Section Stiffener Details (Step 1). Rerun the FDA S-N Curve Expert (Step 2) until the required minimum S-N curve is achieved. To assist the user in designing a more fatigue resistant end connection, see Section 2.1 Structural Detail Design Guide. Rerun Steps 1 to 8 as many times as necessary to achieve the required design life.

These steps are summarised in the flow chart in Fig. 1.2.1.

Any design is by nature an iterative process. With experience the user can achieve the required design fatigue life in fewer iterations.

Chapter 1 **Section 2**

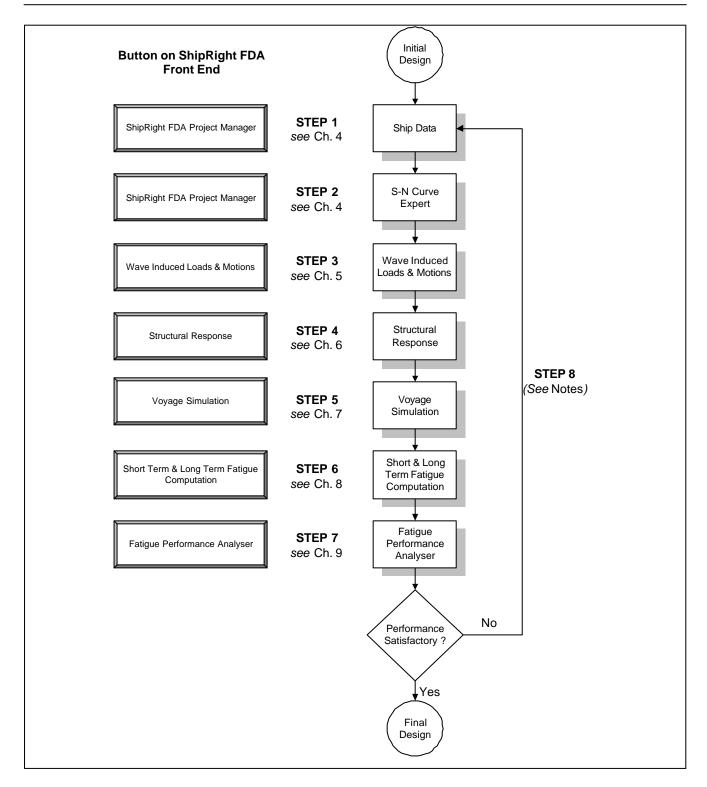


Fig. 1.2.1 Design procedure using ShipRight FDA

NOTES

- 1. Fatigue damage can be lowered by reducing the stress concentration factor and/or the nominal stress in the end connection.
- 2. To modify the end connection and stiffener, select the button **Midship Section Stiffener Details** on the **Project Manager Control Panel.** To reduce the stress concentration factor, use a radiused bracket with larger arm length. To reduce the nominal stress, use a larger stiffener and/or bracket scantling.

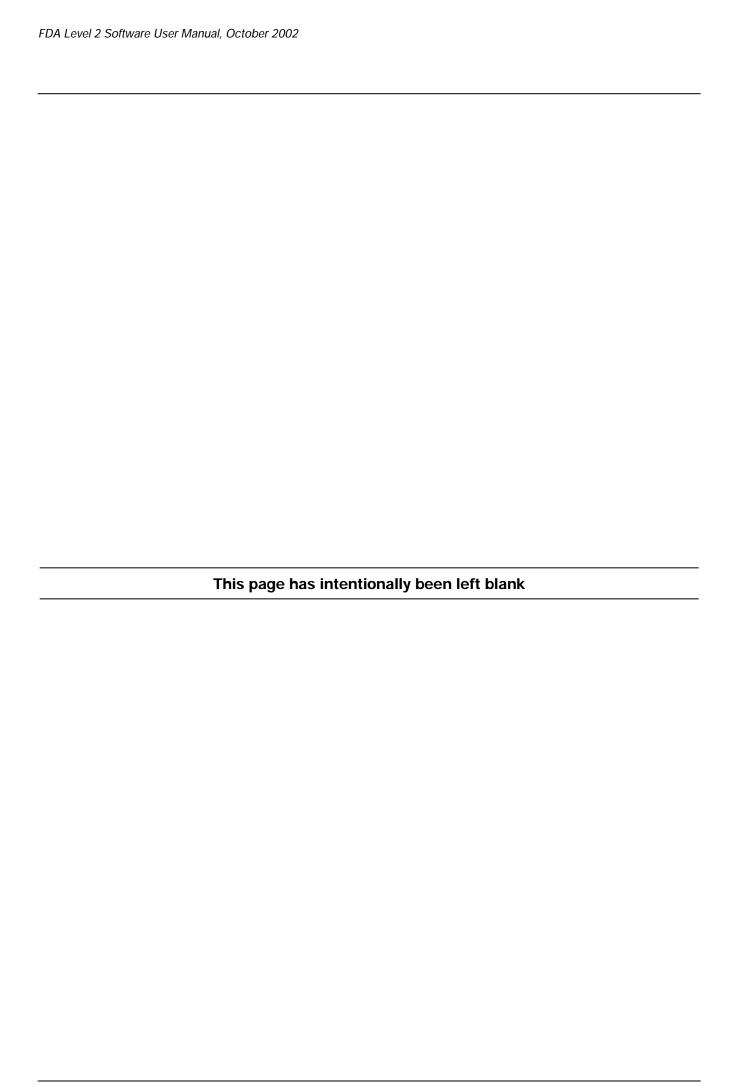
2.1 Structural Detail Design Guide

Prior to commencing the application of the Fatigue Design Assessment procedure, it is necessary to identify those areas and items of structural detail at risk to fatigue damage.

Experience with ships in service has enabled LR to provide information to assist the Shipbuilder in determining specific critical locations within these areas which may be vulnerable to fatigue. Particular emphasis is placed on locations where high stress magnitudes may be anticipated and for which correct alignment is important. This information is presented in LR's **Structural Detail Design Guide (SDDG)**. This can be accessed by clicking the **LR Detail Design Guide** button on the *ShipRight* FDA Front end (see Fig. 1.2.2). The SDDG is presented in Adobe Acrobat format, and can be printed off in full, or viewed on screen. If you do not have Adobe's free reader, this can be downloaded from the Adobe site at http://www.adobe.com/



Fig. 1.2.2 ShipRight FDA Front End - Access the SDDG



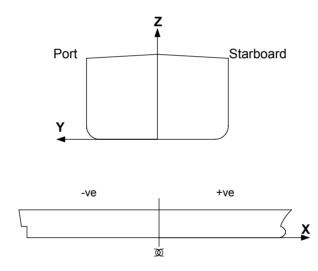
CHAPTER 2: GETTING STARTED

Section 1: Ship definition conventions Section 2: Starting Ship**Right** FDA Section 3: Technical support

■ Section 1: Ship definition conventions

The following conventions are used in ShipRight FDA for defining the ship.

- 1. Frames are numbered starting from the aft end with increasing numbers forward.
- 2. The ship coordinate system is shown below.



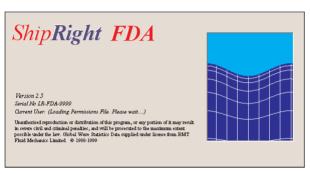
3. Strake and stiffener numbering system.

Plating area	Strake Numbering/Stiffener Numbering	Direction of Increasing Strakes/Stiffeners
Outer Bottom	From Centre Line	Outboard
Outer Side Shell	From Base Line	Upwards
Deck	From Centre Line	Outboard along plating
Inner Bottom	From Centre Line	Outboard
Hopper Sloping Plate	From Inner Bottom Knuckle	Outboard along plating
Inner Side Shell	From Base Line	Upwards
Upper Sloping Plate	From Inboard Knuckle	Inboard along plating
Longitudinal Bulkheads	From Base Line	Upwards

■ Section 2: Starting ShipRight FDA

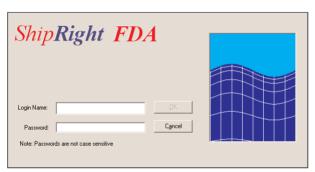
After your FDA administrator has installed the software on your machine, you will have a new menu group called **Lloyd's Register of Shipping** with two new program items: *ShipRight* FDA and FDA Results Viewer.

Double click the menu item for *ShipRight* FDA. The *ShipRight* FDA **Splash screen** will appear while the program is being loaded.



2-1 Splash screen

If you have not set the login name and password in the AUTOEXEC.BAT file, the program will request this information through the **Login screen.**



2-2 Login screen

Enter your login name and password. If the program rejects your first attempt to login, you are allowed two more attempts. Rejection of all three attempts will cause the program to issue a failure warning. Consult your FDA administrator.



2-3 Login failure

After you have successfully logged in, proceed to Chapter 3 - ShipRight FDA Front End.

Section 3: Technical support

LR operates a technical support service from its headquarters in London, UK. The service comprises assistance from technical experts between the hours of 9 am and 5 pm. Should you discover a problem or require assistance in using the program or in understanding the procedures, please contact the IT Helpdesk (*ShipRight* support) via telephone or email at the numbers/address listed below.

When reporting a problem by telephone, please have your computer at the ready so as to follow any advice or provide background information to assist LR in diagnosing your problem.

When reporting a problem by email, please complete the SDIS Feedback Form (located at the back of this manual) and send as an attachment to the IT Helpdesk.

Tel: +44 (0)20 7423 2900

email: it.helpdesk@lr.org [shipright@lr.org]



CHAPTER 3: SHIPRIGHT FDA FRONT END

Section 1: Program control Section 2: Ship**Right** FDA batch mode Section 3: Program options

■ Section 1: Program control

The *ShipRight* FDA Front End provides access to the separate program modules. Each module is accessed sequentially to perform a complete fatigue design assessment. The user is returned to the Front End after performing each step. The FDA front end has nine buttons for accessing these modules.



3-1 ShipRight FDA Front End

Four of these buttons have a 'completion box' to their right. When the box is 'empty' or partially filled, the particular step associated with the button is incomplete. Some buttons/steps cannot be activated until certain preceding step(s) has/have been completed.

Chapter 3

Sections 1 & 2

The following table summarises their function and provides reference to subsequent Chapters of this document:

Button	Function	Chapter
0//	FDA 01 - 1 - 0 - (0 - 01 - 1 - 1 - 0)	
Ship Right FDA Project Manager	FDA Step 1, 2 (See Chapter 1.2)	4
Wave Induced Loads and Motions	FDA Step 3	5
Structural Response	FDA Step 4	6
Voyage Simulation	FDA Step 5	7
Long Term and Short Term Fatigue Computation	FDA Step 6	8
Fatigue Performance Analyser	FDA Step 7	9
Structural Detail Design Guide	FDA Step 1 (Reference Tool)	10
Ship Right FDA Batch Mode	FDA Steps 3 to 6	3
Program Options	Global program settings	3

Located below the buttons is a display area showing information concerning the currently opened project. No information is displayed if no project is currently opened.

Located below the information display area is a status/error bar. It shows the hard disk location of the currently opened project.

To find out about *ShipRight* FDA, select the About option on the menu bar. A drop-down menu is displayed with three further options.

ShipRight FDA Enquire about software and system settings (e.g. memory).

Current User Enquire about user information (expiry date etc.). **FDA Administrator** How to contact FDA administrator(s) on your site.

To exit ShipRight FDA, pick the Exit option on the menu bar.

Section 2: ShipRight FDA Batch Mode

Selecting the *ShipRight* FDA Batch Mode button will activate the solvers for Steps 3 to 6 in an automatic sequence. This button cannot be activated until all the required data in Project Manager is complete.

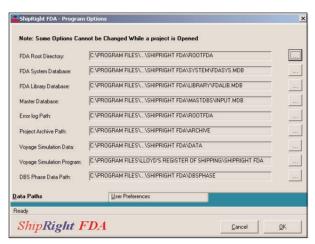
NOTE

The novice user is encouraged to perform each step interactively in order to get an appreciation of the purpose of each solver and view the results obtained from each step.

The **ShipRight FDA Batch Mode** button automates the iterative design process. A word of caution however, the user cannot override the batch execution once it has started. Once it starts, control is returned to the user only after completion of all the steps. Depending on the extent of FDA computation (full ship or selected frames) and machine specifications, <u>a typical FDA batch may require anywhere between 3 to 15 hours.</u>

■ Section 3: Program Options

The **Program Options** button controls the global settings for *ShipRight* FDA. There are two tabs under the Program Options dialogue screen, one controls the **Data Paths** and the other controls the **User Preferences.** The function key F7 toggles between these two tabs.



3-2 Program Options - Data Paths

3.1 Data Paths

The **Data Paths** dialogue screen tells *ShipRight* FDA where to look for specific modules of the program and where to save and retrieve data. These data paths are set to the default when the program is installed. Normally, there is no need to modify the default setting. If the user wishes to modify the data paths, browse buttons are available to the right of each path. When a project is opened, only certain data paths can be changed.

The following table summarises the default data path and data file settings (for non-network installation).

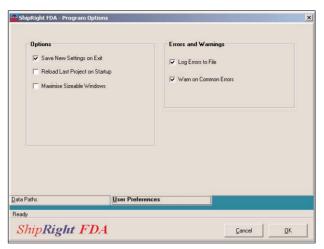
Path description	Default path
FDA Root Directory	C:\Program Files\Lloyds Register of Shipping\ShipRight FDA
FDA Project Directory	C:\Program Files\Lloyds Register of Shipping\ShipRight FDA\RootFDA
FDA System Database	C:\Program Files\Lloyds Register of Shipping\ShipRight FDA\system\fdasys.mdb
FDA Library Database	C:\Program Files\Lloyds Register of Shipping\ShipRight FDA\library\fdalib.mdb
Master Database	C:\Program Files\Lloyds Register of Shipping\ShipRight FDA\mastdbs\input.mdb
Error Log Path	C:\Program Files\Lloyds Register of Shipping\ShipRight FDA\rootfda
Project Archive Path	C:\Program Files\Lloyds Register of Shipping\ShipRight FDA\archive

The **FDA Root Directory** should point to where the main executables (e.g. rightfda.exe) are located. The **Error Log Path** determines where the error log file FDERRLOG.TXT is created, see also 3.2.2 **Errors and Warnings.** The **Project Archive Path** determines where to look for and/or create an archived project.

IMPORTANT NOTE

Projects should not be located on a compressed drive. The program will not see a project if it is compressed. If you need to have a compressed drive, to see any FDA projects, you must uncompress the root of the project directories and all sub directories.

3.2 User Preferences



3-3 User Preferences

There are three dialogue areas under User Preferences - Options, Errors and Warnings and Processor Type.

3.2.1 Options

Option	Description	Default
Save New Settings on Exit	Save current global settings on exit so they become the default next time	Yes
Reload Last Project on Startup	Automatically open the last project when starting FDA	No
Validate all Input	Data checking for all input	Yes
Maximise Sizeable Windows	Use maximum window size allowable	No

3.2.2 Errors and Warnings

This dialogue area controls how the program handles error and warning messages.

Option	Description	Default
Log Error to File	Create error log file FDERRLOG.TXT	Yes
Warn Before Cancel	Issue warning before accepting Cancel	No
Warn on Common Errors	Issue warning when encountering error	Yes

NOTE

When executing the FDA solvers in batch mode, the user might not want to interrupt the execution when common non-fatal errors are encountered. To over-ride the issue of warning messages, de-select the **Warn on Common Errors** option.

3.2.3 Processor Type

The user may choose from the Processor Type option list whether the computer he/she is using has a Pentium central processing unit (CPU) or 486 CPU. Choosing the right option allows optimised execution.

CHAPTER 4: PROJECT MANAGER

Section 1: Creating a new project Section 2: Opening an existing project Section 3: Project Manager Control Panel Section 4: Menu bar Section 5: Tool bar

The **Project Manager** window appears after the user selects the **ShipRight FDA Project Manager** button on the **ShipRight FDA Front End.** The first time the user enters this module of the program, no active project has been defined. If no active project has been defined, the window looks like this:



4-1 Project Manager Control Panel

If you are creating a new project, read Section 4.1. If you are opening an existing project, read Section 4.2. After a project has been defined, proceed to Section 3, **Project Manager Control Panel.** For more advanced file operations, see Section on **Menu Bar.**

Section 1: Creating a new project

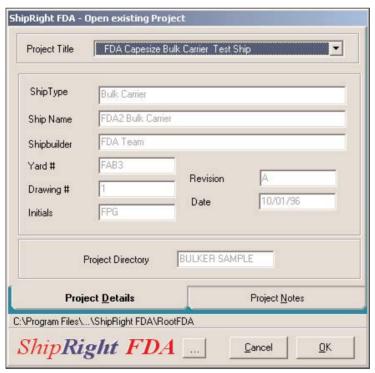
To create a new project, select the icon, or choose the **New Project** option under the **Project** pull down menu.

1.1 Project Details

A dialogue screen is displayed. There are two tabs on the dialogue screen. Enter all the requested information in the data entry boxes for the **Project Details** tab. Pick either 'Double Hull Tanker' or 'Bulk Carrier' from the **Ship Type** drop down list.

The **Project Directory** is automatically determined by the program.

The **Date** is automatically determined by the program.



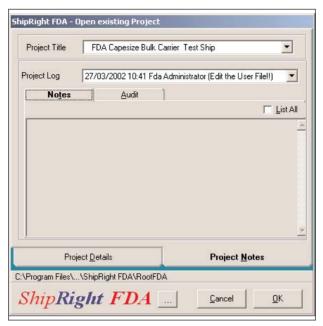
4-2 Create New Project

Unless all the requested data is supplied, you cannot exit from this dialogue screen.

1.2 Project Notes

You can enter notes for your own record in the **Notes** sub-tab in the **Project Notes** tab.

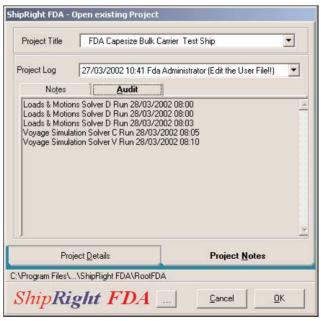
The procedure comprises three possible levels of assessment:



4-3 Edit Project Details - Notes

1.3 Audit trail

If this is a new project, there will not be an audit trail. For an old project, the audit trail records all the modifications made to the project from its beginning. To read the audit trail, select the sub-tab Audit in the Project Notes tab.



4-4 Edit Project Details - Audit

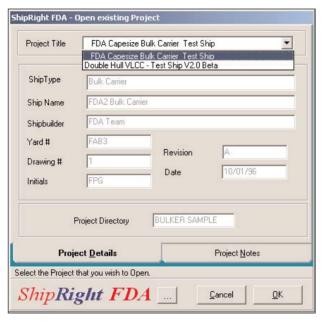
Chapter 4

Sections 1 & 2

Every time a user opens this project, his/her full name is recorded on the **Project Log** drop-down list, even if no changes are made. Audit information can be shown for a specific record on the log, or the full audit trail can be displayed. To display the full audit trail, click the **List All** check box.

■ Section 2: Opening an existing project

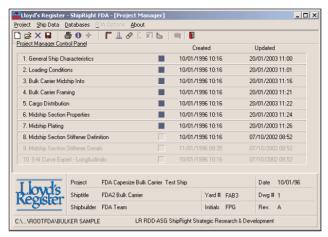
To open an existing project, select the icon, or select Open Project from the Project drop down menu. A dialogue screen appears.



4-5 Open existing Project

The **Project Title** drop-down list shows a list of available projects in the current FDA project directory (see 4–5). Select the project from the list. You can view any notes and history associated with the project by picking the tab **Project Notes.** If the project you want is not on the list, look for it using the browse button.

Section 3: Project Manager Control Panel



4-6 Project Manager

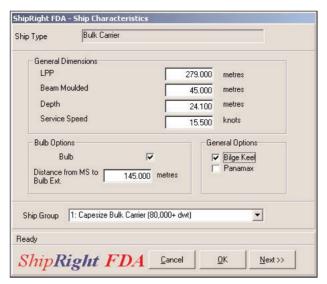
The ShipRight FDA Project Manager Control Panel allows the user to enter the ship data necessary for performing a fatigue design assessment. The ship data is entered via nine data groups in the case of a bulk carrier and eight in the case of a tanker. Each data group heading is listed on the Project Manager Control Panel with a hypertext link to the respective dialogue screen. There is a completion box next to each heading. Two dates are also shown, indicating the date each data group was first created and last updated respectively. The control panel also provides a hypertext link to the S-N Curve Expert Analysis dialogue screen. The following table lists the Section number in this Chapter corresponding to each heading as well as the ship type(s) applicable.

Data Entry Heading	Ship Type	Section No.
General Ship Characteristics	All	3.1
Loading Conditions	All	3.2
Midship Info	All	3.3
Framing	All	3.4
Cargo Distribution	Bulk Carriers only	3.5
Section Properties	All	3.6
Midship Plating	All	3.7
Midship Section Stiffener Definition	All	3.8
Midship Section Stiffener Details	All	3.9
S-N Curve Expert Analysis	All	3.10

The appearance of some dialogue screens is dependent on the ship type. For ease of indicating which option is specific to each ship type, an abbreviated code is used in the subsequent sections.

- **(B)** indicates the option/data is specific to bulk carriers only.
- **(T)** indicates the option/data is specific to tankers only.

3.1 General Ship Characteristics



4-7 Ship Characteristics

Most of the data entry boxes are self-explanatory. The **Ship Type** has already been defined when creating a new project and cannot be changed here.

3.1.1 General Dimensions

LPP is the distance, in metres, on the summer load waterline from the forward side of the stem to the after side of the rudder post, or to the centre of the rudder stock if there is no rudder post. In ships with unusual stern arrangements, the length, LPP, is to be specially considered.

Beam Moulded is the midship moulded breadth, in metres.

Depth is the distance measured, in metres, at the middle of the Rule length, L, from the top of the keel to the top of the deck beam at side on the uppermost continuous deck. When a rounded gunwale is arranged, the depth is to be measured to the continuation of the moulded deck line.

Service Speed is the design service speed of the ship, in knots.

3.1.2 Bulb Options

Use the **Bulb** check box if the ship has a bulbous bow. **The Distance from MS to Bulb Ext.** is the distance, in metres, measured parallel to the baseline from midships to the forwardmost extent of the bulb.

3.1.3 General Options

Use the **Bilge Keel** check box if this is present.

(B) Use the **Panamax** check box if the vessel is a Panamax size bulk carrier. This adds a grain loading condition and enable the correct default trading pattern for the voyage simulation to be selected.

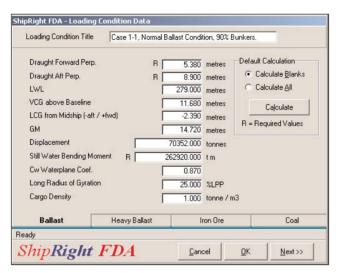
3.1.4 Ship Groups

Use the drop down list to select the correct ship group for your model. By default, if the new project is a double hull tanker, a VLCC will be selected. If the new project is a bulk carrier, Capesize bulk carrier will be selected. Change the default selection as necessary.

3.2 Loading Conditions

Ship**Right** FDA requires two loading conditions to be defined for tankers and four loading conditions to be defined for bulk carriers (five if the vessel is Panamax size). The loading conditions are arranged by tabs.

3.2.1 Loading conditions for Bulk carrier (B)



4-8 Loading Condition Data - Ballast

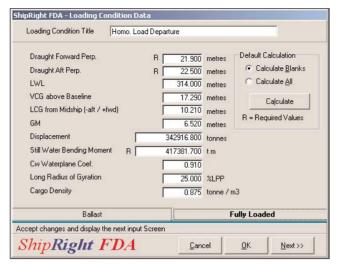
Enter the data in all the blank data entry boxes for each of the loading conditions. These are self-explanatory. **GM** is the transverse metacentric height. **Still Water Bending Moment** is the maximum value for this condition.

For preliminary analysis, the user has the option to allow the program to calculate approximate values based on the forward and aft perpendicular draughts and the ship characteristics. For more accurate analysis, supply exact values. Most of these values can be obtained from the ship loading conditions manual.

For default calculations, enter appropriate values in the **Draught Forward Perp.** and **Draught Aft Perp.** data entry boxes as a minimum starting point. From the **Default Calculation** options list, choose **Calculate Blanks** to calculate the missing data alone, or **Calculate All** to calculate all data, overwriting any user-supplied values.

Click the Calculate button to calculate.

3.2.2 Loading conditions for Tanker (T)



4-9 Loading Condition Data - Ballast

Enter the data in all the blank data entry boxes for each of the loading conditions. These are self-explanatory. **GM** is the transverse metacentric height. **Still Water Bending Moment** is the maximum value for this condition.

For preliminary analysis, the user has the option to allow the program to calculate approximate default values based on the fwd and aft perpendicular draughts and the ship characteristics. For more accurate analysis, supply exact values. Most of these values can be obtained from the ship loading conditions manual.

For default calculations, enter appropriate values in the **Draught Forward Perp.** and **Draught Aft Perp.** data entry boxes as a minimum starting point. From the **Default Calculation** options list, choose **Calculate Blanks** to calculate the missing data alone, or **Calculate All** to calculate all data, overwriting any user-supplied values.

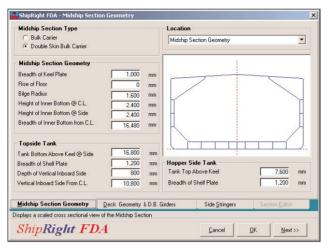
Click the Calculate button to calculate.

3.3 Midship Info

The dialogue screens for inputing the midship section geometry for bulk carriers and tankers are slightly different because certain structural arrangement are specific to tankers (e.g longitudinal bulkheads) and some are specific to bulk carriers (e.g. topside tanks). The basic steps to define the Midship Info are similar. The dialogue screen is divided into tabs, four for bulk carriers and five for tankers.

3.3.1 Steps for defining Bulk Carrier Midship Info (B)

Step 1 - Midship Section Geometry (B)

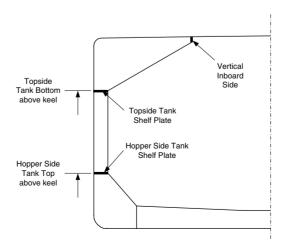


4-10 Midship Section Geometry

- Pick the <u>Midship Section Geometry</u> tab if you are not already inside this tab. From the <u>Midship Section Type</u> options list, choose either single skin <u>Bulk Carrier</u> or <u>Double Skin Bulk Carrier</u>.
 Step 3 applies only to double skin bulk carriers.
- 2. From the **Location** drop-down list, choose the area where the midship section geometry is to be defined. Three areas are listed:
 - Midship Section Geometry.
 - Cargo Hold Area Forward Bulkhead Geometry
 - Cargo Hold Area Aft Bulkhead Geometry

Choose **Midship Section Geometry** first. On completion of midship section geometry, proceed to each of the following two locations in sequence. The program prompts you if you want to copy the midship section geometry as a starting point for defining the other two areas. See Step 4.

- 3. Proceed to the **Midship Section Geometry** dialogue area and enter all requested data. Only half-breadths are required since the ship is assumed symmetric about centre-line.
- 4. Proceed to the **Topside Tank** dialogue area. Enter all missing information. The following diagram may be used as guidance. If there is no shelf plate, enter shelf plate breadth as zero.

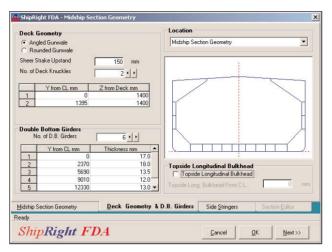


Chapter 4

Section 3

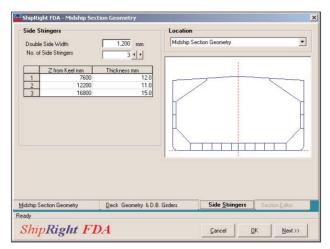
5. Proceed to the **Hopper Side Tank** dialogue area. Enter the missing information. If there is no shelf plate, enter zero for breadth.

Step 2 - Deck Geometry and Double Bottom Girders (B)



- 4-11 Midship Section Geometry
- Deck Geometry & D.B. Girders
- Pick the Deck Geometry & D. B. Girders tab. Choose the type of gunwale from the options list in the Deck Geometry dialogue area. Provide the Rounded Gunwale Radius or the Sheer Strake Upstand depending on the type of gunwale chosen.
- 2. Use the spin buttons in the **Deck Geometry** dialogue area to define the **Number of Deck Knuckles.**One side of the ship is required to be defined, starting from the centre-line. Enter the **Y and Z coordinates** of the knuckles in the data table. The number or rows in the table is controlled by the spin buttons, one row for each knuckle point. The Y coordinate is measured outboard from the centreline. The Z coordinate is measured upwards from the deck edge at side.
- 3. Proceed to the **Double Bottom Girders** dialogue area. The number of double bottom girders is controlled by the spin buttons. One side of the ship is required to be defined, starting from the centreline. Enter the **centreline offsets and thickness** of these girders in the data table.
- 4. If there is a longitudinal bulkhead in the topside tank, proceed to the **Topside Tank Longitudinal Bulkhead** dialogue area. Pick the check box and enter the centre-line offset of this bulkhead.

Step 3 - Side Stringers (B)

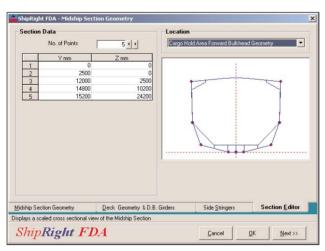


4-12 Midship Section Geometry - Side Stringers

This step is only available for double skin bulk carriers. For single skin bulk carriers, proceed to Step 4.

- 1. In the **Side Stringers** dialogue area, enter the **Double Side Width.**
- 2. Enter the number of side stringers using the spin buttons. The shelf plates need not be included. In the first column of the data table, enter the offset of these stringers measured upwards from the baseline. In the second column of the data table, enter their respective thicknesses.

Step 4 - Section Editor (B)



4-13 Midship Section Geometry - Section Editor

- After completing the preceding steps 1 to 3 for the Midship Section Geometry, proceed to do the same for the locations forward and aft of the cargo area. From the drop down list in the **Locations** dialogue area, select **Cargo Hold Area Forward Bulkhead Geometry.** This can be done under any tab.
- 2. Select the **Section Editor** tab. The program then prompts you if you wish to copy the midship section geometry as a starting point for defining the geometry at this location. You are advised to copy the midship geometry as a starting point.

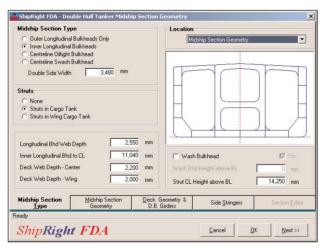
Chapter 4

Section 3

- 3. You can alter the shape of the midship section by defining the coordinates of the hull envelope side shell and bottom. From the **Section Data** dialogue area, choose the **No. of Points** to use with the spin buttons. You are recommended not to use more than 10 pairs of points
- 4. Enter the Y and Z coordinates of these points in the data table. Y is measured outboard from the centreline and Z is measured upwards from the baseline.
- 5. Go through each tab in turn and modify the data as necessary.
- 6. Repeat Step 4 for Cargo Hold Area Aft Bulkhead Geometry.

3.3.2 Steps for Defining Double Hull Tanker Midship Info (T)

Step 1 - Midship Section Type (T)



4-14 Midship Section Type

1. Pick the **Midship Section Type** tab if you are not already inside this tab. In the **Midship Section Type** dialogue area, pick from the options list the ship type that applies to the subject ship.

Option	Ship type
Outer Longitudinal Bulkheads Only	Double side skins only
Inner Longitudinal Bulkheads	Double side skins and pair of inner longitudinal bulkheads
Centreline Oiltight Bulkhead	Double side skins and centreline oiltight longitudinal bulkhead
Centreline Swash Bulkhead	Double side skins and centreline swash (non-oiltight) longitudinal bulkhead

Enter the **Double Side Width** in the data entry box.

2. If inner longitudinal bulkheads are present, proceed to the Struts dialogue area. Pick from the option list the type of struts used. **Struts** are transverse structure connecting two inner longitudinal bulkheads or a longitudinal bulkhead and the inner side skin.

- 3. Proceed to the next dialogue area. Enter in the respective data entry boxes:
 - Longitudinal bulkhead(s) web frame depth.
 - Inner longitudinal bulkheads offset from centreline.
 - Web frame depth for deck between two inner longitudinal bulkheads.
 - Web frame depth for deck between inner longitudinal bulkhead and inner side skin

For ship with a centreline longitudinal bulkhead, only one value of deck web frame depth is required.

- 4. Use the **Wash Bulkhead** check box if wash bulkhead is present. A data entry box appears where the **Wash Bulkhead Height above BaseLine** is entered.
- 5. For ships with struts between longitudinal bulkheads, enter the distance between the strut centreline and baseline in the **Strut CL Height above BL** data entry box.

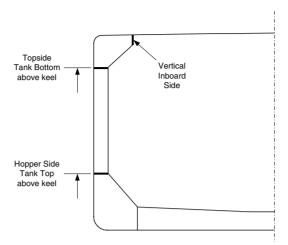
Step 2 - Midship Section Geometry (T)



4-15 Midship Section Geometry

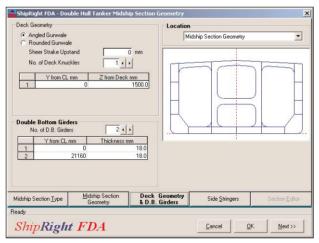
- 1. Pick the **Midship Section Geometry** tab. From the **Location** drop-down list, choose the area where the midship section geometry is to be defined. Three areas are listed:
 - Midship Section Geometry.
 - Cargo Hold Area Forward Bulkhead Geometry.
 - Cargo Hold Area Aft Bulkhead Geometry.
- 2. Choose **Midship Section Geometry** first. After completing Steps 2 to 4 for this location, proceed to do the same for the other two locations one by one. The program will prompt you if you want to copy the midship section geometry as a starting point for defining the other two areas. See Step 5.
- 3. Proceed to the **Midship Section Geometry** dialogue area and enter all requested data. Only half-breadths are required since the ship is assumed symmetric about centreline. If hopper side tank is present, **Height of Inner Bottom @ Side** is taken at the hopper connection.
- 4. Proceed to the **Topside Tank** dialogue area. If topside tank is present, click the check box. Enter all missing information. The following diagram may be used as guidance.

Section 3



5. Proceed to the **Hopper Side Tank** dialogue area. Enter the requested information.

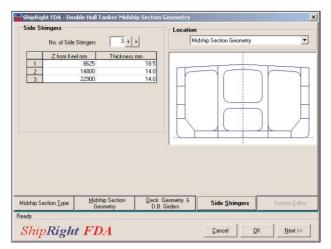
Step 3 - Deck Geometry and Double Bottom Girders (T)



4-16 Deck Geometry & D.B. Girders

- Pick the Deck Geometry & D.B. Girders tab. Choose the type of gunwale from the options list in the Deck Geometry dialogue area. Provide the Rounded Gunwale Radius or the Sheer Strake Upstand depending on the type of gunwale chosen.
- 2. Use the spin buttons in the **Deck Geometry** dialogue area to define the **Number of Deck Knuckles.** One side of the ship is required to be defined, starting from the centreline. Enter the **Y and Z coordinates** of the knuckles in the data table. The number or rows in the table is controlled by the spin buttons, one row for each knuckle point. The Y coordinate is measured outboard from the centreline. The Z coordinate is measured upwards from the deck edge at side.
- 3. Proceed to the **Double Bottom Girders** dialogue area. The number of double bottom girders is controlled by the spin buttons. One side of the ship is required to be defined, starting from the centreline. Enter the **centreline offsets** in the first column and **thicknesses** of these girders in the second column of the data table.

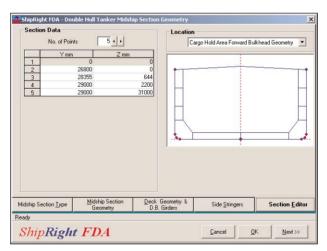
Step 4 - Side Stringers (T)



4-17 Side Stringers

1. Enter the number of side stringers using the spin buttons. The shelf plates need not be included. In the first column of the data table, enter the offset of these stringers measured upwards from the baseline. In the second column of the data table, enter their respective thickness.

Step 5 - Section Editor (T)



4-18 Section Editor

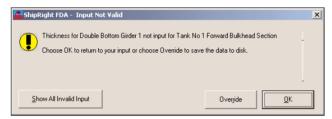
- After completing the preceding steps 1 to 4 for the Midship Section Geometry, proceed to do the same for the locations forward and aft of the cargo area. From drop down list in the Locations dialogue area, select Cargo Hold Area Forward Bulkhead Geometry. This can be done under any tab.
- 2. Select the **Section Editor** tab. The program then prompts you if you wish to copy the midship section geometry as a starting point for defining the geometry at this location. You are advised to copy the midship geometry as a starting point.
- 3. You can alter the shape of the midship section by defining pairs of points on the exterior of the hull and then adjusting the Y-Z coordinates of these points to best reflect the shape of the new location. From the **Section Data** dialogue area, choose the **No. of Points** to use with the spin buttons. It is recommended not to use more than 10 pairs of points.

Section 3

- 4. Enter the Y and Z coordinates of these points in the data table. Y is measured outboard from the centreline and Z is measured upwards from the baseline.
- 5. Go through each tab in turn and modify the data as necessary.
- 6. Repeat Step 5 for Cargo Area Aft Bulkhead Geometry.

3.3.3 Data checking

Data checking takes place when you save and exit from this dialogue screen, provided you have enabled this option in the **Program options in ShipRight FDA Front End** (see Chapter 3). If the program detects a problem, a warning message is issued.



4-19 Input Not Valid

The **Override** button lets you exit and save, but the program considers the data incomplete until the problem is corrected. The **Show All Invalid Input** button will display all invalid input. **OK** returns to the dialogue screen.

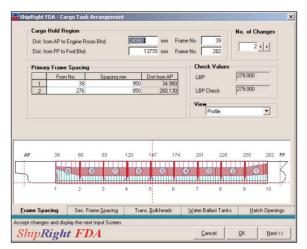
3.4 Framing

The dialogue screens for inputing the framing arrangement and transverse structure of a bulk carrier and a tanker are slightly different. The basic steps are the same. There are five steps for bulk carriers and four for tankers. The steps specific to bulk carriers are denoted by **(B)**, the steps specific to Tankers are denoted by **(T)**.

Viewing options are available on these dialogue screens. You can choose plan view or profile from the drop-down list in the **View** dialogue area. Clicking the right mouse button on the display area zooms in, clicking again zooms out.

3.4.1 Steps for defining Bulk Carrier/Tanker Framing

Step 1 - Frame Spacing



4-20 Frame Spacing

- 1. Define the extent of the cargo hold region. Pick the **Frame Spacing** tab if you are not already in this tab. In the **Cargo Hold Region** dialogue area, enter in the appropriate data box:
 - the distance from the aft perpendicular to the aft-most bulkhead (engine room Bhd) of the cargo region,
 - the frame number for this bulkhead. Enter in the appropriate data box,
 - the distance from the forward perpendicular to the forward-most bulkhead of the cargo region,
 - the frame number for this bulkhead.
- 2. Use the spin buttons in the **No. of Changes** dialogue area to input the number of frame spacing changes for the ship in the cargo hold region. The number of frame spacing changes determines the number of rows in the data table in the **Primary Frame Spacing** dialogue area.
- 3. Enter the frame spacing information in the **Primary Frame** Spacing dialogue area. For each region with constant frame spacing, enter in the column **From No.** the lower frame number for that region. Enter in the **Spacing mm** column, the frame spacing for that region. Complete the table. If all the information is entered correctly, **LBP Check** is equal to **LBP** in the **Check Values** dialogue area.

Step 2 - Secondary Frame Spacing



4-21 Secondary Frame Spacing

Section 3

- To define the spacing of transverse web frames based on the primary frame spacings defined in step 1, proceed to the the Sec. Frame Spacing tab. Choose from the drop-down list in the Cargo Hold Frame Spacing dialogue area where the secondary frame spacing is to be defined.
 - (B) For bulk carriers, choose between:

Options	Area covered	
DB Tank Floors	Double bottom	
Hopper Side Transverse	Hopper side tank	
Topside Transverse	Topside tank and deck	

(T) For tankers, choose between:

Options	Area covered
Floor Transverse Spacing	Double bottom floors
Deck and Long Bhd Transverse Spacing (if applicable)	Deck, longitudinal bulkheads, inner and outer side skin

After completing step 2 for one area, repeat for the other areas.

- 2. In the same dialogue area, choose the number of spacing changes using the spin buttons. A data table is displayed with one row for each spacing change.
- 3. You have a choice of methods for entering the secondary frame spacing. These are listed in the options list in the **Data Entry Mode** dialogue area. Depending on the mode chosen, data is entered in different columns. These methods are all interchangeable. Use the method that is easiest and requires the least data input. The following describes how each method is used:

• To, Multi

In the **To No** column, enter the ending primary frame number for each region with a different secondary spacing. The starting primary frame in the **From No** column is automatically determined, with each subsequent starting primary frame taken as the end frame for the previous region. In the **Multiplier** column, enter the number of primary frame spaces in between two web frames. All the other columns on the table will be calculated.

Multi, Frames

In the Multiplier column, enter the number of primary frame spaces in between two web frames. In the Frames column, enter the number of secondary frame spaces that uses that particular primary frame multiplier.

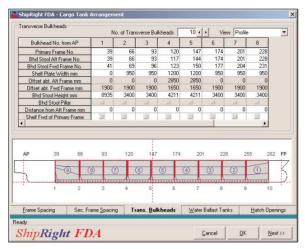
Multiplier Only

In the **Multiplier** column, enter the number of primary frame spaces in between two web frames. The **Frames** column is set to 1 by default.

Frame No.

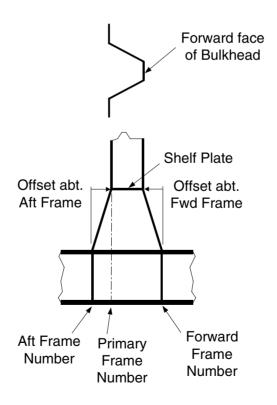
In the **To No** column, enter the primary frame number where there is a web frame. The **Frames** column is set to 1 by default.

Step 3 - Bulk Carrier Transverse Bulkheads (B)

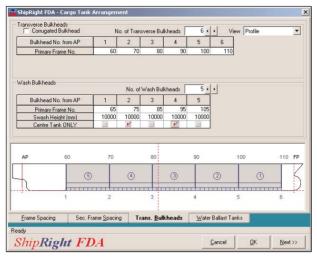


4-22 Trans. Bulkheads

- 1. Select the **Trans. Bulkheads** tab. Use the spin buttons to enter the number of transverse bulkheads. A table is displayed with one column for each bulkhead. If you have more than nine bulkheads, use the scroll bar to move around the table.
- 2. Referring to the following diagram, enter the missing data in each column. If the forward face of the corrugated bulkhead is on the primary frame, tick the check box in the row for **Primary Frame No.** If the bulkhead stool has a pillar underneath, tick the check box **Bhd Stool Pillar** and enter its distance from the aft stool frame.



Step 3 - Double Hull Tanker Transverse and Wash Bulkheads (T)



4-23 Trans. Bulkhead

- 1. Select the **Trans. Bulkheads** tab.
- 2. In the **Transverse Bulkheads** frame, use the spin button to enter the number of Transverse Bulkheads. A table is displayed with one column for each Transverse Bulkhead. If you have more than nine Transverse Bulkheads, use the horizontal scroll bar to move to the right side of the table.
- 3. A valid frame number **must** be supplied for each Transverse Bulkhead.
- 4. If the Transverse Bulkhead is corrugated, tick the check box for **Corrugated Bulkhead**. Only four rows are shown. Use the vertical scroll bar to display information for the other five rows. If the forward face of a corrugated bulkhead is on the primary frame, tick the check box in the row for **Primary Frame No**. If the Transverse Bulkhead has no corrugation, ignore the check box.
- 5. In the **Wash Bulkheads** frame, use the spin button to enter the number of wash bulkheads. A table is displayed with one column for each Wash Bulkhead. If you have more than nine Wash Bulkheads, use the horizontal scroll bar to move to the right side of the table.
- 6. A valid frame number **must** be supplied for each Wash Bulkhead. Also the height in millimetres. There is no limit to the number of wash bulkheads you can specify.

NOTE

The Wash Bulkheads do not appear in the longitudinal ship profile.

Step 4 - Bulk Carrier Water Ballast Tanks (B)



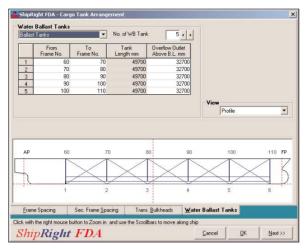
4-24 Water Ballast Tanks

- 1. Select the <u>Water Ballast Tanks</u> tab. Select the type of tank from the drop-down list in the **Water Ballast Tanks** dialogue area. Two options are available:
 - Double Bottom Tanks.
 - Side & Topside Tanks.

Perform step 4 for both tank types. For viewing the ballast tanks as they are created, it is better to use the plan view option.

- 2. Enter the number of water ballast tanks using the **WB Tank No.** spin buttons. In the data table, enter the start and end frames for each tank in columns one and two respectively. The start frame for the next tank is automatically taken as the end frame of the previous tank. Enter the height of the overflow outlet of these tanks above the base line in the last column. For hopper side and topside tanks, tick the check box in the **Conn. Tank** column if they are connected.
- 3. In the **Pipe Tunnel** dialogue area, pick the type of tunnel from the options list. For a side pipe tunnel, use the spin buttons to define the inboard and outboard girders that forms the tunnel.
- 4. Define which cargo hold is used for heavy ballast using the spin buttons in the **Heavy Ballast Hold No.** dialogue area.

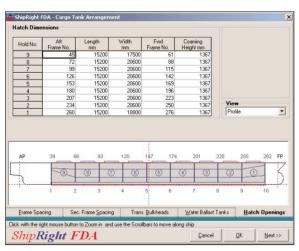
Step 4 - Double Hull Tanker Water Ballast Tanks (T)



4-25 Water Ballast Tanks

- Pick the tab <u>Water Ballast Tanks</u>. Choose the number of water ballast tanks using the spin buttons <u>WB</u> Tank No. Only one option is listed under the drop-down list. A data table is displayed with one row for each ballast tank.
- 2. Enter the start and end frames for each ballast tank in the data table. The start frame for the next ballast tank is taken to be the end frame of the preceding tank. It is better to view the ballast tank arrangement in plan view.

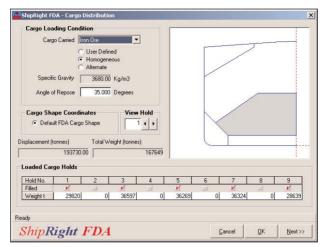
Step 5 - Bulk Carrier Hatch Openings (B)



4-26 Hatch Openings

- 1. Pick the **Hatch Openings** tab. A data table is displayed with one row for each hold.
- 2. For each hatch opening, enter the aft frame number in the column **Aft Frame No.** Enter the hatch length in the **Length** column and the width in the **Width** column. The forward frame number is calculated by the program and displayed in the column **Fwd Frame No.** Alternatively, enter the aft and forward frames and the length is automatically calculated. Enter the coaming height above deck at the side in the **Coaming Height** column.

3.5 Cargo Distribution (B)



4-27 Cargo Distribution

- 1. In the **Cargo Loading Condition** dialogue area, choose from the **Cargo Carried** drop-down list the type of cargo carried. There are two options: coal and iron ore. For Panamax size bulk carriers, there is an additional option, grain.
- 2. From the options list, choose how the cargo is distributed. For iron ore, the default is loading in **Alternate** holds. For coal and grain, the default is **Homogeneous** loading in all holds. If the loading is neither alternate nor homogeneous, choose the option **User Defined.** Odd numbered holds are filled in the default alternate loading condition. Double clicking **Alternate** in the options list changes that to even numbered holds.
- 3. The specific gravity has already been defined in Loading Conditions. Enter the **Angle of Repose** for that cargo type in the data box. This angle measures the inclination of the cargo surface to the horizontal.
- 4. In the **Cargo Shape Coordinates** dialogue area, pick the the **Default FDA Cargo Shape.** This assumes a uniform cargo shape over the length of each hold.
- 5. In the **Loaded Cargo Holds** data table, enter the cargo weight in tonnes for each filled hold. A ticked check box for that hold indicates the hold carries cargo. As a quick check of the input, the Displacement and Total Cargo Weight is reported in separate data boxes. This is provided as a visual check for the user.
- 6. Select another cargo type from the drop-down list and repeat the procedure until the cargo distribution has been defined for all cargo types carried. To view the cargo distribution for each hold, use the **View Hold** spin buttons to select which hold to view.

3.6 Midship Section Properties



4-28 Midship Section

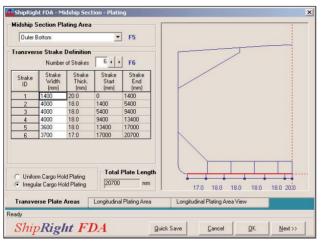
Section 3

Enter the **Midship Section Structural Properties** in the appropriate data boxes. **Iyy** is the second moment of area about the neutral axis. **Izz** is the second moment of area about the centreline.

3.7 Midship Plating

Each region of the ship (bottom, side shell, deck, etc.) is composed of strakes of plating with different thickness. Each strake can either have uniform thickness or non-uniform thickness throughout the length of the cargo area. For strakes with non-uniform thickness, a nominal thickness is first defined and then modified in a separate table.

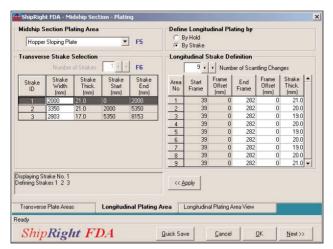
Step 1 - Transverse Plate Areas



4-29 Transverse Plate Areas

- 1. Select **Transverse Plate Areas** tab. Choose the **Midship Section Plating Area** from the drop-down option list. The selected plating area is highlighted in red.
- 2. From the **Transverse Strake Definition** dialogue area, use the spin buttons to select the **Number of Strakes.** Define a different plating strake for each thickness. You may have two adjacent plating strakes with the same thickness. The strake ID's are defined according to the convention described in Ch 3.3.
- 3. In the data table, enter the width of each plating strake in the **Strake Width** column and the thickness in the **Thickness** column. The plating strakes and their thicknesses are shown on the display. For strakes with non-uniform thickness throughout the length of the cargo area, enter a nominal thickness, which may be modified later.
- 4 Check that the total width of the strakes is the same as the **Total Plate Length** shown in the databox. The total width of the plating strakes is reported in the last row of the **Strake End** column.
- 5. For plate areas with non-uniform thickness, pick **Irregular Cargo Hold Plating** from the options list. Otherwise pick **Uniform Cargo Hold Plating.**
- 6. Pick a different plating area from the drop down list and repeat step 1. Thickness for all plating areas has to be defined. For plating areas with non-uniform thickness, proceed to step 2. For plating areas with uniform thickness along the length of the cargo area, this Section is complete.

Step 2 - Longitudinal Plating Area



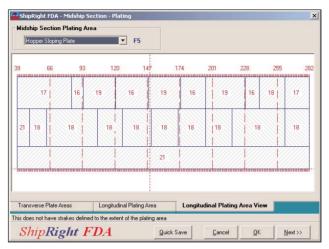
4-30 Longitudinal Plating Area

- 1. Pick the tab **Longitudinal Plating Area.** A data table is displayed in the **Transverse Strakes Selection** dialogue area showing the strakes in the plating area in question and their respective widths and thicknesses. This table is used for selecting strakes.
- 2. Select a strake with non-uniform thickness by clicking the **Strake ID.** The strake is highlighted. To deselect a strake, click again. To select more than one strake, click on the next strake.
- 3. Select a method for inputing the longitudinal distribution of thickness. There are two methods in the options list in the **Define Longitudinal Plating By** dialogue area. If the thickness varies by hold, choose the **By Hold** option. To define an arbitrary longitudinal variation, choose the **By Strake** option. A data table is displayed in the **Longitudinal Strake Definition** dialogue area
- 4. If you choose the **By Hold** option, the data table will have one row for each hold. If you choose the **By Strake** option, use the **Number of Scantling Changes** spin buttons to control the number of longitudinal plating thickness changes. The number of rows in the table reflects the number of changes.
- 5. If you choose the **By Hold** option, enter the different thicknesses for the strake in the Strake Thick. column. If you choose the **By Strake** option, enter the starting frame number for the thickness in the **Start Frame** column. If the thickness change does not fall exactly on a frame, enter in the **Frame Offset** column the offset from that frame. Offset is measured positive forward and negative aft. Repeat the same procedure for the **End Frame.**

You may choose the **By Hold** method to enter the thickness, and then pick the By Strake method to edit the table entries such as offsets.

6. To apply these changes to the selected strakes, click the **Apply** button.

Step 3 - Longitudinal Plating Area View



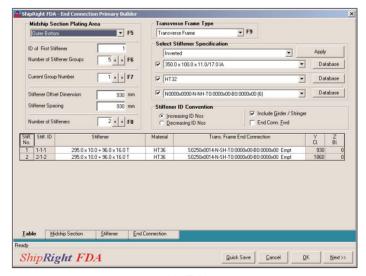
4-31 Longitudinal Plating Area View

Pick the tab **Longitudinal Plating Area View** to view the strake thickness over the length of the cargo area.

Upon selection of \mathbf{OK} , the program checks each plating area to ensure all plating strakes have a non-zero thickness and that the strakes are defined to the extent of the plating area.

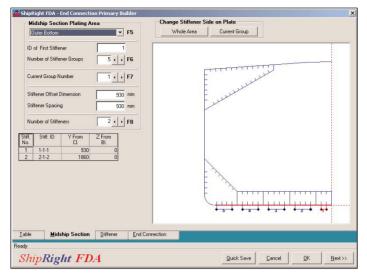
3.8 Midship Section Stiffener Definition

After defining the plating thickness for the ship, it is necessary to define the type of stiffeners and their end connections attached to the plating areas.



4-32 Table

Step 1 - Defining stiffener locations



4-33 Midship Section

- 1. Pick the **Midship Section** tab if you are not already in it. Choose a plating area from the drop-down list in the **Midship Section Plating Area** dialogue area. Perform Step 1 for all plating areas. The plating areas on the list is different for tankers and bulk carriers.
- 2. Using the spin buttons, choose the **Number of Stiffener Groups** to be defined on that plating area. A new group must be defined whenever there is change of stiffener spacing or discontinuity in spacing. Stiffeners in the same group may have different scantlings, material and end connections.
- 3. Each stiffener is assigned a global stiffener ID. The ID of the first stiffener in each plating area is set to 1 by default. This can be changed in the **ID of First Stiffener** data box in order to be consistent with the drawings. ID of each subsequent stiffener in the same group is then incremented or decremented by 1. This is controlled by the options list in the **Stiffener ID Convention** dialogue area. Choose either **Increasing ID No's** or **Decreasing ID No's**.
- 4. In numbering stiffeners for a plating area, it is common to include girders and stringers. To remove this option, deselect the check box **Include Girder/Stringer.** The convention for stiffener ID is a three integer code. For example stiffener ID '10-3-4' represents stiffener with given ID (i.e. ID of first stiffener + number) 10 in the plating area, which is the 4th stiffener in stiffener group 3.
- 5. Select the current group to be defined using the **Current Group Number** spin buttons. Go through each stiffener group in the current plating area until all stiffeners are defined for all plating areas.
- 6. Enter the number of stiffeners in the current group using the **Number of Stiffeners** spin buttons.
- 7. Enter the offset from the reference point for the first stiffener in the group in the **Stiffener Offset Dimension** data box. The offset for the first stiffener in the group is measured from this reference point. The offset for the first stiffener in each succeeding group is measured from the last stiffener of the preceding group. The following table summarises the reference point for stiffener groups in each plating area.

Section 3

Plating area	Stiffener offset dimension for first group	Direction & spacing of incrementing stiffeners	
Outer Bottom	From Centreline	Outboard	
Outer Side Shell	From Base line	Upwards	
Deck	From Centreline	Outboard along plating	
Inner Bottom	From Centreline	Outboard	
Hopper Sloping Plate	From Inner Bottom Knuckle	Outboard along plating	
Inner Side Shell	From Base line	Upwards	
Upper Sloping Plate	From Inboard Knuckle	Outboard along plating	
Longitudinal Bulkheads	From Base Line	Upwards	

NOTE

Stiffener Offset Dimension for subsequent groups for each plating area is measured from the last stiffener of the preceding group.

- 8. The current plating area is highlighted in red. The current stiffener group and its number is also highlighted in red. A table of the vertical and horizontal offset of each stiffener in the current group is displayed in the lower left of this window.
- 9. The stiffeners may be positioned on a different side of the plating. To flip the highlighted stiffener group, click the **Current Group** button in the **Change Stiffener Side on Plate** dialogue area. To flip all the highlighted stiffener groups in the plating area, click the **Whole Area** button.

HINT

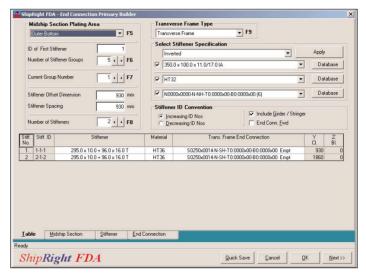
To zoom in for a better view, click and drag over the area to be zoomed with the left mouse button. To return to full view, click any mouse button on the display.

IMPORTANT NOTE

Make sure the last stiffener in the plating area does not lie outside the width of the plate.

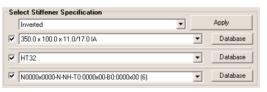
Step 2 - Defining stiffener properties

Having defined the stiffener locations, the next step is to define the stiffener properties. The *ShipRight* FDA software comes with various libraries of standard stiffeners. These can be added to the project database. Alternatively, the user can create his/her own database of stiffener section types, material and end connection details. See 4.3 on how to create a project database.



4-34 Stiffener

- 1. Select the **Stiffener** tab. Select a plating area from the **Midship Section Plating Area** drop-down list and a transverse structure from the **Transverse Frame Type** drop-down list. Repeat step 2 for all plating areas and transverse structure.
- 2. There are four drop-down option lists in the **Select Stiffener Specification** dialogue area. Each list displays the contents of the project database.



4-35 Select Stiffener Specification

If this is the first time you have run *ShipRight* FDA, the list for **Stiffener Scantlings** and **End Connection Type** is likely to be empty. You may create a list from the standard stiffener databases provided with *ShipRight* FDA. Clicking the **Database** button lets you create a project database. See 4.3.

- Select the stiffener category.
- Select the stiffener scantlings.
- Select the stiffener material.
- Select the end connection type

Section 3

3. In the data table, highlight the stiffeners on which these properties are to be applied. This is done by picking the **Stiffener No** in the data table. To select a range of stiffeners, pick the first one in the range, then pick the last one with the shift key depressed. To select all the stiffeners in the table, pick the column heading.

Select the **Apply** button and the program will assign the stiffener properties to the selected stiffeners in the table. To apply, say, the stiffener scantlings only without changing the material and end connection type, remove the checks in the check boxes in front of the material and end connection drop-down lists. This renders the corresponding columns in the data table non-editable.

NOTE

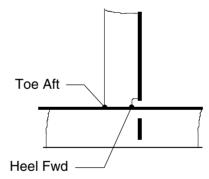
An alternative method of applying stiffener properties is to highlight on the table the stiffener properties to be changed with the left mouse button, then click the right mouse button to apply the selected properties.

4. Interactive graphics display of the stiffener scantlings is available to assist the user in selection of stiffener types from the drop-down list.

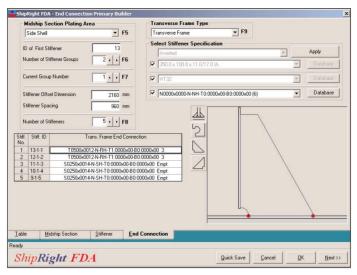
Pick the stiffener to display either from the drop-down list or from the data table.

Step 3 - Defining end connection

To apply stiffener end connections, select the End Connection tab and follow the same procedure as for applying stiffener scantlings. In the Table tab, under the Stiffener ID Convention dialogue area, there is a check box End Conn. Fwd. To put end connections forward of the transverse frame or bulk head, pick the check box, otherwise leave it empty. The default is heel forward.



Interactive graphics display of the stiffener end connection is also available to assist the user in making the selection. See Ch 4,4 for more information on end connection types.



4-36 End Connection

Icon buttons control what is displayed.



Full display of end connection.



Soft-heel details (if defined).



Toe bracket details (if defined).



Backing bracket details (if defined).

3.9 Midship Section Stiffener Details

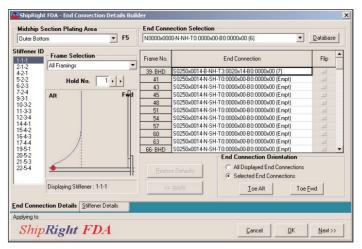
After having defined the default stiffener locations, properties and end connection for the ship, it is often necessary to account further for longitudinal variation in these properties.

3.9.1 Modifying End Connection Details

Follow these general steps to modify the default end connection for a stiffener. Repeat for all plating areas requiring end connection changes.

- 1. Select the area of plating where the stiffener is located.
- 2. Select the stiffener for which end connection is to be modified or displayed.
- 3. Select the frames at which the end connection differ from the default.
- 4. Select the required end connection from the end connection list.
- 5. Assign the retrieved end connection to the necessary frame(s).
- 6. Apply the change to the stiffener.
- 7. Accept the change or reject the change.

Step 1 - Plating area selection



4-37 End Connection Details

Select the **End Connection Details** tab. Select the plating area from the **Midship Section Plating Area** drop-down list. The list will be slightly different for tankers and bulk carriers.

Step 2 - Stiffener selection

Select the desired stiffener from the **Stiffener ID** list box. The status box tells you for which stiffener the data table is displayed and to which ones the changes are applied.

Step 3 - Frame selection

From the Frame Selection drop-down list, select the transverse structure where end connections are to be modified for the stiffener(s) in question. A drop-down list appears with these options.

- All Framings.
- Transverse Framing.
- Bulkhead Framing.
- Transverse Fwd of Bulkheads.
- Transverse Aft of Bulkheads.
- Odd Numbered Holds.
- Even Numbered Holds.
- Single Hold.

If the user selects the **Single Hold** method, the hold number is controlled by the **Hold No.** spin buttons. You may use different options on the list to isolate regions that share the same end connection details, rather than to have all frames displayed at the same time.

Step 4 - Select end connection

Select the required end connection from the **End Connection Selection** drop-down list. The selected end connection is displayed. If the required end connection does not appear on the list, it can be added to the list from the database via the **Database** button. See 4.3 on databases. If you want a particular end connection in the data table to appear in the drop-down list, double click that item in the table. This avoids having to search through a long list.

Step 5 - Assign end connection to transverse structure

After selecting the desired end connection type from the list, we need to assign this end connection type to the frame(s) that require(s) this change. The current end connection types for the selected stiffener(s) at the specific frames are displayed in the data table.

Pick the frame to be changed with the left mouse button, click the right mouse button to assign the change. To select a range of frames at the same time, click and drag over the range. To select all the frames in the table, pick the column heading.

If it is necessary to reverse the fore/aft direction of the end connections, select the check boxes on the **Flip** column. If it is necessary to flip the direction of a large number of end connections, first highlight those connections to be flipped. From the options list in the **End Connection Orientation** dialogue area, pick the **Selected End Connections** option. To put the toe forward of a frame, click the **Toe <u>F</u>wd** button. To put the toe aft of a frame, click the **Toe Aft** button. To change the direction of all end connections in the table, pick the **All Displayed End Connections** option, then choose whether to put the toe aft or forward.

To undo the change, hit the **Restore Defaults** button.

Step 6 - Apply end connection to the stiffener(s)

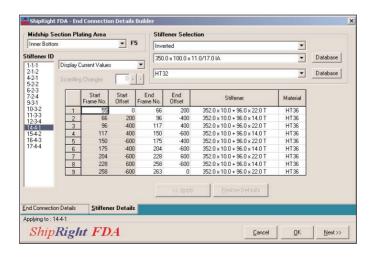
Once the end connection in the data table has been modified, proceed to apply the changes to the selected stiffeners. The status box tells you for which stiffener the table is displayed, and to which stiffener(s) these end-connections are applied. Click the **Apply** button to apply the change.

Step 7 - Accept the change or reject the change

Selection of the **OK** or **Next** button accepts the change made. **Cancel** discards the changes made and returns to the Project Manager Control Panel.

3.9.2 Modifying Stiffener Details

The method for introducing longitudinal variation in stiffeners is almost identical to that for end connections. Select the Stiffener Details tab.



4-38 Stiffener Details

Section 3

The basic steps are:

- 1. Select the plating area where stiffener(s) are to be modified.
- 2. Select the stiffener(s) to change or to have current values displayed.
- 3. Select the easiest method to introduce the change, either variation by hold or by user defined variation.
- 4. Select the required stiffener section type and material from the list.
- 5. Assign the section type and material to the selected extent of the stiffener.
- 6. Applying the changes to the stiffener.
- 7. Accept the change or reject the change.

Step 1 - Select the plating area

Select from the Midship Section Plating Area drop-down list the plating area where the stiffener is located.

Step 2 - Select the stiffener to change

Select the desired stiffener from the **Stiffener ID** list box. The status box tells you for which stiffener the data table is displayed.

Step 3 - Select method of introducing stiffener changes

You have a choice of either displaying the current stiffener properties, changing the stiffener by hold, or by as many user defined changes as necessary. A drop-down list with these options is offered.

- Display Current Values.
- Change By Hold.
- User Defined Changes

If the **Change By Hold** method is selected, a data table is displayed allowing a different section type for each cargo hold, also allowing offsets at the two ends of the each hold.

If the **User Defined Changes** method is selected, then the number of changes is controlled by the **Scantling Changes** spin buttons. You have to enter the start and end frames and their respective offsets for each change.

The **Display Current Values** option does not allow changes to be made.

Step 4 – Retrieve required stiffener properties from database

In the **Stiffener Selection** dialogue area, select from the drop-down lists the section type, section scantling and material type. To assist the user in identifying the correct stiffener, a sketch of the stiffener is displayed under the **End Connection Details** tab.

Step 5 - Assign the section properties to the stiffener

The current end connection types for the selected stiffener(s) at the specific frames are displayed in the data table. Pick the frame to be changed with the left mouse button, click the right mouse button to assign the change. To select a range of frames at the same time, click and drag over the range. To undo the change, click the **Restore Defaults** button.

Step 6 - Applying the change to the selected stiffener(s)

Once the stiffener properties in the data table has been modified, proceed to apply the changes to the selected stiffeners. The status box tells you for which stiffener the table is displayed, and to which stiffener(s) these properties are applied. Pick the **Apply** button to apply the change.

Step 7 - Accept the change or reject the change

Selection of the **OK** or **NEXT** button accepts the changes made. **Cancel** discards the changes made and returns to the Project Manager Control Panel.

3.10 S-N Curve Expert Analysis

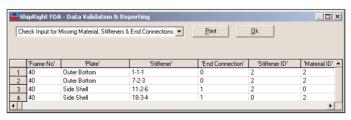
3.10.1 ShipRight FDA data checking

At this stage, *ShipRight* FDA should have all the necessary information to select appropriate S–N curves for each stiffener and stiffener end connection pairs. When the user selects the **S–N Curve Expert Analysis** button from the Project Manager Control Panel, a data check is automatically performed. If data is found to be incomplete or inconsistent, a warning message is issued.



4-39 FDA Data Check

The user has the option to view the results of the check. A table of the data check reveals where the problem areas are.



4-40 Data Validation and Reporting

A zero in any of the columns indicates missing data. To get a hardcopy of the table, hit the **Print** button. **OK** allows you to return to the Project Manager Control Panel to access **Midship Section Stiffener Details** to enter the missing data. Until the missing data has been provided by the user, the **S-N Curve Expert Analysis** option will remain unavailable.

NOTE

Automatic data checking is performed at different stages of a FDA analysis. The user will see the same warning message. However depending on where checking is performed, a different data check results table is displayed.

3.10.2 How to perform an S-N Curve Expert Analysis

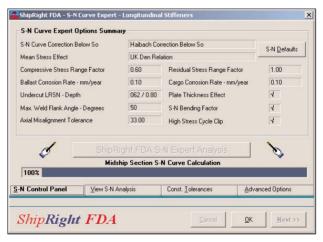
Based on each stiffener/end connection combination, *ShipRight* FDA automatically assigns an S–N curve to each of the critical locations. LR Reference S–N curve is a two slope S–N Curve modified as per the Haibach correction at 107 stress cycles with an inverse slope varying from three to five. For reference purposes, the LRSN curves are assigned a value which represents the stress range magnitude at 107 stress cycles. The LR reference S–N Curve is given as the mean S–N curve (50 per cent probability of survival) with a value of 75,62 N/mm2 at 107 stress cycles. The associated anti log of standard deviation is 0,6. Physically, this S–N curve represents the fatigue strength of a fillet weld joint at 45 degrees with the geometrical stress concentration factor removed.

Depending on the LR FDA Level adopted, the final design S-N curve is taken with a survival probability level of 97,5 per cent.

In making this selection, *ShipRight* FDA takes into account a variety of factors that could affect the fatigue characteristic of these joints. The user is advised to select the default options.

For more advanced options, please consult the **ShipRight FDA Procedures Manual**, or alternatively, contact a FDA specialist through the **ShipRight** FDA Helpline.

Step 1 - Review S-N Curve Expert Options



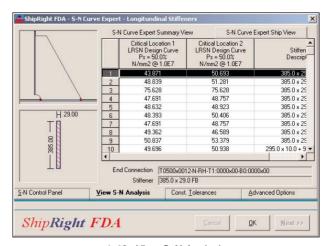
4-41 S-N Control Panel

The S-N curve expert options are summarised under the **S-N Control Panel** tab. To use default options, click the S-N Defaults button. To change these options see steps 4 and 5.

Step 2 - Begin S-N Curve Expert Analysis

Click the **ShipRight FDA S-N Expert Analysis** button. The progress of the analysis is shown on the completion bar underneath the button.

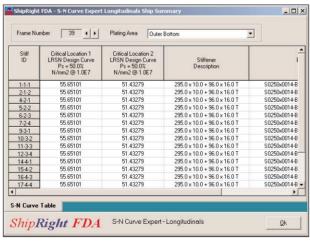
Step 3 - Inspect the S-N Curve Expert Analysis results



4-42 View S-N Analysis

Pick the <u>View S-N Analysis</u> tab. A data table is displayed. The characteristic stress range values for the critical locations are shown for every stiffener/end connection combination. Descriptions of the stiffener and end connection is shown in the table and also in data boxes. Graphical representation of the stiffener and the end connection is also displayed.

To view the results of the analysis by frame and stiffener location, click the **S-N Curve Expert Ship View** button. A dialogue window pops up.



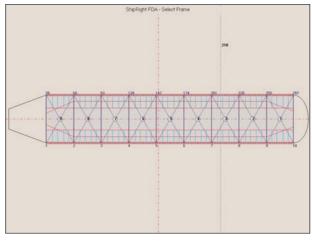
4-43 S-N Curve Table

Choose the **Frame Number** and the **Plating Area** via the spin buttons and the drop-down list respectively. A table of the S–N curve expert analysis is displayed for every stiffener and its end connection in the chosen plating area and frame number.

HINT

An alternative to using the spin buttons for frame selection is provided. Click the right mouse button on the data table and a frame selection screen is displayed.

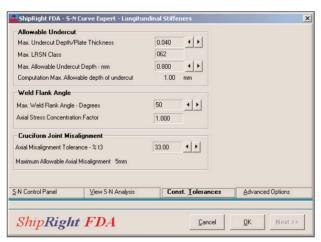
Sections 3



4-44 Select Frame

To select a frame, scroll the mouse cursor to the desired frame location and click the left mouse button.

Step 4 - Construction Tolerances (Optional)



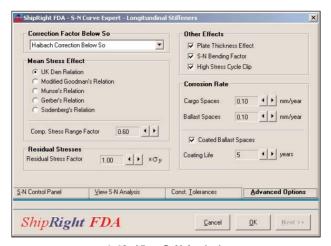
4-45 Construction Tolerances

Pick the **Const. Tolerances** tab. Three dialogue areas control construction tolerance related factors which have an effect on the S–N curve expert analysis. They are, respectively:

- Allowable Undercut.
- Weld Flank Angle.
- Cruciform Joint Misalignment.

Use the spin buttons to alter these values if necessary. The effect of these factors is described in the *ShipRight* FDA Procedures Manual.

Step 5 - Advanced Options (Optional)



4-46 View S-N Analysis

Pick the **Advanced Options** tab. A list of options affecting the S-N curve expert analysis are listed under separate categories. For theoretical implication of each of the listed options, consult the *ShipRight* FDA Procedures Manual or contact a *ShipRight* FDA specialist at the *ShipRight* FDA Helpline. These options should otherwise be set to default.

If coating is applied in ballast spaces, the default assumes no corrosion during the coating life period, which is set to eight years.

■ Section 4: Menu bar

The **Project Manager** has a menu bar with five items:

- 1. Project.
- 2. Ship Data.
- 3. Databases.
- 4. FDA Options.
- 5. About.

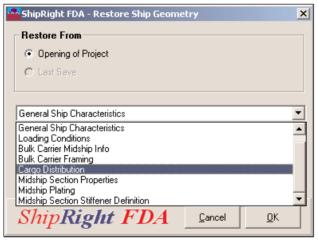
Ship Data and **Database** are available only if a project is opened. **FDA Options** is available when all ship data is complete and S–N curve expert analysis executed. Frequently used dialogue screens or actions under **Project** and **Databases** can be accessed directly through icons in the toolbar. **About** gives user and system information which is described in Chapter 3, **ShipRight FDA Front End.**

4.1 Project

The **Project** pull down menu offers various project operation actions. Some actions are not available when a project is opened. Keyboard short-cuts are indicated on the pull down menu. Most options are straightforward, some require further explanation as outlined in the following table.

Menu item	Function	Availability
<u>N</u> ew Project	See Section 1	Always
Open Project	See Section 2	Always
<u>C</u> lose Project	Close the currently opened project	Project opened
<u>D</u> elete Project	Delete selected files associated with the current project	Project opened
Sa <u>v</u> e Project	Save the project	Project changed
Save Project As	Duplicate the current project under a different project number	Project opened
Restore Selected Input	Restore selected input to their initial values. See following	Project opened
Archive Project	Create archive of project	Project closed
Extract from Archive	Extract a project from archive	Project closed
Im <u>p</u> ort	Import project created with earlier versions of FDA. See Following	Project closed
Summary Info	View or edit project details, project notes and view audit trail	Project opened
Print FDA Report	Printing of a Ship Right FDA project report for LR See following	Project opened
Make LR Disk	Copy project to floppy disk for delivery to LR	Project closed
<u>L</u> oad LR Disk	Retrieve project from floppy disk delivered by LR	Project closed
Data <u>b</u> ase Doctor	Fix corrupted database files	Project closed
Vi <u>e</u> w Error Log	View log file of errors recorded by <i>ShipRight</i> FDA	Always
Exit to Solvers	Exit Project Manager	Always

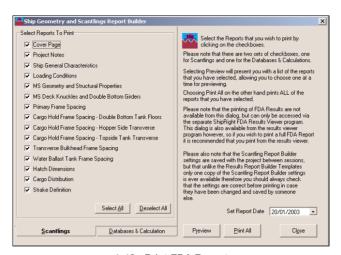
4.1.1 Restore Selected Input



4-47 Restore Ship Geometry

Select the data type to restore from the drop-down list. Choose from the option list whether these values are to be restored to those active at the opening of the project, or the last time they were saved.

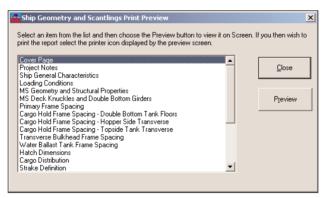
4.1.2 Print FDA Report



4-48 Print FDA Report

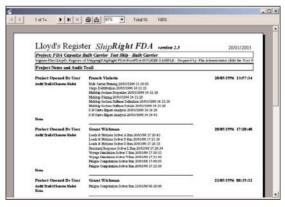
Select what information is to be included in the report by clicking the check boxes in front of each item. These items are listed in the **Scantlings** tab and the **Databases and Calculation** tab. Click the **Select All** button to check all the boxes, or **Deselect All** button to remove all the checks. The report date can be changed in the **Set Report Date** data box.

To view before printing commences, click the **Preview** button.



4-49 Print Preview Selection

Pick which item(s) to preview from the list box and click the **Preview** button. A preview window is displayed as follows:



4-50 Print Preview

Section 4

A toolbar provides these options:

Go to first page of report.

Go back one page.

Advance one page.

Advance to last page.

Toggles between full size, fit to page width and fit to screen.

Send to printer.

Cancel Abort printing operation.

Close Exit print preview.

Note on paper size

Printing on letter size is not recommended. A4 or Legal size should be selected in your printer setup.

4.1.3 Importing a project

Projects created using older versions of *ShipRight* FDA should not be opened directly using **Open Project.**Because of data format incompatibility, a special facility is provided to convert the old format to the new format.

You are required to specify which version of the software was used, whether it was version 1.1 Beta or versions 1.1 upto 1.5 Beta.

On completion of a successful import, a new project is created.

IMPORTANT

The following five specific ship data items have to be checked with care in order to ensure all data is recovered correctly.

- 1. Databases
 - **Tripping Brackets.** Where tripping brackets have been defined, make sure all the dimensions are present. The current version of the software requires additional data fields.
 - Soft Heel Details. Where soft heels are used, check that the dimensions are fully defined.
- 2. Midship Section Info
 - Girders/Side Stringers thickness. Check these values.
- 3. Bulk Carrier/Tanker Framing
 - **Ballast Tanks.** Make sure ballast tank information has been properly defined according to the software user manual.

4. Midship Plating

- **Bilge Radius Plating.** Ensure there are no gaps for strakes between the lower bottom plating area and the bilge radius plating area.
- Total Plate Length. Make sure the plate length is correctly reported. Pay special attention to sloping plates.
- **Location of Last Stiffener.** Make sure the last stiffener for a plating area actually lies inside the the plate. This is checked automatically in the current version of the software.
- 5. Midship Section Stiffener Definition
 - **Stiffener X-Y coordinate.** View each plating area in order to recalculate the correct stiffener coordinates. Don't forget to save before exit.

4.2 Ship data

All items on this pull-down menu are identical to those appearing in the **Project Manager Control Panel.** See Ch 4,3 for description of their function.

4.3 Databases

The **Databases** pull down menu allows the user to access the following databases.

- 1. Stiffener Database.
- 2. End Connection Database.
- 3. Material Database.
- 4. S-N Database.

Before stiffeners, end connections and material can be assigned to the ship, they have to reside in the project database. *ShipRight* FDA is supplied with database libraries of standard stiffener sections. These standard stiffener sections include, in alphabetical order:

- British Standard.
- DIN Standard.
- European Standard.
- ISO Standard.
- Japanese Standard.
- Korean Standard.
- Nordic Standard.
- Polish Standard.

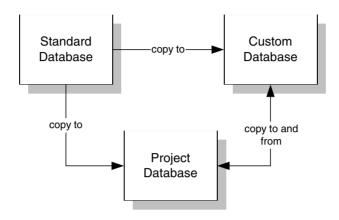
Stiffeners can be copied from these libraries into the project database. If the stiffener section you want does not reside in one of these libraries, it can be created very easily. The program also allows you to create your own customised libraries of frequently used stiffener sections and end connections. You can access the stiffener, end connection and material databases via the **Database** button located in the **Midship Section Stiffener** and **Midship Section Stiffener Details** dialogue screens. This allows you to create stiffeners, end connections and materials when they are needed.

The S-N database is provided for reference purposes only.

Section 4

To summarise, there are three categories of database:

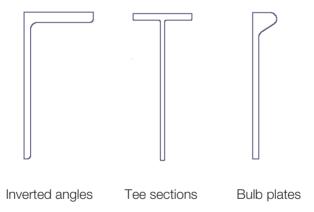
- Standard database.
- 2. Custom database.
- 3. Project database.



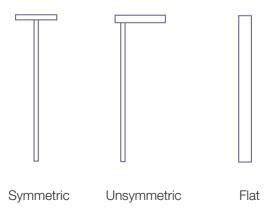
4.3.1 Types of stiffener

Ship**Right** FDA allows six types of stiffeners, three rolled sections and three fabricated sections.

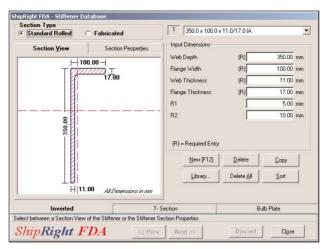
Rolled sections:



Fabricated sections:

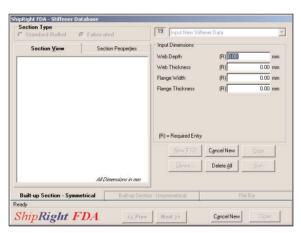


4.3.2 Adding a new stiffener to the project database



4-51 Stiffener Database

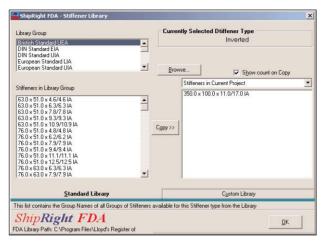
- 1. From the **Database** pull-down menu, select **Stiffener Database.** The stiffener database dialogue screen appears. If this is a new project, there are no stiffeners in the project database. All the stiffeners in the project database are listed in the drop-down list in the top right corner.
- 2. From the **Section Type** option list, choose whether this is a **Standard Rolled** or a **Fabricated** section. The available stiffener types for each appear as tabs. Pick the tab for the stiffener type you wish to create.



4-52 Built-up Section - Symmetrical

- 3. Click the **New** button. The display will be cleared. Enter the stiffener scantlings in the appropriate data entry boxes in the **Input Dimensions** dialogue area. Some data like corner radii are optional. Required data has (R) in front of the data entry box.
- 4. The display is automatically updated. To check the section properties, pick the <u>Section Properties</u> tab. To discard the newly created stiffener, pick the <u>Cancel New</u> button. To sort the database according to increasing web depth, pick the <u>Sort</u> button. The stiffener ID is displayed in front of the stiffener name. <u>Copy</u> replicates a stiffener so it can be modified. <u>Delete</u> deletes the stiffener shown. <u>Delete All</u> deletes all stiffeners of the selected type in the project database. To scroll through the list of stiffeners in the project database, pick the <u>Next</u> or <u>Prev</u> buttons. <u>Close</u> returns to the <u>Project Manager</u>. The Library button allows you to copy stiffeners from the library to the project database.

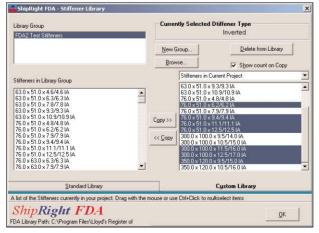
4.3.3 Copying a stiffener from a library to the project database



4-53 Stiffener - Standard Library

- 1. Select the **Library** button from the **Stiffener Database** dialogue screen. The Stiffener Library dialogue screen appears. If *ShipRight* FDA cannot locate the library file 'fdalib.mdb' in the datapath specified in the global options (see Ch 3,3), use the **Browse** button to locate this file. Check to make sure you are in the **Standard Library** tab.
- 2. The stiffener type is shown in the **Currently Selected Stiffener Type** dialogue area. From the **Library Group** list box, select the library you wish to use. Stiffeners in the library are listed in the **Stiffeners in Library Group** list box. Select from the list which stiffeners are to be copied to the project database. See Chapter 2 for hints on multiple selection. To view a stiffener, double-click on that stiffener. Click the picture to clear it.
- 3. From the drop-down list, select the option **Stiffeners in Current Project.** The list box underneath will initially be empty. To copy the selected stiffeners to the project database, click the **Copy >>** button. Repeat procedure for other libraries until all the stiffeners you need for the project are in the project database. To view a stiffener, double-click on that stiffener.
- 4. After you finish with one stiffener type, click **OK** to return to the **Stiffener Database** dialogue screen. Select another stiffener type to add to the project database.

4.3.4 Creating your own Stiffener Library

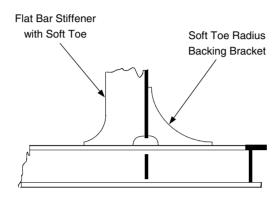


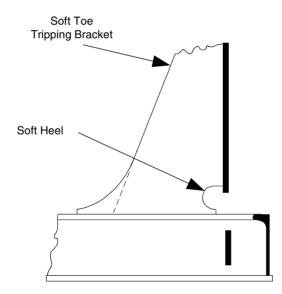
4-54 Stiffener - Custom Library

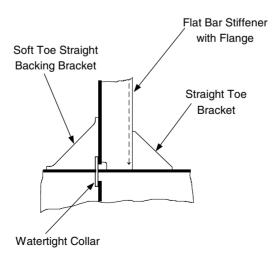
- 1. Select the **Library** button from the **Stiffener Database** dialogue screen. The Stiffener Library dialogue screen appears. If *ShipRight* FDA cannot locate the library file 'fdalib.mdb' in the datapath specified in the global options (see Ch 3,3), use the **Browse** button to locate this file. Pick the **Custom Library** tab.
- 2. The stiffener type is shown in the **Currently Selected Stiffener Type** dialogue area. The **Library Group** list box displays all the customised groups. To create a new group, pick the **New Group** button. You are prompted for the name of the group.
- 3. Select the new group from the **Library Group** list box. Since this is a new group, the **Stiffeners in Library Group** list box is empty.
- 4. Lets say you want to create a new group based on the project database. From the drop-down list, select **Stiffeners in Current Project.** The available stiffeners in the project are shown in the list box below. You can view the stiffener by double-clicking on it. Select the stiffeners you want with the mouse. To copy the selected stiffeners to the new library group, click the **<< Copy** button. The program tells you how many stiffeners have been copied if the **Show count on Copy** check box is filled.
- 5. After you finish with one stiffener type, click **OK** to return to the **Stiffener Database** dialogue screen. Select another stiffener type to add to the new group.
- 6. You can copy stiffeners from left to right using the **Copy** >> button, or right to left using the **<< Copy** button interchangeably. To delete stiffeners from a library group, select the stiffeners to delete in the **Stiffeners in Library Group** list box and pick the **Delete from Library** button.

4.3.5 Types of end connection

A stiffener end connection with transverse structure may take on different design configurations. The **ShipRight FDA Structural Detail Design Guide** provides guidance on preferred detail design arrangements. Please refer to this document for a more extensive description of end connections in general. A concise pictorial description of some typical arrangements is given here for quick reference.

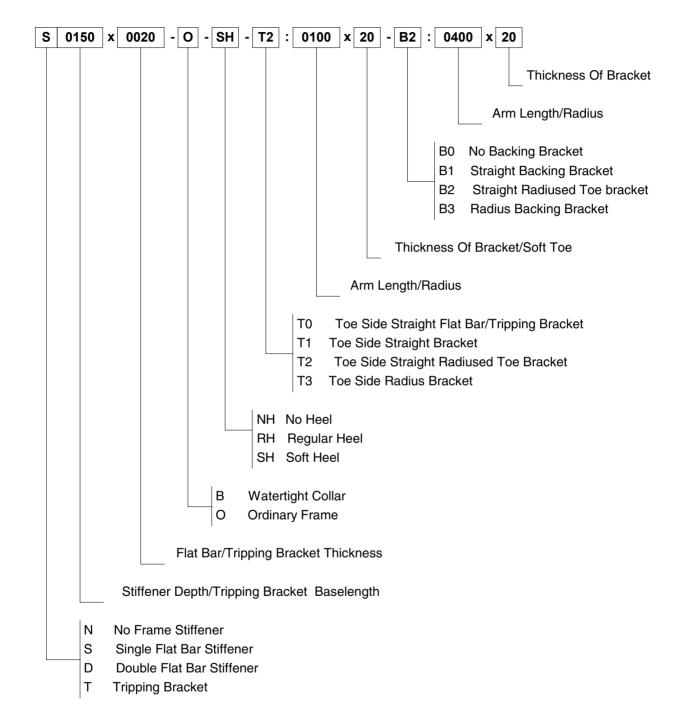




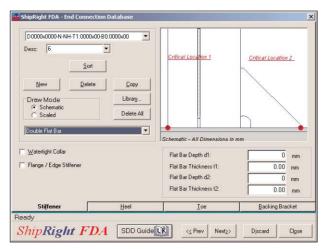


4.3.6 End connection reference code

Because of the complexity of typical end connections, a special code is used for reference in *ShipRight* FDA as follows. It should be noted that this code is not unique as they contain data only for the main significant geometrical features of the end connection.

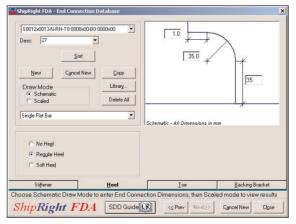


4.3.7 Adding an end connection to the project database



4-55 End Connection Database - Stiffener

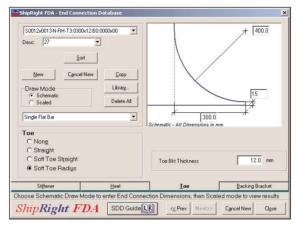
- 1. From the **Database** pull-down menu, select **End Connection Database.** The end connection database dialogue screen appears. If this is a new project, there are no end connections in the project database. All the end connections in the project database are listed in the drop-down list in the top left corner.
- 2. Pick the **Stiffener** tab if you are not already in it. Pick the **New** button. From the third drop-down list, select the type of frame stiffener. The available options are:
 - Single flat bar.
 - No flat bar.
 - Double flat bar.
 - Tripping bracket.
- 3. Enter the dimensions of the frame stiffener in the data entry boxes to the lower right. If there is a water tight collar, pick the check box for **Watertight Collar**. If there is a flange on the stiffener, pick the check box **Flange/Edge Stiffener**. You can then enter a short five character description of the connection in the **Desc** data entry box for quick reference.
- 4. Pick the **Heel** tab.



4-56 End Connection Database - Heel

Pick from the option list the type of heel for the frame stiffener. If there is a heel, proceed to enter the heel data in the data entry boxes on the picture. For a watertight collar, no heel definition.

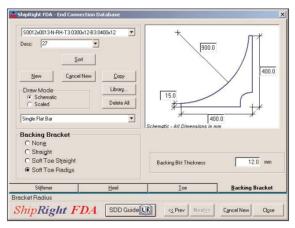
5. Pick the **Toe** tab.



4-57 End Connection Database - Toe

Pick from the **Toe** option list the type of toe for the frame stiffener. If there is a toe bracket, proceed to enter the toe data in the data entry boxes on the picture. Enter the thickness in the **Toe Bkt Thickness** data entry box.

6. Pick the **Backing Bracket** tab.



4-58 End Connection DatabaseBacking Bracket

From the **Backing Bracket** option list choose the type of bracket, if any. Proceed to enter the detail of the bracket in the data entry boxes on the picture as well as the bracket thickness in the **Backing Bkt Thickness** data entry box.

- 7. Repeat procedure for every new end connection type.
- 8. The **Delete** button removes the currently selected end connection from the project database. The **Copy** button duplicates the end connection. The **Delete All** button removes all the end connections from the project database. The **Sort** button will sort the database according to increasing frame stiffener depth/tripping bracket base length. The **Prev** and **Next** buttons let you scroll through the project database.

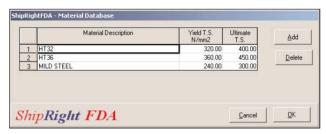
Section 4

9. The SDDGuide button brings up the Structural Detail Design Guide described in Chapter 1, Section 2.1. To view the end connection in true scale, pick the Scaled option in the Draw Mode option list. The default is Schematic mode.

4.3.8 Creating your own end connection library

The procedure for creating a customised end connection library group is identical to that for stiffeners. This is done via the **Library** button. See the Section on **Creating your own Stiffener Library** which has been described earlier, and replace every reference to 'stiffener' with 'end connection'.

4.3.9 Material Database



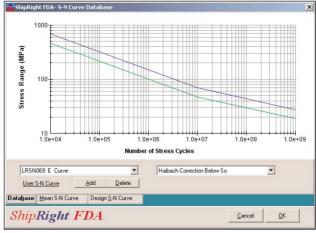
4-59 Material Database

The material database contains different types of steel. Pick **Material Database** from the **Databases** pull down menu. To add a new type of steel to the database, click the **Add** button. A new row is added to the table of material. Enter the material description, yield stress and ultimate tensile stress in each of the columns respectively. To remove a material from the database, highlight it and pick the **Delete** button.

4.3.10 S-N Curve Database

This database is not used by *ShipRight* FDA for the computation of fatigue life. The S-N curves displayed in this database are for reference purposes only. This allows the user to make comparison between standard LR S-N curves and more common BS5400/UK Den S-N curves. It may also be used to inspect the various parameters used to define a S-N curve.

From the **Databases** pull down menu, select **S-N Database.**

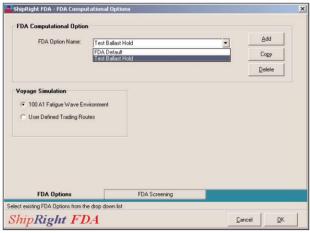


4-60 S-N Curve Database

- 1. Select which S-N curve to display from the left hand drop-down list. These default curves are referenced by both the LR S-N notation and BS 5400 notation. The higher (blue) curve is the mean curve, the lower (green) curve is the design curve, which is two standard deviations below the mean.
- 2. The right hand drop-down list controls the treatment of the curve below the threshold stress So. This allows the user to observe the effect of different assumptions.
- 3. To add a user defined curve, click the **Add** button. Pick the tab **Mean S-N Curve.** Enter the stress range at zero cycles in the **ko** data entry box. Enter the inverse of the S-N curve entry slope in the **Slope** data entry box. Enter the standard deviation of the log of stress cycles in the **Standard Dev of Log N** data entry box. Enter the coefficient of variation (COV) of the stress cycles in the **COV of N** data entry box.
- 4. Pick the **Design S-N Curve** tab. Enter in the **Offset** data entry box the number of standard deviations below mean value for the design curve. The curve will be assigned a notation 'UserSN###' based on the threshold stress where ### is the stress range at 107 cycles.

4.4 FDA Options

FDA Options allows the user to select the extent of the ship for fatigue calculation. It also controls whether default voyage simulation is to be used. The default FDA option is to include all stiffener end connections and use the **100A1 Fatigue Wave Environment** (see Chapter 1, Table 1.1.1) for voyage simulation. From the menu bar, pick FDA Options. The **FDA Computational Options** dialogue screen appears.



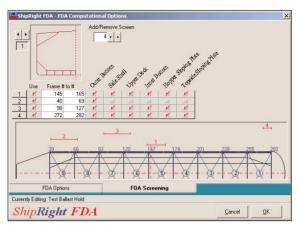
4-61 FDA Computational Options

4.4.1 Choosing an FDA option

Pick the **FDA Options** tab if you are not already in it. The **FDA Option Name** drop-down list tells you what FDA screening options are available. For default computation, pick **FDA Default** from the list. When the default is chosen, the **Voyage Simulation** option list is set to **100A1 Fatigue Wave Environment.** To add a new option, pick the **Add** button. Enter the name of the option in the data entry box. Proceed to define the screening zones.

4.4.2 Defining FDA screening zones

1. To see the extent of computation performed under the chosen FDA option, pick the **FDA Screening** tab.



4-62 FDA Screening

- 2. If the FDA default is chosen, only one screening zone is allowed. All plating areas for the whole cargo area are included in that zone. If a user-defined FDA option is chosen, you can have up to 15 screening zones.
- 3. To add a screening zone, use the **Add/Remove Screen** spin buttons to control the number you need. A data table with one row for each zone is displayed. Enter the start and end frames for each zone in the table.
- 4. Check boxes are provided for each plating area. A ticked check box will include that plating area in the computation. You may deactivate a screening zone without deleting it by removing the tick from the **Use** column.

4.4.3 Viewing FDA screening zones

To view a screening zone, pick the zone number in the table. Alternatively, use the up/down spin buttons in the upper left corner. The longitudinal screening zone is displayed in the ship elevation plot together with its zone number. The plating areas included in the screening are highlighted in red in the midship section plot. To view all longitudinal screening zones, click the picture with your mouse.

■ Section 5: Tool bar

The *ShipRight* FDA Project Manager has a tool bar with icon buttons that performs frequently used operations. The table below summarises their function.

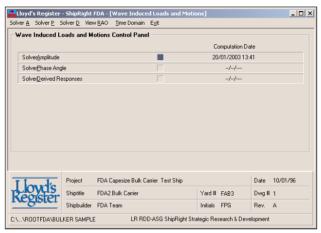
- Begin a new project.
- Open an existing project.
- Close the current project.
- Save the current project.
- Print FDA report.
- View/edit summary info.
- Run Database Doctor.
- Open stiffener database.
- Open end connection database.
- Open material database.
- Open S-N curve database.
- Exit to solvers.

FDA Level 2 Software User	Manual, October 2002				
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CHAPTER 5: WAVE INDUCED LOADS AND MOTIONS

Section 1: Executing solvers Section 2: Viewing analysis results

From the **ShipRight** FDA Front End, click the button for **Wave Induced Loads and Motions**. The **Wave Induced Loads and Motions Control Panel** appears.



5-1 Wave Induced Loads and Motions

This window controls the execution of the solver modules used to obtain the response amplitude operators (RAO's) for the wave induced loads and motions. There are three solver modules as follows:

- 1. **SolverA** Amplitude Solver.
- 2. **SolverP** Phase Angle Solver.
- 3. **SolverD** Derived Response Solver.

SolverA and **SolverP** compute the amplitude and phase angle respectively for:

- the six components of motion at the ship centre of gravity;
- the vertical, horizontal and torsional bending moments at parametric locations along the length of the ship;
- the local hydrodynamic pressures at parametric locations along the ship length and the immersed hull envelope.

In addition, **SolverP** creates the link files required for the seakeeping criteria analysis performed in the voyage simulation.

SolverD computes the cargo tanks/holds and water ballast tanks properties such as tank centroid, free surface distance to base line etc. for computation of the cargo/water ballast inertia pressure components in the main FDA solver.

Section 1

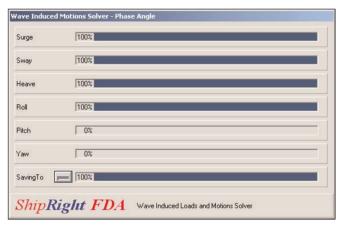
The wave induced loads and motions are computed for the following range of wave parameters:

- 25 equally spaced wave frequencies from 0,2 rad/s to 1,2 rad/s
- 10 equally spaced heading from 0 degrees (stern seas) to 180 degrees (head seas) for symmetric responses, and 19 equally spaced heading from 0 degrees to 360 degrees for antisymmetric responses
- five equally spaced ship speeds from 0,0 per cent Vs to 100 per cent Vs
- two loading conditions for double hull tankers, and 4/5 loading conditions for non-panamax/panamax bulk carriers respectively
- where applicable, 13 positions along the ship length from 30 per cent LPP aft of midships (negative) to 30 per cent LPP fwd of midships (positive) in five per cent increments

On the control panel, each solver has a completion box, as well as a completion date to inform the user of their current status.

To return to the ShipRight FDA Front End, choose **Exit** on the menu bar.

■ Section 1: Executing solvers



5-2 Phase Angle

To execute a solver, select the item from the menu bar or from the control panel hypertext. **SolverD** requires **SolverA** and **SolverP** to be executed first. Calling **SolverD** before the other solvers have been executed automatically invokes **SolverA** and **SolverP**. All solvers must be executed.

While the solvers are running, a status window informs the user of the progress for each motion or type of load. After completion, the status window closes automatically.

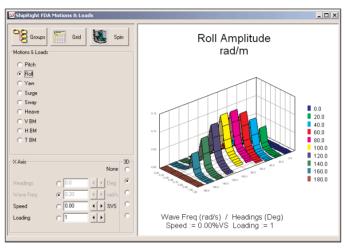
Computation time depends on the machine specification. Typically, running all solvers sequentially on a networked 90MHz Pentium takes approximately 15 minutes.

■ Section 2: Viewing analysis results

From the **View RAO** pull down menu, pick **Motions and Global Loads RAO**. Results can be viewed either graphically or in a tabular format. For graphical results, pick the **Graph** tab, for tabular results, pick the **Table** tab.

2.1 Viewing motions RAO

2.1.1 Graph view

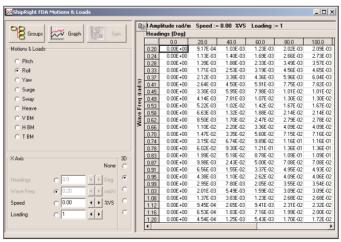


5-3 Motions - Graph

From the **Motions and Loads** options list, pick one of the six components of motion such as surge, sway, heave, roll, pitch or yaw. Use the spin buttons to control the ship heading, speed and loading condition number.

Motions are given in metres or radians per unit wave amplitude.

2.1.2 Table view

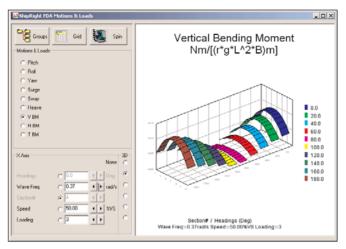


5-4 Motions - Table

A data table is displayed with six columns, one for each component of motion. Use the spin buttons to change the ship heading, speed and loading condition number.

2.2 Viewing global loads RAO

2.2.1 Graph view

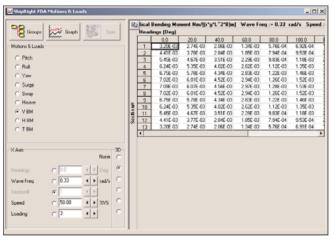


5-5 Loads - Graph

From the **Motions and Loads** options list, select either the vertical bending moment, horizontal bending moment or torsional bending moment to be displayed.

The bending moments can be plotted for different headings, speeds and loading conditions as well as for different stations along the ship's length. The vertical bending moment graph shows three curves i.e. hog, sag and mean. Bending moments are given in a non dimensional format per unit wave amplitude i.e. the amplitudes have been divided by $\rho g L^2 B$.

2.2.2 Table view

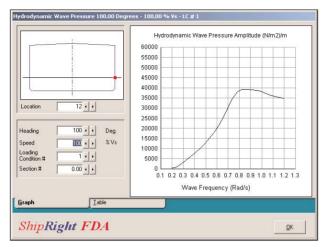


5-6 Loads - Table

A data table is displayed with three columns, one for each bending moment. Use the spin buttons to vary the ship heading, speed, loading condition number and position along the ship's length.

2.3 Viewing hydrodynamic pressure RAO

2.3.1 Graph view

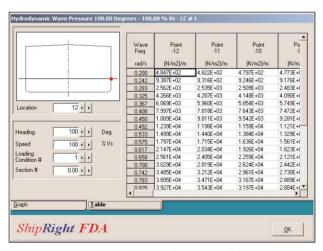


5-7 Hydrodynamic Pressure - Graph

The hydrodynamic pressure is calculated for the immersed cross sections along the length of the ship at 12 equal spaced positions along the wetted surface of the ship from the centreline to the waterline, for both port and starboard respectively.

To select the position at which the pressure is to be plotted, use the **Location** spin button. The wave pressure is given in Newtons per square metre per unit wave amplitude.

2.3.2 Table view



5-8 Hydrodynamic Pressure - Table

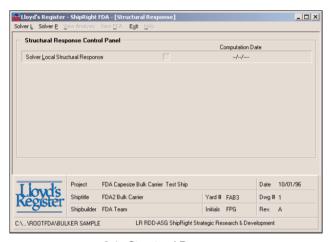
A data table is displayed with one column for every position around the immersed hull transverse section. Use the spin buttons to vary the ship heading, speed, loading condition number and position along the ship's length.

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CHAPTER 6: STRUCTURAL RESPONSE

Section 1: Executing solvers Section 2: Viewing analysis results

From the *ShipRight* FDA Front End, click the button for Structural Response. The Structural Response Control Panel appears.



6-1 Structural Response

This window controls the execution of solver modules used to obtain the structural influence coefficients relating the stresses at the critical location to the application of a unit load. There are two solver modules:

- 1. **SolverL** Solver for secondary structural response.
- 2. **SolverP** Solver for primary structural response.

SolverL computes the structural influence coefficients for the critical locations due to the lateral pressure and the vertical and horizontal hull girder loads.

SolverP computes the structural influence coefficients for the critical locations due to the primary deflection on the structure. The full version of **SolverP** has not been incorporated in the current release of the software, an alternative empirical formulation is used to account for the deflection of the primary structure.

On the control panel, each solver has a completion box, as well as a completion date to inform the user of their current state.

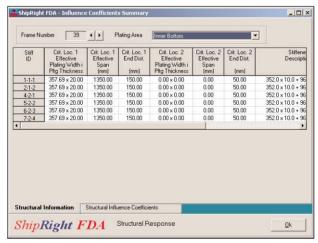
To return to the ShipRight FDA Front End, choose Exit on the menu bar.

■ Section 1: Executing solvers

To execute a solver, select the item from the menu bar or from the control panel hypertext. While the SolverL is executing, a status window informs the user of the progress of the computation. After completion, the status window closes automatically. Computation time depends on the machine specification. Typically, running all solvers sequentially on a networked 90MHz Pentium takes approximately four minutes.

Section 2: Viewing analysis results

From the menu bar, select <u>View Analysis</u>. Results are presented in two tabs, the **Structural Information** tab and the **Structural Influence Coefficients** tab.



6-2 Structural Information

2.1 Structural Information

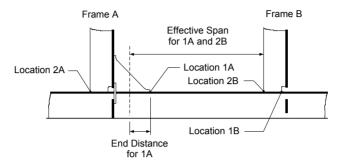
A data table is displayed showing structural parameters that are used or computed for each critical location at every stiffener end connection.

Fig. (6-3) illustrates the items displayed in the table.

Use the spin buttons to select the frame and plating area. To highlight the occurrences of a particular item in the table, select the item by clicking on it. For example, if 290x10+96x15IA is selected, all occurrence of the stiffener 290x10+96x15IA are highlighted in red.

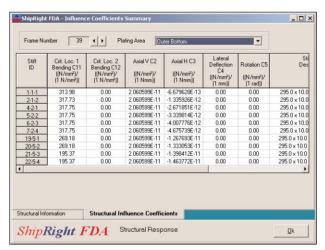
HINT

There is an alternative method to using the spin buttons for frame selection. Click the right mouse button to bring up a plan view of the ship. Scroll the mouse to the desired frame location and click the left mouse button to select the frame.



6-3 Critical location parameters

2.2 Structural Influence Coefficients



6-4 Structural Influence Coefficients

The computed structural influence coefficients are displayed in a data table in the **Structural Influence Coefficients** tab.

The structural influence coefficients are described as follows:

- C11 is the structural influence coefficient due to lateral pressure at critical location 1
- C12 is the structural influence coefficient due to lateral pressure at critical location 2
- C2 is the structural influence coefficient due to vertical hull girder bending moment at critical location 1 and 2
- C3 is the structural influence coefficient due to horizontal hull girder bending moment at critical location 1 and 2
- C4 is the structural influence coefficient due to unit deflection of structure between frames
- C5 is the structural influence coefficient due to unit rotation of structure between frames.

C4 and C5 are not computed in the current release of ShipRight FDA

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CHAPTER 7: VOYAGE SIMULATION

Section 1: Solvers Section 2: View menu Section 3: Options menu Section 4: Voyage simulation limits

The purpose of the Voyage Simulation is to predict the probability of the ship encountering a particular sea-state for a range of ship speed and wave heading for each loading condition. The probabilities for a range of sea-states (actually wave height/wave period combinations) are predicted and stored in the **Service Profile Matrix.** The FDA system uses these probabilities to derive the number of stress cycles experienced by the ship's structure for each ship speed/heading/loading condition and sea-state.

The Voyage Simulation analysis program is capable of calculating the **Service Profile Matrix** for normal sailing of passages, i.e., sailing from port A to port B and also for Floating Storage Unit Systems. Both types of analysis can be incorporated into one Trading Pattern

A **passage** is defined by a set of **waypoints** between two destinations. A **route** is a collection of a passages that make up a round trip. A **trading pattern** is defined by the proportion of time spent on different routes throughout the service life of the ship.

In order to calculate the probabilities the voyage simulation system uses the following information:

- Ship dimensions and loading condition details entered via the **Project Manager.**
- Ship motion RAO's (Response Amplitude Operators) computed by the Wave Induced Loads and Motions
- Maximum ship speed for each sea-state/ship heading/loading condition. This is calculated using the SolverC option in the Voyage Simulation module.
- The Service Profile Matrix is then calculated using the SolverV option.

The Voyage Simulation module is activated by the **Voyage Simulation** button on the main menu. This reveals a menu bar with the following options:

SolverC This executes the **Seakeeping Criteria Analysis** using the Default seakeeping criteria or a modified criteria set if this has been defined using **Options** pull down menu facilities.

SolverV This executes the **Voyage Simulation Analysis** using the Default Trading Pattern unless a modified Trading Pattern has been defined using the **Options** pull down menu facilities.

View This pull-down menu allows the Trading Pattern for the Voyage Simulation and the results from the Solver calculations to be displayed and printed.

Options This pull-down menu gives access to input screens allowing the user to specify special seakeeping criteria and/or special trading patterns for the FDA analysis.

Section 1

Exit This returns to the main menu.

Help This provides On-line Help information. The F1 function key will call up the relevant help screen at

any stage in the voyage similar system.

The status of each calculation is displayed on the control panel. The date of the calculation is displayed as appropriate together with information on the principal options.

Section 1: Solver

1.1 SolverC

This executes the Seakeeping Criteria analysis which must be run before SolverV option. The progress of the program is shown on a screen with a percentage completion value for each Loading Condition in turn.

The SolverC program uses the Motion Response Amplitude Operators calculated by the Wave Induced Loads and Motions module to predict the maximum ship speed that the vessel can maintain without exceeding the specified seakeeping criteria.

The program calculates the predicted motion response for each seakeeping criterion over a range of sea states specified by significant wave height and zero crossing period. Each response is compared with it's limiting value and a failure to meet the criteria results in a speed reduction for that sea-state.

The motion response is evaluated for all loading conditions and ship to wave headings.

The results of the Seakeeping Criteria Analysis can be viewed using the relevant **Results** option from the **View** pull down menu and printed using the relevant **Print Results** option from the **View** pull down menu.

1.2 SolverV

This runs the Voyage Simulation analysis on the Default Trading Pattern or the user's Trading Pattern if this has been specified. Whilst the solver is running, the **Display World Map** screen is displayed and the progress of the ship is highlighted on the map.

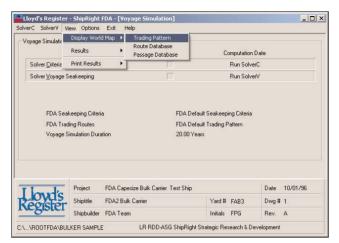
The user has access to a limited number of World Map options whilst the solver is running. These are mainly connected with the information displayed, facilities such as More, Route selection and the Trading Pattern/ Passage/Route toggle option are not available.

When the solver has completed, the **OK** button is enabled. This allows the user to exit from the World Map. At this stage some of the panels turn to red to indicate the Solver has finished.

The results of the Voyage Simulation Analysis calculation can be viewed using the relevant **Results** option from the **View** pull down menu and printed using the relevant **Print Results** options from the **View** pull down menu.

Section 2: View menu

Selection of **View** from the menu bar reveals a pull-down menu with the following options:



7-1 Voyage Simulation - View Menu

Display Allows viewing of the Trading Pattern, **World Map** Routes and Passages available.

Results Allows viewing of the results from the Seakeeping Criteria, Voyage Simulation and a Polar Plot.

Print Results Allows printing of the results computed for the Seakeeping Criteria Analysis and the Voyage Simulation.

2.1 Display World Map

The Display World Map option on the View pull down menu reveals a fly-out menu with the following options

Trading Shows the World Map with the Trading

Pattern Patterns selected.

Route Shows the World Map with the Route

Database Database selected.

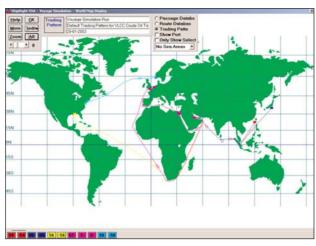
Passage Shows the World Map with the Passage

Database Database selected.

Several screens in the Voyage Simulation system allow access to this display through the use of the **Display** button on these screens.

All the **Display World Map** options result in the screen as shown in 7-2.

Section 2



7-2 Display World Map

The panel at the top left provides general control facilities:

Help Provides on-line help as does the F1 function key.

OK Returns control either to the pull-down menu or the previous Input Data screen.

More Enables the user to modify the displayed information.

- The **More** button displays the appropriate Passage, Route or Trading Pattern input data screen when there is no currently selected item, (i.e. when all routes or passages are individually coloured).
- When a selected or highlighted Route or Passage is displayed, the **More** button displays the
 appropriate **Data Entry** panel on top of the world map. This enables Passages to be
 graphically modified, see 2.1.2.

Redrw Clicking **Redrw** (redraw) at any stage refreshes the screen with the current selections.

Zoom Specific areas of the world can be expanded through the use of the **Zoom** button on the top left. Click and drag to define a box specifying the area to zoom into, then click on the **Zoom** button.

All Clicking All at any stage will redraw the complete world map with all the current Trading Pattern, Routes or the whole Route or Passage Databases, unless the **More** facility has been activated.

The scroll bar below the **Zoom** button enables the user to scroll (pan) the world map across the screen. This allows the Pacific Ocean to be displayed in the centre of the screen.

The controls in the top right panel permit the user to alter the information displayed

Trading Pattern, Route Database or Passage Database

This option list changes the information displayed.

Show Ports The end ports of each passage can be displayed by checking the **Show Ports** check box. Select **Redrw, Zoom** or **All** to display the ports.

Only Show Selection This check box allows only the currently selected Voyage/Route/Passage to be displayed.

Select **Redrw, Zoom** or **All** after making the selection.

Each new Passage or Route selected is added to the current display, but using **Redrw**, etc, will result in only the current selection being shown.

No Sea Areas The coverage of the worldwide Global Wave Statistics data and other user defined wave data can be viewed via the drop down list No Sea Areas. The default setting is not to display any sea areas.

2.1.1 Selection of a particular Route or Passage

To select a particular Route or Passage to highlight, click on the desired **Route/Passage** box at the bottom of the screen.

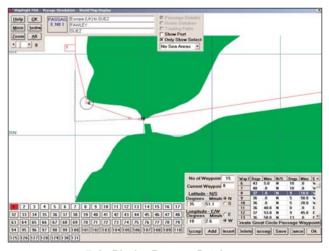
When the **Passage Database** information is displayed, clicking with the right hand mouse button locates and selects the passage with a waypoint nearest to the cursor location, even if the passage is not currently displayed (see **Only Show Selection** option above).

The selection of a particular Route or Passage is unaffected by the **More** option. When the **More** option is active then the selection of a new Route or Passage results in the new selection becoming the current selected/highlighted Route or Passage. The user will be requested to save the modified information if necessary.

When Trading Pattern data is displayed then all passages in each Route are drawn in the same single colour, each passage in a Route has a box in the same colour. The selected passage in the Trading Pattern Route is highlighted by a ship icon with a Load Reference Number. The icon also indicates the Passage direction.

2.1.2 Modifying a Passage graphically

Using **More** when a single passage has been selected enables this passage to be graphically modified using the mouse. The user sees a **Passage Data Entry** panel which offers similar facilities to those on the Passage Database Input screen, see 3.2.3.



7-3 Display Passage Database

Section 2

The following mouse actions are available with the **Passage Data Entry** panel:

- A single click on the left hand mouse button makes the nearest waypoint in the selected passage the current waypoint.
- Moving the cursor across the map causes the waypoint entry boxes to be updated with the current cursor location and allows the current waypoint location to be changed.
- A double-click updates the current waypoint to the specified mouse location.
- Clicking the right mouse button selects a new passage to be displayed and available for editing, as does clicking on the desired **Passage box** at the bottom of the screen.

The following additional facilities are available on the **Passage Data Entry** panel:

Accept This button updates the current waypoint with the coordinates specified in the Latitude/Longitude

data entry boxes.

Passage Provides Help

Save Saves the modified passage, including changes to the titles.

Cancel Removes the **Passage Data Entry** panel without saving the data.

OK Saves the Passage data and removes the **Passage Data Entry** panel.

When the **Passage** or **Route Data Entry** panels are displayed the user can modify the three lines of Titles in the centre top panel.

The **Passage** and **Route Data Entry** panels can be moved by clicking and dragging the panel to a new section of the screen.

2.1.3 Modifying a Route using MORE

Using **More** when a single Route is selected enables this Route to be modified whilst the Route is displayed. The user sees a **Route Data Entry** panel which offers similar facilities to those on the similar panel on the Route Database input screen. This panel can be moved around the screen in the same way as the **Passage Data Entry** panel.

No mouse actions are available for use with the Route Data Entry panel.

The following additional facilities are available on the **Route Data Entry** panel:

Route Provides Help.

Save Saves the modified Route, including changes to the titles.

Cancel Exits from the **Route Data Entry** panel without saving the data.

OK Saves the Route data and removes the **Route Data Entry** panel.

The **Titles** in the centre top panel can be modified at this stage.

2.2 Results

Selection of **Results** from the **View** pull down menu reveals the following options for displaying the results of the Solver calculation routines.

Seakeeping Tabulated maximum speed to satisfy the seakeeping criteria. (SolverC).

Criteria

Vovage

Tabulated Service Profile Matrix for the Trading Pattern. (SolverV).

Simulation

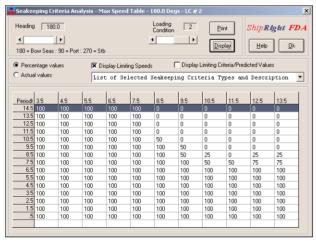
A polar plot of the probability of occurrence of wave to ship headings. (SolverV).

Voyage Simulation Graph

2.2.1 Seakeeping Criteria

The tabulated results of the Seakeeping Criteria analysis are displayed by selecting the relevant **Results** option from the **View** pull-down menu.

This table displays the results from Seakeeping Criteria analysis in terms of maximum ship speed that can be maintained for each loading condition and ship heading for each sea-state.



7-4 Seakeeping Criteria Results

To view the maximum speed values for a particular heading and loading condition, use the scroll bars below the relevant **Heading** and **Loading Condition** labels. The **Display** button must be selected to update the table with the correct values. The **Print** button is disabled until the table has been updated.

Print The **Print** button will dump a copy of the current screen to the attached printer. This facility is only

available when the table is displaying the correct values.

Help Provides on-line help as does the **F1** function key.

OK Returns control either to the main menu.

Section 2

The following display options are available:

Percentage values/Actual values

This changes the displayed values between:

- Percentage of service speed to sailing speed (knots).
- Percentage exceedance of the specified limiting criteria to predicted motion value for that criteria.

The screen is automatically updated after clicking this toggle option.

Display Limiting Speed

Display the maximum predicted speed that the vessel can maintain without exceeding any of the seakeeping criteria. Use **Display** after clicking the check box.

Display Limiting Criteria/Predicted Values

Use **Display** after clicking the check box. The first limiting seakeeping criteria number that exceeds the criteria limiting value is displayed inside brackets (). The predicted motion value for this criterion is displayed after the brackets.

- e.g. 11.2(5)4.51 with **Actual values** indicates:

 Maximum speed = 11.2 knots Limiting criteria is No. 5 and predicted value = 4.51 units
- e.g. 75(5)50% with **Percentage values** indicates:

 Maximum speed = 75% of service speed Limiting criterion is No. 5 and the predicted value exceeds the limiting value by 50%. In this case the limiting value was 3 units, so 4.51 is 50% greater than 3.

The drop down list **List of Selected Criteria Types and Description** is for reference only. This can be consulted to determine what the Limiting Criterion is. The following information is included in the list box:

Criterion No as given in the brackets e.g. (5)

Criterion Type e.g. ROLL, AVA etc.

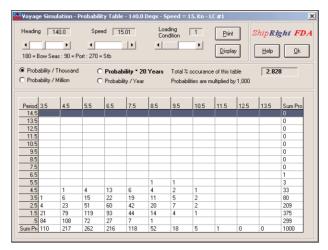
Check Type i.e. 1 to 4

Limiting Value Description

2.2.2 Voyage Simulation

The tabulated results of the Voyage Simulation analysis are displayed by selecting the relevant **Results** option from the **View** pull-down menu.

The predicted table of probabilities from the Voyage Simulation for each ship speed, heading and loading condition can be viewed with summaries of occurrences for each particular wave height and period.



7-5 Voyage Simulation Results

To view the **Service Profile Matrix** for a particular heading, speed and loading condition, use the scroll bars below the relevant **Heading, Speed** and **Loading Condition** labels. The **Display** button must now be used to update the table with the correct values. The **Print** button is disabled until the table has been updated.

Print The Print button will dump a copy of the current screen to the attached printer. This facility is only

available when the table is displaying the correct values.

Help Provides on-line help as does the **F1** function key.

OK Returns control to the main menu.

The table contains the probability values for each wave height and wave period. The right hand column summates the probabilities for each wave height and the bottom line summates the probabilities for each wave period, the bottom right hand cell (box) is the total value for the whole table.

The probability values in the table have been multiplied by a factor which is specified above the table as follows; **Probabilities are multiplied by** either **1,000** or **1,000,000**. Hence the probability values are in parts per 1,000 or 1,000,000. The total summated value for each table is affected by the probability option buttons.

The **Total % occurrence of this table** value gives the percentage probability that the vessel will experience waves for this ship heading, this ship speed and this loading condition during the lifetime of the specified trading pattern.

The displayed probability values are controlled by the toggle options above the table and are listed below. Clicking these options automatically updates the table.

Probability/ Probabilities are in parts per 1,000, ie the sum of all values in this table add up to 1,000. **Thousand**

Probability/ Probabilities are in parts per 1,000,000, ie the sum of all values in this table add up to 1,000,000. **Million**

Probability/ Where Life is as specified for the Voyage Simulation analysis in the Trading Pattern data.

Probabilities are parts per 1,000,000. As one year of life results in 1,000,000 parts, then 20 years life gives 20,000,000 parts. The values in this table give the predicted No of parts based on the total trading pattern life, eg a value of 600 on a 20 year life indicates a probability level of 600/20,000,000 or 3E–05.

Section 2

Probability/

Probabilities are in parts per 1,000,000. The values in this table give the predicted number of parts

Year based on one year.

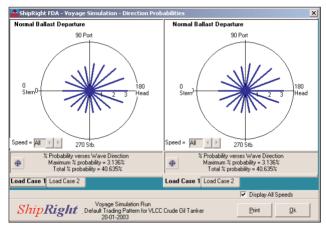
2.2.3 Voyage Simulation Graph

Graphical results of the Voyage Simulation Analysis are displayed by selecting the relevant **Results** option from the **View** pull-down menu.

The graphs are presented as polar plots with the 'Percentage Probability of each Wave to Ship Direction Occurring for each Ship Speed' on the radial axis and the 'Wave to Ship Direction' on the angular axis.

Notes:

- 1. A wave to ship direction of 180 ° is head seas, 0° is stern seas, 90° is for waves on the port beam and 270 days on the starboard beam.
- 2. The results can be plotted as a continuous line, but in reality the probability values are only available at the calculated wave to ship headings and interpolation between these headings is not possible.



7-6 Voyage Simulation Graph

Display All Speeds

This check box either displays the results for all speeds together or the results for a single speed. In the latter case the spin buttons to the right of the **Speed** value will be enabled and the user can select each speed in turn.

The **Maximum % probability = value** line below the graphs gives the predicted maximum wave to ship heading occurrence probability for all displayed speeds.

The Titles above the two polar plots are extracted from the Voyage Simulation results and not from the Trading Pattern input data.

Print This button dumps a copy of the current screen to the attached printer. This facility is only available when the graph is displaying the correct values.

OK This returns control to the main menu.

2.3 Print Results

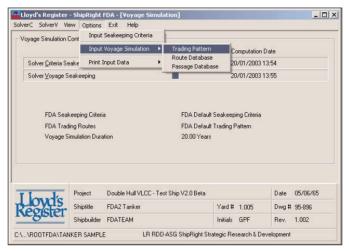
The **Print Results** option on the **View** pull down menu reveals a fly out menu with the following options:

Seakeeping This creates a hard copy of the seakeeping criteria analysis results file. These results are contained in a data file called 'speedfat.out'.

Voyage This generates a hard copy of the voyage simulation analysis. **Simulation**

■ Section 3: Options menu

Selection of **Options** from the menu bar reveals a pull-down menu with the following options:



7-7 Voyage Simulation - Options menu

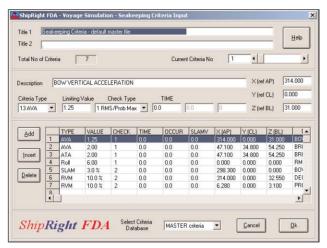
Input This enables input of the data defining the seakeeping criteria to be applied to limit the ship'sSeakeeping speed.Criteria

Input This enables input of the data defining the Trading Pattern, Routes and Passages to be followed in the Voyage Simulation.Simulation

Print Input This enables a hard copy of the input data to be created for the Seakeeping Criteria, Trading Pattern, Routes and Passages.

3.1 Input Seakeeping Criteria

The data is entered by selecting **Input Seakeeping Criteria** from the **Options** pull-down menu, this results in the data entry screen shown in 7-8:



7-8 Seakeeping Criteria Input Data

Either Default **Master** criteria can be used or customised **(Local)** criteria can be created. The default **Master** criteria is loaded automatically if no Local criteria exist. To use the **Default** criteria click on the drop down list at the bottom of the screen headed **Select Criteria Database.** There are two options: either **Local Criteria,** i.e., customised data which has been previously saved for this project, or **Master Criteria.** Selection of the **Master Criteria** overwrites the local criteria, but before overwriting a warning message will be issued.

The seakeeping criteria consist of two lines of **Titles** and a list of criteria records. Each criterion record consists of a Description, Criteria Type, Limiting Value and a Check Type. Other parameters may be necessary depending on the Criteria and Check Types. These records are displayed in the criteria table.

Help Will supply on-line details of each Criteria Type and Check Type.

The buttons to the left of the **Criteria table** enable manipulation of the criteria records.

Add Creates a new record after the highlighted row.

Insert Inserts a new record before the highlighted row.

Delete Removes the highlighted row.

As records are added or deleted, the **Total No of Criteria** in the upper panel is updated automatically.

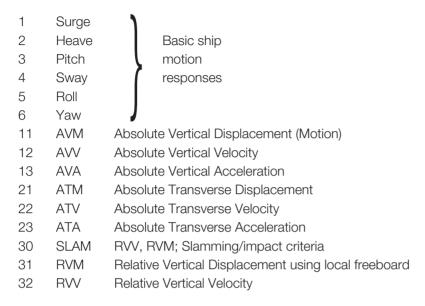
The panel above the criteria table enables values in the table to be entered or amended. This panel displays the contents of the currently highlighted criteria record in the table. The current record can be changed by any of the following:

- · Clicking on the scroll bar, then clicking on the required input box.
- Changing the Current Criteria No, then clicking on the required input box.
- Clicking on the required record and column in the table. In this case the value clicked in the table becomes the current data entry so the user can update this value immediately.

A **Description** should be entered in the data entry box provided in order to easily identify the criteria.

The **Criteria Type** pull down selection box enables selection of the seakeeping criteria to be checked. The arrow keys can be used to navigate up or down the list or the first digit of a number can be entered from the keyboard to locate a particular criterion.

The following seakeeping criteria are available:



The **Check Type** specifies the type of criteria check to be used to evaluate the seakeeping response. The **Check Type** appears in the criteria table column headed **CHECK** as a value between 1 and 4. Other data items are dependent on the **Check Type.** Consequently when the **Check Type** is altered the titles of the data entry boxes are updated and only the relevant fields are available for data entry. The following **Check Types** are available:

- 1. **RMS/Prob Max.** Checks whether the calculated RMS value of motion type **Criteria Type** is greater than the **Limiting Value.** If a **TIME** value is specified, the program calculates the Probable Maximum value in a period of TIME hours.
- 2. **% Occurrence.** Check whether the calculated percentage occurrence of the motion value **Occurrence** of **Value** is greater than the % Occurrence value. The **% Occurrence** appears in the **VALUE** column of the criteria table and the **Occurrence of Value** in the **OCCUR** column.
- 3. **No of Events.** Check whether the calculated number of events of magnitude **Occurrence of Value** is greater than the value specified by the **No of Events** value. A time value of three hours is used as default if no value is specified for **TIME.** The **No of Events** appears in the **VALUE** column of the criteria table.
- 4. **Factored RMS.** Check whether the calculated Factored RMS value is greater than the **Limiting Value.** The factor to apply to the RMS value is given by the **FACTOR** value, e.g. a Factor of 2.0 implies the Limiting value is a Significant value. If a TIME value is specified then it calculates the Probable Maximum factored value in a period of **TIME** hours, useful only for slamming loads. The **FACTOR** appears in the **OCCUR** column of the criteria table.

The required units is relevant to the criteria being set, e.g. time is in hours, roll value in degrees, accelerations in m/sec², etc.

Criteria Types 11 to 32 require the entry of the **X, Y, Z coordinates** of the motion point to be considered, where:

X is measured forward of the A.P.; Y is measured from the Centreline positive to Starboard; and Z is measured above the Base Line.

Section 3

The **X, Y, Z** entry boxes are enabled when required. The coordinates in the Master criteria are formulated as a percentage of the main particulars (LBP, Half-Beam and Depth). Where these are applied check the coordinates.

3.2 Input Voyage Simulation

Selection of **Input Voyage Simulation** from the **Options** pull-down menu reveals a fly-out menu with the following options:

Trading This enables the default trading pattern to be changed.

Pattern

Route This enables the routes to be added to or modified.

Database

Passage This enables the passages to be

Database added to or modified.

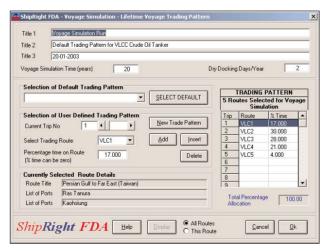
3.2.1 Trading Pattern

The Trading Pattern data for the Voyage Simulation analysis is entered and modified by selecting the relevant **Input Voyage Simulation** option from the **Options** pull-down menu.

The Trading Pattern is a list of Routes over which the vessel is expected to sail during its life. This Trading Pattern is used to calculate the Service Profile Matrix.

Each Route must be defined before it can be incorporated into the Trading Pattern. A Route consists of a group of pre-defined Passages together with ship specific details such as unloading/loading times and sailing times for each passage. Additional Routes can be specified using the **Route Database** input screen.

Additional Passages can be entered using the Passage Database input screen.



7-9 Trading Pattern

The **SELECT DEFAULT** button in the centre panel will select a default list of trading routes as specified by the adjacent drop down list. The selected Default Trading Pattern includes **Titles, Voyage Simulation Time and Dry-Docking Days/Year** as well as a list of **Trading Routes** and **Percentage time on Route.**

The three **Titles** for the Trading pattern can be modified in the boxes at the top of the screen.

The Voyage Simulation Time (years) is normally 20 years.

For part of this time the ship can be expected to be out of service due to dry-dockings. A representative annual average number of days out of service should be estimated and entered in the **Dry-Docking Days/Year** data entry box.

The buttons **Add, Insert, Delete** and **New Trade Pattern** in the centre panel control the information in the TRADING PATTERN table.

New Trade

Deletes and clears all routes displayed in the table.

Pattern

Add Adds a new route after the currently highlighted route.

Insert Inserts a new route prior to the highlighted route.

Delete Deletes the highlighted route record.

The **Select Trading Route** drop down list in the centre panel displays the Routes available. The Route Title and List of Ports for each route appears simultaneously when it is selected.

PercentageThis is optional and alters the way time istime onallocated to each route of the TradingRoutePattern by the Voyage Simulation analysis.

If the percentage time for a route is zero (0) or is not specified, then the time allocated to this route is decided by the number of times this route (or group of several routes) can be sailed in 'unallocated time' of the simulation.

The time spent on routes with a specified percentage is calculated first and the time period left remaining, denoted 'unallocated time', is given to all routes with **unspecified percentage time.**

For Example Simulation Time = 2000 days

Route 5 - %time=25% say 25 days for Route 5

Route 3 - %time=0% say 10 days for Route 3

Route 6 - %time=0% say 20 days for Route 6

So, 25 per cent of the time will be on Route 5 which equals 500 days, hence the 'unallocated time' is 75 per cent (1500 days) which is shared between routes 3 and 6. Consequently route 5 is sailed 20 times (500/25) and routes 3 and 6 are each sailed 50 times, from 1500/(10+20).

If the summation of the Percentage times is greater than 100 per cent then the box labelled **Total Percentage Allocation** is displayed in red and the user cannot exit from this panel.

The Current Trip No can be selected by either,

- Clicking on the **Route** column or the **%Time** column in the Trading Pattern table. In this case the user can alter the selected value immediately,
- using the Current Trip No scroll bar and then selecting the Select Trading Route list or the Percentage box.

Section 3

Display The **Display** button displays the world map showing the Trading Pattern routes selected, see the

Display World Map option described in 2.1.

All Routes, This Route This option list enables prior selection of the information to be shown after selecting the **Display**

screen.

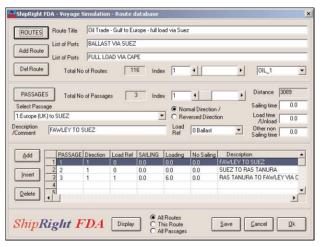
Help The **Help** button gives on-line help.

OK or These buttons exit this input form and respectively accept or reject the modified Trading Pattern

Cancel data.

3.2.2 Route Database

Select the relevant **Input Voyage Simulation** option from the **Options** pull-down menu to reveal the Route Database input screen. This is used for creating and modifying Routes.



7-10 Route Database

A Route consists of a set of titles and a list of Passages and time information. The logic for creating a route from a list of passages is that a Route allows ship type specific details to be incorporated (such as loading time, sailing/transit time) whereas a Passage only contains details of the actual sailing course. Passages must be defined as Master Passages before they can be used for defining Routes.

The three buttons to the left of the title boxes facilitate manipulation of the routes to be created.

ROUTES This button gives on line help.

Add Route This button enables a new route to be added to the database.

Del Route This button deletes the currently displayed route from the database. Note, the deleted Route will

appear as **Deleted** in the Routes drop down list.

The first task is to enter the **Route Title** and **List of Ports** in the top panel. Typically the Route Title includes details of the Route trade, e.g. Tanker, LNG, Container, etc.

The drop down list on the right of the **ROUTES** panel enables selection of the routes stored. The description (five characters maximum) is the Route Reference and is important since it is used in the Trading Pattern input screen to identify the Routes to be used in the Voyage Simulation. The currently displayed Route Reference can be changed simply by editing the displayed text.

The **Index** scroll bar to the left of this drop down list enables scrolling through the stored routes. The **Total No of Routes** stored is displayed for information purposes only.

The next stage is to add Passages to the route. The middle two panels are for this purpose. The buttons to the left of the main Passage table control the passage records.

Add Creates a new record after the highlighted row.

Insert Inserts a new record before the highlighted row.

Delete Removes the highlighted row.

As records are added or deleted the **Total No of Passages** in the central panel changes accordingly. This box cannot be edited.

The **PASSAGES** button gives on line help.

The panel with the **PASSAGES** button above the passage table enables values in the table to be added or amended. This panel displays the contents of the currently highlighted passage record in the table. The current record can be changed by either clicking on the **Index** scroll bar in the **PASSAGES** panel, then clicking on the required input box, or clicking on the required record in the passage table. In this case the value clicked in the table will become the current data entry box so the user can update this value immediately.

The Passage is selected using the **Select Passage** drop down list in the central **PASSAGES** panel.

The **Description/Comment** is used to specify the loading condition type and any other details appropriate to this passage of the route.

The **Distance** of the passage in nautical miles is displayed on the far right of the central panel for information only. In the case of a passage with zero distance, the **Distance** will be given as **Fixed Pt** to denote a **Floating Storage Unit** location.

The **Normal Direction/Reversed Direction** option list enables specification of Passage direction. Each passage has a direction, i.e. a departure port and an arrival port. This direction option allows this passage to be reversed, i.e. the ship sails the passage from the arrival port to the departure port.

The **Load Ref** drop down list enables the loading condition for this passage to be specified. Usually only Full Load or Ballast is available. Note – this is not the actual loading condition number given in the trim and stability book, but a reference number allocated by the program. These Loading Conditions correspond to those defined in the **Project Manager.**

The number of days **Sailing Time** can be defined. This is the typical sailing time for this passage and forces the ship to take this time over this passage. A value of zero will enable the ship to proceed at full speed for this passage, otherwise the speed of the ship is adjusted so that the nearest matching speed in the ship motion results is used in the Voyage Simulation analysis.

NOTE

For Routes which include a **Floating Storage Unit** location or **Single Point Mooring** type location, ie, a passage which consists of a single point and hence zero distance, then the **Sailing Time** MUST be given. This time will specify the length of stay at the fixed point. For this calculation a zero ship speed is used. A warning message is displayed if there is no **Sailing Time** specified for FSU location. See also the **Distance** description above.

Section 3

The **Load time/Unload** box specifies the number of days loading and unloading. This value is necessary to restrict the time at sea to the correct values, i.e. a ship might take 14 days on the passage and then stay in port for seven days to load/unload. Hence the total passage time is 21 days, i.e. only 66 per cent of which is at sea and contributing to fatigue life damage.

The number of days in port (if not unloading or loading) is defined in the **Other non-Sailing time** box. This value includes time that is not accounted for in the Unload/Load time, this might include time waiting for Suez clearance, etc. The time for dry-docking is specified elsewhere.

Display The Display button displays the world map showing the Trading Pattern routes selected, see the

Display World Map option described in 2.1.

All Routes, This option list enables prior selection of the information to be shown after selecting the **Display**

This Route screen.

Help The **Help** button gives on-line help.

OK or These buttons exit this input form and respectively accept or reject the modified Trading Pattern

Cancel data.

3.2.3 Passage Database

The Passage Database input screen for creating and modifying Passages is obtained by selecting the relevant **Input Voyage Simulation** option from the **Options** pull-down menu.

The definition of the Passage data depends on the type of analysis required.

Normal Voyage Simulation Analysis: For this case the Passage data defines the sailing course between two ports as a list of waypoints.

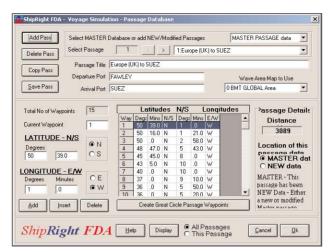
Floating Storage Unit Analysis: The Passage data is described by a single point, in this case the Passage represents the location of a Single Point Mooring or Floating Storage Unit.

Passage data is stored at two levels in the Voyage Simulation system.

NEW PASSAGE data: This consists of newly entered or modified passage data. This data consists of passage titles and a list of waypoints for each new passage. The NEW Passage information is not yet suitable for inclusion into Routes. NEW Passages are converted into MASTER Passages every time the user exits this input screen after changing Passage data.

MASTER PASSAGE data: These passages contain additional information necessary for the Voyage Simulation analysis. Only MASTER Passages are available for generating Route information.

The **Passage Database** panel is shown in 7-11.



7-11 Passage Database Input screen

The drop down list **Select MASTER Database or add NEW/Modified Passages** in the top panel allows the contents of the NEW Passage data from a previous session to be added to the MASTER Passage data for editing/viewing purposes. The MASTER Passage data is always loaded first. Selecting MASTER Passage data after selecting NEW Passage data will reload the MASTER Passage data and cancel all changes to the NEW Passage data.

The pull down selection box **Select Passage** in the top panel enables selection of the currently displayed passage. The currently displayed Passage number cannot be edited and is assigned automatically. The **Select Passage** scroll bar to the right of this box also enables scrolling through the stored passages.

The top panel enables entry of the passage descriptions and selection of the currently displayed passage. The description consists of a main **Passage Title** which is used to generate the **Select Passage** information automatically. This information is used by the Route Database Input Data option to display the list of available passages. The **Departure Port** and **Arrival Port** descriptions are used to label the ports for the **Show Ports** option in the Display World Map screen.

The four buttons to the left of the title boxes facilitate manipulation of the passages to be created.

Add Pass This button clears all data on the screen and enables a NEW passage to be created.

Delete Pass This button deletes the currently displayed passage. It is not possible nor advisable to delete a MASTER Passage using the Delete button.

Copy Pass This button copies the contents of the displayed passage to a NEW passage which is added to

the list of passages. The NEW passage becomes the current passage.

Save Pass This button saves the displayed passage.

The passage data also contains a reference to a **Wave Area Map to Use.** This enables data other than the standard worldwide **BMT Global Wave statistics** to be used. Additional choices are the **BMT European Wave** data or **User defined wave** data. Several sets of User Defined data can be created. Contact the FDA Helpline for more details on the specification of user defined wave statistics.

The **Current Waypoint** is selected by clicking on the appropriate waypoint record in the waypoint table. The value clicked in the table becomes the current data entry box, so the user can update this value immediately.

Section 3

The waypoints that define the passage can be amended, added or deleted using the lower left panel. The buttons to the bottom left of this panel enable control of the waypoints created.

Add Creates a new waypoint after the highlighted row.

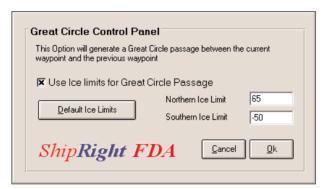
Insert Inserts a new waypoint before the highlighted row.

Delete Removes the highlighted row.

As waypoints are added or deleted the **Total No of Waypoints** is updated automatically.

The Current Waypoint is highlighted in the waypoint table and in the **Current Waypoint** box. The corresponding Latitude/Longitude coordinates are displayed in the data entry boxes to the left of the table. Clicking on the **Add** or **Insert** buttons takes the user to the Latitude Degrees box, this value can be entered directly and the user can then Tab to the **Latitude Minutes** box, etc. A Tab after the **E/W** toggle option moves to the **Add** box, and the Enter key now adds a new waypoint, and so on.

The **Create Great Circle Passage Waypoints** button below the waypoint table generates a set of Great Circle waypoints between the current highlighted waypoint and the previous waypoint. This button invokes a new data entry panel with the following options.



7-12 Great Circle Control Panel

Use Ice limits for Great Circle Passage: When checked this box specifies that the generated Great Circle passage is along the appropriate Ice limit latitude if the vertex of the Great Circle passage is above the Ice limit. The following Ice options become available when this box is checked.

Northern Allows the user to specify the northern limit of great circle sailing.

Ice Limit

Southern Similar to northern ice limit.

Ice Limit

Default Ice The **Default Ice Limits** resets the North and South ice values to 65 deg N and 50

Limits deg S.

Cancel This button exits the Great Circle option.

OK Generates the list of Great Circle waypoints and inserts them into the Waypoint table.

The **Passage Details** box at the right of the central panel provides information on the total passage distance and whether the currently displayed passage is NEW or from the MASTER database. The distance is only displayed if a MASTER passage is selected, otherwise **NA** is displayed.

In the case of a passage with zero distance, the distance is given as **Fixed Pt** to denote a **Floating Storage Unit** Location.

The **MASTER Data**, **NEW Data** toggle option in the Passage Details panel displays the status of this passage, i.e. whether it has been saved and is hence a NEW Passage. It can be used to force a MASTER Passage to become a NEW Passage without modifying it.

The lower bottom panel contains four buttons:

Help This provides help information.

Display This displays all MASTER and NEW passages graphically on a world map. The **All Passages**, **This Passage** option list enables prior selection of the passages to be displayed.

NOTE

Using this **Display** button here is the only way in which a NEW Passage can be displayed. It is necessary to save the NEW Passage data first using the **Save Pass** button. The user can now use the **More** button on the **Display World Map** screen to graphically modify NEW Passages.

Cancel

This exits from the input data screen without saving any data. This includes passages which have been saved during the current input screen session.

OK

This accepts the edited data and saves the modified passage information in a data file called 'passage.new'. The 'passage.new' file is stored at a project level and is kept in the project directory. The NEW Passage data must now be converted to a MASTER using the **Passage Database Update** screen which follows automatically. If the user decides not to proceed with the **Passage Database Update** now, this can be done at a later stage by:

- Loading the NEW Passage data with the Select MASTER Database or add NEW/
 Modified Passages pull down selection box.
- Selecting **OK** and the **Passage Database Update** screen is then displayed.

3.2.4 Passage Database Update



7-13 Passage Database Update

When data has been modified the Passage has to be validated and the MASTER Passage database updated. Selection of **Cancel** avoids this, whereas **Run** executes the update. The NEW passage data saved in the 'passage.new' file is read and checked to see that all waypoints are within the wave area boxes defined by the Global Wave Statistics database. If not then an error message is reported and the user needs to adjust the waypoint concerned. The error is shown in 7-14.

Chapter 7

Section 3



7-14 Error analysing Passage

Initially, only the Global Wave area data is used to process the NEW passage data. The use of other wave statistics (i.e., European or User Defined) is implemented during the main Voyage Simulation analysis.

The Voyage Simulation analysis uses a hierarchical approach to allocate wave data statistics. The standard worldwide **Global wave statistics** data is used first to cover the whole Passage, then the wave data specified for areas covered by the **European** or **User defined** wave data replaces the Global wave data. Consequently the User defined data need only cover local areas of interest.

The Global and European Wave Statistics databases are supplied by BMT Offshore Ltd. The Global data is based on the BMT publication 'Global Wave Statistics' and is available on personal computers as 'PC Global Wave Statistics'; the European data is an additional database for 'PC Global Wave Statistics'.

3.3 Print Input Data

The **Print Input Data** option reveals a fly out menu with the following options for generating a printout of the Voyage Simulation data.

Seakeeping Not available yet.

Criteria

Trading Not available yet.

Pattern

Route This generate a printout with full details of all Routes.

Database

Passage This generates a summary of the Passage Database which consists of the passage titles, location

Database of the first and last waypoints, passage distance and wave area map to use.

NOTE

The **Shift + F1** function key copies the current screen image to the printer. This applies to all **Results** screens (when the **PRINT** button is enabled), the **Display World Map** screen, all **Help** screens and all **Input** screens.

■ Section 4: Voyage simulation limits

The following data limits are applied throughout the Voyage Simulation System.

Data item	Limit
Passages	200
Waypoints	80*
Passages in a Route	50
Routes	300
Routes in a Trading Pattern	50
Seakeeping Criteria	30

^{*} The maximum number of waypoints per passage is 100, but for this is restricted to 80 waypoints in the passage database input screens to allow for the creation of extra waypoints when a NEW passage is converted to a MASTER passage.



CHAPTER 8: SHORT TERM & LONG TERM FATIGUE SOLVER

Section 1: Running solver Section 2: Troubleshooting

■ Section 1: Running solver

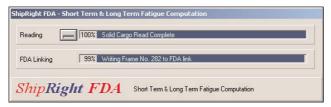
Selecting the **Short Term & Long Term Fatigue Solver** button on the *ShipRight* FDA Front End starts the main fatigue solver. In the interactive mode, the user is prompted before the solver is started. In a batch mode, the solver is started automatically.

The **Short Term & Long Term Fatigue Solver** computes the fatigue life for the longitudinals associated with the plating areas and frames which have been activated in the current **FDA Options** Set.

The Spectral Fatigue Computation (SpecFDA) is performed in three stages as follows:

Stage 1 - Creation and/or validation of SpecFDA link files

Link files are created to transfer the input data to the solver. During the creation of the link files, a progress window is displayed indicating the percentage completion of each link file.



8-1 Linking progress window

If the project link files resident on the hard disk have been created during a previous computation, these are checked for consistency with the current project input data. Only the invalid link files are rebuilt for the new computation.

Stage 2 - Short term and long term fatigue computation

The SpecFDA solver progress is displayed in a separate window. The window console reports on the progress of the computation, after the initial link files reading phase. On a 90MHz Pentium PC, the typical runtime duration for a double hull VLCC and a Cape Size bulk carrier is of the order of 3 – 4 hours and 5 – 7 hours respectively.

Chapter 8

Section 1

8-2 Solver console window

To abort a solver run, select **Exit** from the **File** pull down menu on the window console.

Stage 3 - Compilation of FDA results and input data

On completion of the short term and long term fatigue computation, the results database builder is initiated. A window is displayed showing the progress in building the results database. The results database contains the result data for the given FDA Option Set, as well as the input data associated with the current computation.

■ Section 2: Troubleshooting

The SpecFDA solver is an optimised 32 bit program. Since the solver is very CPU intensive, attempts to perform simultaneous multitasking operations are in general difficult. It is therefore recommended to allow the SpecFDA solver to run in a single task environment.

Failure of the SpecFDA solver to complete its task is reported when the console window shuts down and control reverts back to *ShipRight* FDA. A message box is displayed indicating the nature of the failure, as well as suggested action to remedy the problem.



8-3 Error message box

Typical SpecFDA failures are as follows:

- Insufficient disk space;
- Insufficient memory and resources;
- Corrupted link files.

In case there is insufficient memory and/or resources, it is recommended to close all active applications except *ShipRight* FDA, and restart the solver. If the problem persists, it is recommended to exit Windows and restart Windows, as all memory and resources may not have been released by previous applications during the Windows session.



CHAPTER 9: FATIGUE PERFORMANCE ANALYSER

Section 1: Fatigue Performance Analyser Front End Section 2: FDA results tabular display Section 3: View – Graphical display of fatigue performance Section 4: Creating an FDA report

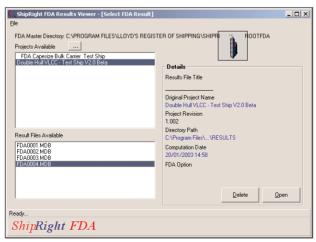
■ Section 1: Fatigue Performance Analyser Front End

The purpose of the Fatigue Performance Analyser is to enable the results from the analysis to be viewed in a tabular and graphical format, to be sorted according to given criteria, and finally, to produce a *ShipRight* FDA report.

Selecting the **Fatigue Performance Analyser** button on the *ShipRight* FDA Front End launches the Fatigue Performance Analyser. Alternatively, the Fatigue Performance Analyser may also be started as a stand-alone program by clicking on the **FDA Results Viewer** icon within the Lloyd's Register program group.

The **Fatigue Performance Analyser** Front End displays a list of available projects and their associated results files. If the project you want is not on the list, use the **Browse** button to locate it. Upon selection of a project, the results files for the selected project are displayed in the lower list box. The results files are given a generic name according to the template FDAXXXX.MDB where XXXX is a numeric identification number. The details of the results files are given in the **Details** dialogue area on the right hand side of the dialogue screen. Each results file can be readily identified by the following entry:

- the Results File Title which may be edited when the result file is opened,
- the Original Project Name,
- the Computation Date,
- the original FDA Options Title selected for the current computation.



9-1 FDA Results Viewer

Chapter 9

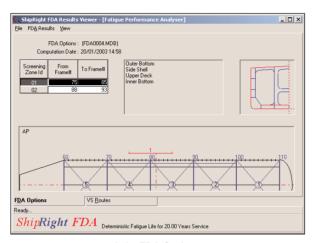
Section 1

A results file may be opened by double clicking the file, or clicking the Open Button. A **Delete** button is available to remove the redundant results files if required.

1.1 ShipRight FDA Results Viewer

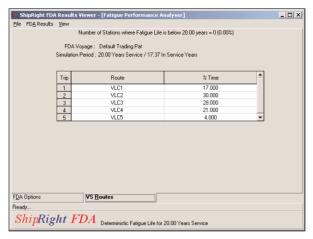
Upon selection of a results file, a progress window is displayed to inform the user that the results file data is being loaded. On completion of the loading process, the **ShipRight FDA Results Viewer** window screen is displayed. There are two tabs displaying the current results file data as follows:

• The **FDA Options** Tab displays in a tabular and graphical format the frames and the plating areas for which the fatigue performance has been computed according to the selected FDA Options Set.



9-2 FDA Options

- The VS Routes tab displays the selected trading patterns in a tabular format together with the percentage time spent on each route. The FDA Voyage description character string identifies the title reference of the trading pattern used for the Voyage Simulation. If the FDA Voyage description character string contains the item Default Trading Pattern, the voyage simulation has been performed using Lloyd's Register 100A1 Fatigue Wave Environment for the given ship type and characteristics.
- The Simulation Period item contains the period in years for which the voyage simulation has been performed, as well as the computed in-service period defined as the period under which the ship is subject to cyclic loading. The in-service period is the period during which fatigue damage is being accumulated, and therefore, a successful structural item from a fatigue life point of view should have a fatigue life greater or equal to the in-service period.
- A brief overview of the fatigue performance of the subject ship is given in terms of the number of stations where the fatigue life is below the in-service period and the percentage in relation to the total number of stations. A **Station** is defined as a single critical location, the total number of stations is determined by the number of frames, the plating areas and associated number of longitudinals selected under the current FDA Options set. In the present version of *ShipRight* FDA, there are two critical locations associated with each longitudinal end connection i.e., heel and toe of web stiffener.



9-3 VS Routes

1.2 Menu bar

The **ShipRight FDA Results Viewer** has a menu bar with three items as follows:

1.2.1 File

The File pull down menu offers various file management facilities as follows:

Menu item	Function	Section
Close Current Result File	To close the currently opened result file	n/a
Change Result File Title	To edit the result file title	n/a
Printing	To print a FDA Report	5
View Error Log	To view the error log	n/a
Exit Program	To close and exit the FDA results viewer	n/a

1.2.2 FDA Results

The FDA Results pull down menu permits the user to view the results in a tabular format.

Menu item	Function	Section
Performance Overview	Histogram(bar chart) of fatigue performance 2.1	
Deterministic	Fatigue performance by frame/stiffener	2.2
Longitudinal Deterministic	Sorted fatigue performance by stiffener	2.3
Probabilistic	Fatigue performance vs. service life	2.4

1.2.3 View

The **View** pull down menu permits display of the results in a graphical format.

Menu item	Function	Section
Midship Section	View performance by ship cross-section	3.1
Plating Area	View performance by plating area	3.2
Longitudinal Distribution	View performance by stiffener	3.3

1.3 ShipRight FDA Results Viewer reference

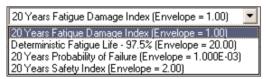
There are a number of common features, options or data manipulation schemes throughout the various display screens. To facilitate the user task, this section may be used as a reference to the main features of the *ShipRight* FDA Results Viewer.

1.3.1 Fatigue performance criteria

Throughout the program, the fatigue performance may be displayed in different format as follows:

- Fatigue Damage Index for the computed simulation period,
- Deterministic Fatigue Life at 97,5 per cent probability of survival for the computed simulation period,
- Probability of Failure for a given simulation period,
- Safety Index for a given simulation period.

The user may refer to Appendix A for the analytical definitions of the fatigue performance criteria.



9-4 Fatigue performance criteria

Selection of the fatigue performance criteria to be displayed is done either through a drop down list, the **Fatigue Options** menu bar item, or an option list.

1.3.2 Occurrence of a table data value

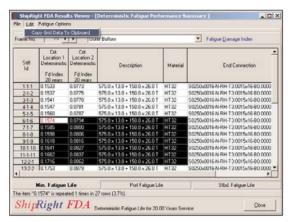
To highlight the occurrences of a particular item in a results table, select the item by clicking on it. For example, to find out how many times stiffener 10-2-3 appears in a table column, first select any 10-2-3 on the table. All occurrences of stiffener 10-2-3 in that column are highlighted in red, and the number of times it appears is reported in the status bar.

1.3.3 FDA Results screens - Edit menu bar item

The **Edit** menu bar item is available for all tabular displays, and it permits the user to **Copy Grid Data to the Clipboard** the selected table items. The copied table items may then be pasted into a word-processing document, or spreadsheet.

The following steps describe the procedure.

 Select the table area to be copied by clicking and dragging. Either select Edit, Copy Grid Data to Clipboard or press Ctrl+C keys together. This puts the contents of the high-lighted area in the Windows Clipboard.



9-5 Copy Grid Data

2. Pressing **CrtI+V** within a word processing document copies the selected data as shown below. Alternatively, choose the **Edit, Paste** option from your application's menu bar.

0.1108	0.1008	300.0 x 10.0 + 100.0 x 16.0 T HT32
0.1118	0.1017	300.0 x 10.0 + 100.0 x 16.0 T HT32
0.1143	0.1040	300.0 x 10.0 + 100.0 x 16.0 T HT32
0.1158	0.1054	300.0 x 10.0 + 100.0 x 16.0 T HT32
0.1174	0.1069	300.0 x 10.0 + 100.0 x 16.0 T HT32
0.1213	0.1104	300.0 x 10.0 + 100.0 x 16.0 T HT32
0.1234	0.1124	300.0 x 10.0 + 100.0 x 16.0 T HT32
0.1258	0.1146	300.0 x 10.0 + 100.0 x 16.0 T HT32

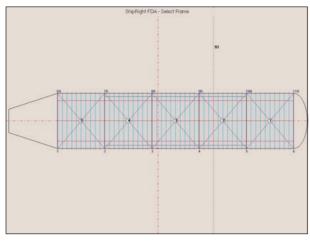
1.3.4 FDA Results screens - Graph Options menu bar items

The **Graph Options** drop down menu is available for all graphical results viewing.

Option	Function
Y Axis = Max Value for Plating Area	Scale Y axis to maximum value for plating area
Y Axis = Max Overall Value	Scale Y axis to maximum value for all plating areas
Y Axis Scaled to Data Points	Scale Y axis to maximum value for data being plotted
Line Graph	Linear X and Y axis scale
Log/Ln Graph	Log Y axis scale and linear X axis scale
Copy Graph Data to Clipboard	Copy data for present graph to Windows Clipboard for use by other applications
Freeze Graph Redraw	When selecting multiple plot options, first pick this. After selecting desired options, pick this again. It prevents instant redraw after every option.

1.3.5 Ship plan view frame locator

Frame selection in data tables and graph plots can be made with the spin buttons next to the frame number, or alternatively click the right mouse button on the data table and a frame selection screen is displayed. To bring up the frame selection screen from a graph plot, click the left or right mouse button on the frame number data display box.

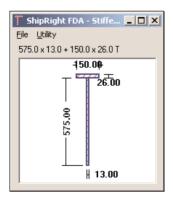


9-6 Select Frame

To select a frame, scroll the mouse cursor to the desired frame location and click the left mouse button.

1.3.6 Stiffener viewer

To obtain an instant display of a stiffener that appears in a results table, double click that stiffener. The stiffener viewer is also available in **View, Midship Section** under the results viewer main window. More on this in 3.1. A window appears with the stiffener shown.



9-7 Stiffener viewer

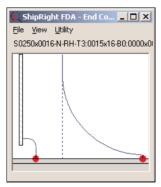
Under the **File** pull down menu are four items, which are self-explanatory:

- Minimise All Stiffener Viewers.
- Restore All Stiffener Viewers.
- Close.
- Close All Stiffener Viewers.

Under the **Utility** pull down menu is **Copy Picture**, which allows the stiffener in view to be copied to a pasteboard for use in another Windows application.

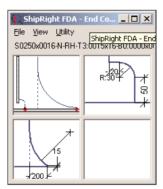
1.3.7 End connection viewer

To obtain an instant display of an end connection that appears in a results table, double click that end connection. The end connection viewer is also available in **View, Midship Section** under the results viewer main window. More on this in 3.1. A window appears with the end connection shown.



9-8 End connection viewer

The display shows the overall view of the end connection. To obtain composite views of each connection detail such as heel, toe bracket, backing bracket etc., double click on the display. This can also be done by selecting **Tile All** in the **View** pull down menu.



9-9 Composite view

To obtain an individual plot of a detail, double click on that detail. This can also be done under the **View** pull down menu.

The **Utility** pull down menu offers the option to copy different details to the pasteboard for use by other Windows applications.

1.3.8 Graph tool bar

A tool bar with icon buttons is displayed in the various 2-D and 3-D graphs in the results viewer. This tool bar allows control of secondary options like font size, line colour etc., which has more to do with personal taste. The user need not alter these secondary options unless he/she is confident about using the program.

1.4 ShipRight FDA Results data filters

To facilitate analysis of the fatigue performance of a relatively large number of critical locations, data filters have been provided. A description of the data filters is given in the following sections.

1.4.1 Transverse frames data filtering

To reduce the number of frames being displayed, and/or narrow down the fatigue results by transverse frames, data filters may be applied. Transverse Frame Data Filtering is available either through a drop down list, or the **Frame Options** menu item in the menu bar. The available transverse frames data filters are as follows:



9-10 Frame filtering

1.4.2 Active plating areas filter

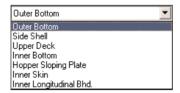
To reduce the number of plates being displayed, and/or narrow down the fatigue results by plating areas, data filters may be applied. Active Plating Areas Filtering is available either through the **Active Display Plating Areas** dialogue, a drop down list box, or the **Plating Areas** menu item in the menu bar, examples of which are shown below.



9-11 Active Display Plating Areas

The active plates are shown in the right hand side list box, non-active plates are in the left hand side list box. Plates may be transferred between the two list boxes by using the move buttons as follows:

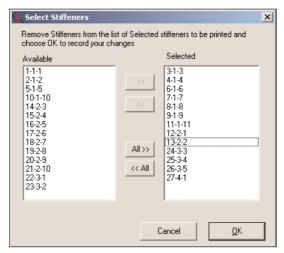
- >> Moves the selected plate from the available to the active list box.
- Moves the selected plate from the active to the available list box.
- >> **All** Moves the all plates from the available to the active list box.
- **<<All** Moves the all plates from the active to the available list box.



9-12 Plating areas filter

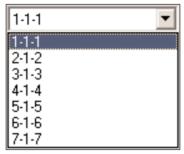
1.4.3 Stiffener display filter

Stiffener display filters may be applied through a drop down list box, or selection list boxes, examples of which are shown below.



9-13 Stiffener selected list box

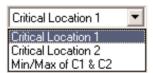
The selection process of the active stiffener is similar to the procedure outlined in Ch 9,1.4.2. Note that this facility is only available at the Report Printing level.



9-14 Stiffener filter

1.4.4 Critical locations filter

To display selected critical locations, and/or narrow down the fatigue critical locations, data filters may be applied. Critical Locations Filtering is available through a drop down list box.



9-15 Critical location filter

1.4.5 Data filter availability

For ease of assessing the data filters available to each display screen, the following table is used in the description of each fatigue performance view. Availability of a filter is shown by a check mark 3 against the relevant item in the table.

Filter	√/ X
Frame	×
Plating area	✓
Stiffener	×
Critical location	✓

■ Section 2: FDA Results tabular display

2.1 Fatigue Performance Overview

Variable	Display
Fatigue Performance Criteria Range	Number of critical locations

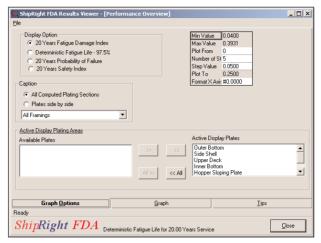
Filter	√/ X
Frame	✓
Plating area	✓
Stiffener	×
Critical location	×

The Fatigue Performance Overview enables display of an overall view, or distribution of the fatigue performance for the given **FDA Options** Set. This display is particularly useful to:

- Get a quick qualitative overview of the distribution of fatigue performance.
- Assess the spread in the fatigue performance.
- Assess the relative fatigue performance between plating areas.

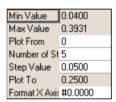
The Fatigue Performance Overview window screen contains three tabs described in the following Sections.

2.1.1 Graph options



9-16 Graph Options

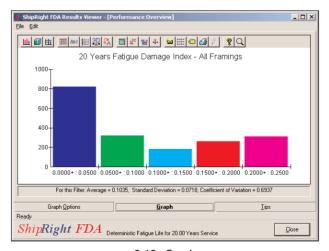
Using the available data filters, the range and format of the horizontal axis of the distribution bar graph maybe controlled. This is achieved through the selection of the appropriate parameters in the data display control table.



9-17 Data display control table

2.1.2 Graph

A typical Fatigue Performance Criteria distribution bar graph is shown below. For the given filtered data, the average fatigue performance criteria, the standard deviation, and the coefficient of variation are given.



9-18 Graph

2.2 Deterministic Fatigue Performance Summary

Variable	Display
Stiffener	Critical location 1 Fatigue performance criteria Critical location 2 Fatigue performance criteria Min/Max of Port and Starboard Min/Max of Port Min/Max of Starboard

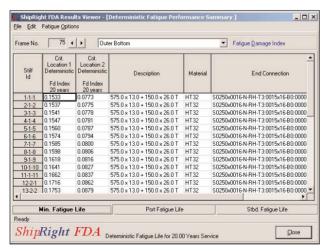
Filter	√/ X
Frame	✓
Plating area	✓
Stiffener	×
Critical location	×

The **Deterministic Fatigue Performance Summary** table enables the display of a transverse frame, plating area, and ship side view of the fatigue performance criteria for the given FDA Options Set. This display is particularly useful to:

- View the fatigue performance criteria for a given spatial stiffener location.
- Assess the relative fatigue performance between port an starboard.
- Assess the relative fatigue performance of stiffener along a given plating area for a given frame.

The **Deterministic Fatigue Performance** Summary table screen contains three tabs as follows:

- Min. Fatigue Life Minimum of Port and Starboard
- Port Fatigue Life
- Starboard Fatigue Life



9-19 Min. Fatigue Life

2.3 Longitudinal Deterministic Fatigue Performance

The **Longitudinal Deterministic Fatigue Performance Summary** table enables the user to narrow down on the transverse frame, plating area, and ship side view of the fatigue performance criteria for the given FDA Options Set. This display is particularly useful to:

- Identify the frames showing the minimum fatigue performance for a given stiffener.
- View sorted lists of the fatigue performance according to selected filters.
- View an evaluation of the required LRSN curve to satisfy the fatigue performance acceptance criteria.

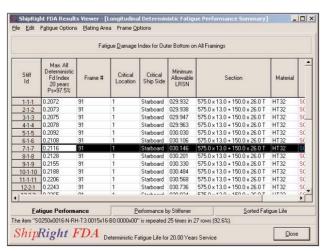
The **Longitudinal Deterministic Fatigue Performance** table screen contains three tabs to allow the following data analysis functions.

2.3.1 Fatigue Performance

This table permits the location of the transverse frame showing the minimum fatigue performance criteria for a given plating area and stiffener. The critical location and ship side is also identified.

Variable	Display
Stiffener	Min Fatigue performance criteria value
	Min Fatigue performance criteria frame
	Min Fatigue performance criteria critical location
	Min Fatigue performance criteria ship side
	Min. Allowable LRSN

Filter	√/ X
Frame	✓
Plating area	✓
Stiffener	×
Critical location	×



9-20 Fatigue Performance

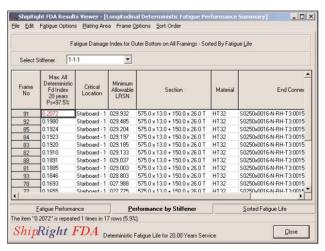
2.3.2 Performance By Stiffeners

This table permits the display of minimum fatigue performance criteria for a given stiffener and plating area. Using the **Sort Order** menu bar item, the data may be displayed as follows:

- ascending order of fatigue performance,
- ascending frame number,
- ascending order of critical location,
- Port first, starboard second.

Variable	Display
Frame	Fatigue performance criteria value
	Stiffener Min Fatigue performance criteria
	Min Fatigue performance criteria critical location
	Min Fatigue performance criteria ship side

Filter	√/ x
Frame	✓
Plating area	✓
Stiffener	×
Critical location	✓



9-21 Performance by Stiffener

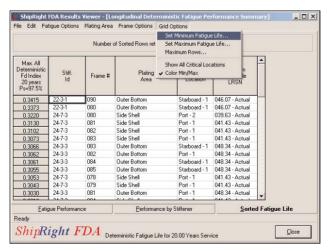
2.3.3 Sorted Fatigue Life

This table permits display of a sorted list of the minimum fatigue performance criteria for all activated stiffeners, plating areas and frames. The number of items and the range of the Fatigue Performance criteria may be controlled via the **Grid Options** menu bar item.

Menu item	Function
Set Minimum Fatigue Life	Lower cut-off of fatigue life for listing
Set Maximum Fatigue Life	Upper cut-off of fatigue life for listing
Max Rows	Maximum number of rows in table

Variable	Display
Fatigue Performance Criteria	Min Fatigue performance criteria frame
	Min Fatigue performance criteria plating area
	Min Fatigue performance criteria stiffener
	Min Fatigue performance criteria critical location
	Min Fatigue performance criteria ship side
	Min. Allowable LRSN

Filter	√/ X
Frame	✓
Plating area	✓
Stiffener	×
Critical location	×



9-22 Sorted Fatigue Life

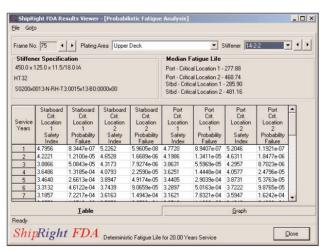
2.4 Probabilistic Fatigue Analysis

Variable	Display
Service years	Median Fatigue Life
	Probability of failure
	Safety index for each ship side and critical locations

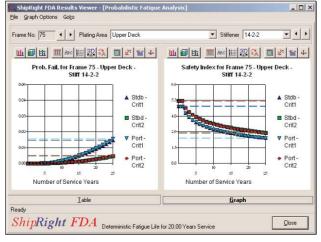
Filter	√/ x
Frame	✓
Plating area	✓
Stiffener	✓
Critical location	×

This window screen allows the display of fatigue performance of each end connection critical location in a probabilistic format. For each stiffener, the probability of failure and the safety index versus the number of service years can be viewed:

- in a tabular format using the **Table** Tab,
- in a graphical format using the **Graph** Tab.



9-23 Table



9-24 Graph

Whilst the acceptance criterion for the *ShipRight* FDA procedure is deterministic, the user is encouraged to view the fatigue performance in a probabilistic format. This format provides an additional insight into the level of probability of failure associated with each critical location and its evolution during the service life of the ship.

HINT

The **Stiffener** and **End Connection Viewers** are available in the **Table** tab via the hyperlinks in the **Stiffener Specifications** dialogue area. To display probabilistic results for the stiffener or plating area with the maximum probability of failure or maximum safety index, select the appropriate option in the **Goto** pull down menu.

Section 3: View - Graphical display of fatigue performance

3.1 Midship Section

Variable	Display
Frame	Fatigue performance criteria value Stiffener Min Fatigue performance criteria Min Fatigue performance criteria critical location Min Fatigue performance criteria ship side

Filter	√/ X
Frame	✓
Plating area	✓
Stiffener	×
Critical location	✓

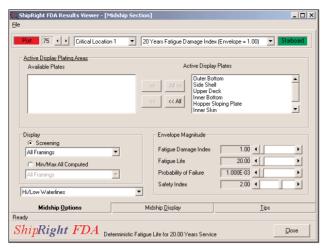
The midship section menu item enables the display of the envelope of fatigue damage around a ship transverse section. The **Midship Section Screen** comprises three tabs: **Midship Options, Midship Display** and **Tips.**

3.1.1 Midship Options

This window allows control of the data filters and the acceptance criteria envelope magnitude. The acceptance criteria envelope is used to assist the user in gaining a qualitative assessment of the fatigue performance using an envelope drawn around the midship section. The envelope is controlled by adjusting the **Envelope Magnitude** for the criteria being displayed. The criteria can be adjusted by using the scroll bar or clicking on the magnitude display box next to the scroll bar. Enter the envelope magnitude in the displayed message box.

Individual frames can be displayed using the Screening Option, alternatively, the minimum value of the fatigue acceptance criteria can be displayed using the **Min/Max all Computed** option.

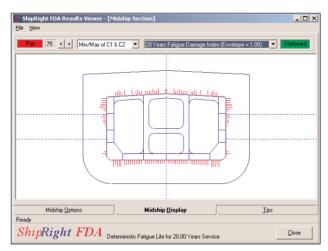
Section 3



9-25 Midship Options

3.1.2 Midship Display

The fatigue performance of each active stiffener is displayed using a bar, the length of which indicates its magnitude. For example, if **Fatigue Damage Index** has been selected, the longer the bar, the greater the fatigue damage. Whilst if **Fatigue Life** has been selected, the shorter the bar, the shorter the fatigue life. When a stiffener does not meet the fatigue performance acceptance criterion set by the acceptance envelope, a filled circle is located at the base of the bar.

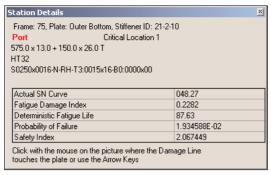


9-26 Midship Display

For stiffeners in the internal plating areas, an acceptance criterion envelope is not available, but deficient stiffeners are highlighted by a filled circle. When the **Min/Max All Computed** option is chosen, the bars will be plotted symmetric about midship. Two colours are used to differentiate between port (red) and starboard (green) values.

3.1.3 Station Details

To obtain quantitative results for a stiffener displayed in the midship section plot, point the mouse cursor at the base of the stiffener bar and click. A **Station Details** window is displayed. To bring up either the **Stiffener** or **End Connection Viewer,** double click when the hyperlink icon appears over the stiffener or end connection name.



9-27 Station Details

3.2 Plating Area

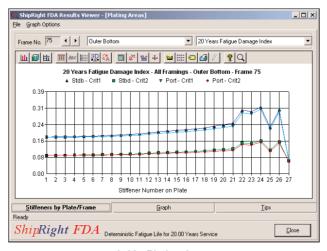
View, Plating Area allows display of the fatigue performance acceptance criteria for a given plating area. The stiffener axis direction is defined according to the plating area orientation convention given in Ch 2,3.

3.2.1 Stiffener by Frame/Plate

This tab displays the fatigue acceptance criteria along a plating area for a given frame. Four curves are shown for the port and starboard critical locations 1 and 2 respectively.

Variable	Display
Frame Plating Area	Fatigue performance criteria value critical location ship side

Filter	√ / X
Frame	✓
Plating area	✓
Stiffener	×
Critical location	×



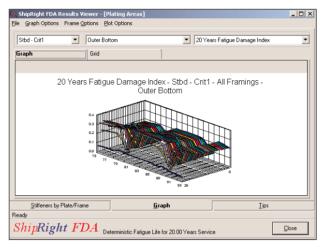
9-28 Plating Areas

3.2.2 All Frames

All Frames enables the display of a three dimensional ribbon or surface graph for a given plating area, critical location, and frame range filter. Each stiffener is represented by a ribbon running along the frame range filter.

Variable	Display
Plating Area Critical location	Fatigue performance criteria value

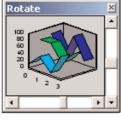
Filter	√/ X
Frame	✓
Plating area	✓
Stiffener	×
Critical location	✓



9-29 All Frames

There are various options available to manipulate the plot and the data. Most of the options under the **Graph Options** pull down menu are described in 1.3.4.

The **Rotation Tool** allows the viewing direction of the plot to be dynamically changed. Drag the horizontal and vertical scroll bars until the desired view is obtained. Close the rotation tool and the graph is replotted to this new view.



9-30 Rotate

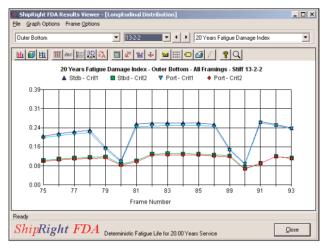
The **Plot Options** pull down menu allows various options to truncate the plot data. To truncate the frames, select **User Defined Frame Range.** To truncate the the fatigue performance criteria, select **Chop Data.**

3.3 Longitudinal Distribution

Variable	Display
Plating Area Stiffener	Fatigue performance criteria value

Filter	√/X	
Frame	✓	
Plating area	✓	
Stiffener	✓	
Critical location	×	

The **Longitudinal Distribution** graph permits the user to visualise the fatigue performance criteria along a selected stiffener for a given plating area.



9-31 Longitudinal Distribution

This is useful to identify areas where the fatigue acceptance criterion is not met and therefore groups of frames where reinforcement is required. This screen may also assist the user in determining the reduced FDA Option set for which he/she wishes to run after suitable detail design improvements.

■ Section 4: Using the ShipRight FDA Results Viewer

4.1 ShipRight FDA Results Viewer roadmap

To assist the user in identifying the critical areas and sorting through the fatigue performance data, the following roadmap is provided. The user is encouraged to generate his/her own FDA results analysis procedure based on these guidelines. It is recommended that the analysis of the results should be performed using the Fatigue Damage Index fatigue performance criterion since it represents the fatigue damage reserve usage of each structural component, and is expressed in a normalised format. The Fatigue Life may lead to misleading interpretation as the simulation period equivalent to the ship design does not correspond to the acceptance criteria design life based on the in-service period or period under which the ship is subject to cyclic loading. The following route might help expedite results viewing.

Chapter 9

Section 4

- 1. Display **FDA Results Performance Overview** to gain an overall insight in the fatigue performance of the ship as a whole and for each plating area.
- 2. Display **Midship Section** Option **Min/Max all Computed** and use the hypertext links to identify the frames, critical locations, stiffener scantlings, and associated end connections and LRSN curves for the deficient stiffeners.
- 3. Display Midship Section Option Min/Max Critical Location to zero-in on each frame.
- 4. Display **View Plating Area All Frames** to visually identify the frame locations and stiffeners for each plating areas for which the fatigue damage is dominant.
- 5. Display **View Longitudinal Distribution** to zero-in on the plating areas and stiffeners.
- 6. Print a sorted list of the fatigue performance of the longitudinals with a fatigue life less than the in-service period, and zero-in on the data using the tabular and graphical data views.
- 7. On completion of the results analysis, compile a list of the longitudinals requiring detail design improvements, and their required LRSN curve to meet the FDA acceptance criteria as well as the screening zones required to generate the reduced FDA Options set.

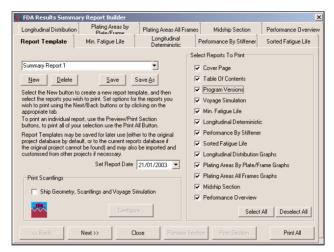
4.2 Tables and graphs cross reference

To facilitate the assessment of the fatigue performance, the user is encouraged to use the graphical displays to gain an appreciation of the performance of the structure. Tabular display can then be used to assess the magnitude of the fatigue damage for the structural components identified during the graphical display analysis session. The following table provides a cross reference between the table and graphs.

Table	Section		Graph	Section
Deterministic Fatigue Performance	2.2	×	Midship Section	3.1
Longitudinal Deterministic	2.3	×	Midship Section (Min/Max all Computed)	3.1
Longitudinal Deterministic (Performance by Stiffener)	2.3	×	Longitudinal Distribution	3.3
Deterministic Fatigue Performance	2.2	×	Plating Areas	3.2

Section 5: Creating a FDA Report

Upon selecting the **File - Printing** menu bar item, the **FDA Results Summary Report Builder** window is displayed.



9-32 FDA Results Summary Report Builder - Report Template

The enabled tabs with blue text are for the graphs, whilst black text is for tables.

For the description of the **Print Scantlings** dialogue area, and the reports available, the user should refer to Ch 4,4.1.2. For additional guidance on using the **Report Preview** facilities, the user should refer to Ch 4,4.1.2.

5.1 Report Templates

To facilitate the generation of reports, a facility to generate **Report Templates** has been implemented. The user is encouraged to create Report Templates which can be re-used for different projects if required to summarise the results at different stages of the FDA analysis. Such template reports can be used as a means to track the detail design improvement process, and form a record for analysis quality assurance purposes.

A Report Template may be saved in the project directory, or in a common area so that it may be imported for other projects.

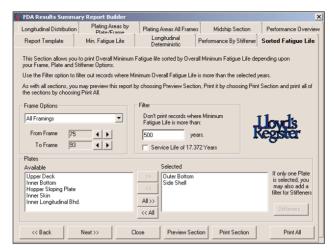
5.2 Building a FDA report

Each Report item title corresponds directly to the title used in the *ShipRight* FDA Results Viewer. Therefore, any data view displayed on the screen can be printed and incorporated in the FDA Report.

A selection of FDA results report items is available to create a complete FDA report. These report items are similar to the tabular and graphical displays which can be viewed interactively from the *ShipRight* FDA Results Viewer. Data Filters allow narrowing down the data to highlight particular results.

Upon selection of a report item from the list of check boxes in the **Select Results to Print** dialogue area, the tab control panel for the subject report is enabled, and the various options and filters can be set. An example of control panel for the Sorted Fatigue Life report is shown below.

Section 5



9-33 FDA Results Summary Report Builder - Sorted Fatigue Life

5.3 Reports & ShipRight FDA Results Viewer cross reference

For each report, the description of the variables, display and available data filters is available from the *ShipRight* FDA Results Viewer Sections given below.

Tab	Report type	Section
Min. Fatigue Life	Table	2.2
Longitudinal Deterministic	Table	2.3.1
Performance by Stiffener	Table	2.3.2
Sorted Fatigue Life	Table	2.3.3
Performance Overview	Graph	2.1.2
Midship Section	Graph	3.1
Plating Areas by Plate/Frame	Graph	3.2.1
Plating Areas All Frames	Graph	3.2.2
Longitudinal Distribution	Graph	3.3

5.4 Basic FDA Results report

A basic FDA Results Report should contain the following report items:

- FDA Options.
- Performance by Stiffeners for the deficient stiffeners.
- Sorted Fatigue Life.
- Plating Areas All Frames for the deficient plating areas.
- Performance Overview.

CHAPTER 10: FDA LEVEL 2 ACCEPTANCE CRITERIA

Section 1: General

■ Section 1: General

The Level 2 Fatigue Design Assessment is to be performed for a minimum design service life of 20 years. Where requested, a longer design service life can be specified.

The fatigue damage predictions are in association with a design S-N curve that represents a probability of survival of 97.5%.

As a minimum, the fatigue design assessment is to be performed using the 100A1 Fatigue Wave Environment for the design service life. Where requested, additional owner defined trading patterns can be considered.

For critical locations in way of cargo containment barrier, e.g. inner bottom, hopper sloping plate, inner longitudinal bulkhead, etc., the fatigue damage index is to be less than 0.8 for a simulation duration equal to the required ship design life.

For critical locations elsewhere, the fatigue damage index is to be less than 1.0 for a simulation duration equal to the required ship design service life.



APPENDIX A: THEORETICAL SUMMARY

Section 1: Introduction
Section 2: Wave induced loads and motions in regular waves
Section 3: S-N curve expert
Section 4: Structural influence coefficients
Section 5: Fatigue spectral analysis
Section 6: Voyage simulation
Section 7: Probabilistic fatigue damage

■ Section 1: Introduction

The Fatigue Design Assessment (FDA) procedure contained in the *ShipRight* FDA software is a unique integrated design approach based on the spectral method of analysis. It is a first principle total system of analysis which departs significantly from conventional fatigue damage assessment procedures. The drawbacks of the conventional procedures are presented hereafter to highlight the benefits of using the *ShipRight* FDA integrated spectral fatigue analysis procedure.

Since the fatigue damage process is a cumulative process, it is extremely sensitive to the long term stress spectrum distribution. Conventional methods based on the extrapolation of the long term stress based on the maximum lifetime loads are commonly used in fatigue calculations. This approach is convenient because of the readily available once in a lifetime loads parametric expressions used for strength purposes. However, this approach has been shown to be extremely sensitive to the assumptions made in the calculation. The maximum lifetime load approach is based on the assumptions that the stress response obtained from the individual load component can be combined with a constant linear scheme over the total duration of the spectrum, and that the shape of the spectrum is dependant on basic ship parameters. However, it should be remembered that load components creating the stress response occur with different phase angles in different sea states, and that the number of the stress cycles is the result of the superposition of each of the load-stress responses, and will differ from the number of incident waves. Furthermore, in view of the inherent limits of the simplistic maximum lifetime fatigue model and to ensure reliability, the correlation factor determined from service experience is influenced by many variables unaccounted for in the model, and therefore, a significant safety factor is required to ensure that reliability of the procedure. The main disadvantage of such a simplistic model relying so heavily on the correlation process is that, should the structural configuration depart from the service experience base, the model will not predict reliable results since it cannot autocalibrate itself due to the limited number of modelling variables. Furthermore, it should be realised that this approach is very similar to the permissible stress levels approach currently contained in the Rules.

Appendix A

Sections 1 & 2

Fatigue damage is mainly created by the small to medium sea states by virtue of the number of stress cycles they create. It is therefore essential that due attention is given to this part of the lifetime stress spectrum if reliable fatigue life estimations are desired. This can only be achieved by using a spectral method of analysis which reconstructs the entire stress spectrum giving due attention to the combination of the various load components, as well as the number of stress cycles created by the incident waves in each seastate. The following sections briefly describe the theoretical background to the FDA procedure.

Section 2: Wave induced loads and motions in regular waves

To perform a spectral analysis, it is necessary to obtain both the amplitude and phase of the components of wave induced loads and motions in regular waves. Traditionally, these results could only be made available by computation using a ship motion program. However, it is considered that this approach is not suitable in a design environment, by virtue of the considerable time required for data preparation, the computation, and the analysis of results. Furthermore, it must be borne in mind that ship motions programs can be subject to instabilities in the computation procedures, and therefore require significant post processing time to ensure consistency. Also, due to the various mathematical modelling techniques and associated algorithms, the various ship motions programs utilised by the industry are likely to yield different results.

To ensure the reliable and consistent application of *ShipRight* FDA as a design code, it was essential that the wave induced loads be computed in an efficient, reliable and consistent manner. LR has conducted a parametric study of wave induced loads and motions for over 250 ship hull forms with variations on the principle dimensions and other significant parameters. The wave induced loads and motions Response Amplitude Operator's (RAO's), as well as the Response Phase Operator's (RPO's) obtained from the parametric study were analysed to determine the significant parameters affecting the RAO. A multivariate regression analysis was then performed to determine a series of influence functions to describe the RAO's.

From this study, it is assumed that a typical RAO can be expressed as a series of influence functions and parameters as follows:

```
RAO(V,x,\omega) = f_a(V,x,[a_i]_1^n) \cdot f_s(V,x,\omega[a_i]_1^n)
```

where $f_a(V,x,[a_i]_1^n)$ = influence function defining the maximum amplitude

 $f_{\rm s}(V,x,\omega[a_i]_1^n)$ = influence function defining the RAO shape

V = ship speed

x = ship to wave heading

 ω = wave frequency

 $[a_i]$ = array of ship parameters a_i affecting the RAO amplitude and shape

The wave induced structural loads considered in the analysis procedure are separated into the following components:

- Global vertical and horizontal bending moments
- Local external hydrodynamic pressures
- Local internal cargo inertia pressure

With the assumption of linear, harmonic wave force, and constant coefficients of mass, added mass and damping, and restoring forces, the motion responses become linear and harmonic, and can be expressed as follows:

$$\{X\} = \begin{cases} X = X_0 \cdot \cos\left(\omega \cdot t + \varepsilon_x\right) & \text{Surge} \\ Y = Y_0 \cdot \cos\left(\omega \cdot t + \varepsilon_y\right) & \text{Sway} \\ Z = Z_0 \cdot \cos\left(\omega \cdot t + \varepsilon_z\right) & \text{Heave} \\ \theta = \theta_0 \cdot \cos\left(\omega \cdot t + \varepsilon_\theta\right) & \text{Pitch} \\ \phi = \phi_0 \cdot \cos\left(\omega \cdot t + \varepsilon_\phi\right) & \text{Roll} \\ \psi = \psi_0 \cdot \cos\left(\omega \cdot t + \varepsilon_\psi\right) & \text{Yaw} \end{cases}$$

Similarly, the global moments are assumed to vary linearly with wave height, and harmonically with time with the encountering frequency we, and is expressed at a given location k as a load transfer as follows:

```
BMv = BMv_0 \cdot \cos(\omega \cdot t + \varepsilon_{\rm bmv}) Global vertical bending moment BMh = BMh_0 \cdot \cos(\omega \cdot t + \varepsilon_{\rm bmh}) Global horizontal bending moment
```

The local hydrodynamic pressure around each section is assumed to be composed of the following components:

- Froude-Krylov wave pressure
- Diffracted wave pressure
- Radiated wave pressure
- Hydrostatic pressure variation due to ship motions

Similarly the total wave pressure transfer function at a given location k is the sum of the instantaneous pressure components as follows:

$$P_{e_k} = \sum P_i = P_{ko} \cdot \cos(\omega \cdot t + \varepsilon_{Pk})$$

The local cargo inertia pressure is calculated from the variation of quasi-hydrostatic pressure in liquid cargo holds due to ship motions. The accelerations at a given location k, with coordinates (x_k, y_k, z_k) relative to the ship's centre of gravity including the linearised variations of gravity forces from pitch and roll are given as follows:

$$\ddot{x}_k = -\omega_e^2 \cdot (X - y_k \cdot \psi + z_k \cdot \theta) - g \cdot \theta$$

$$\ddot{y}_k = -\omega_e^2 \cdot (Y - x_k \cdot \psi + z_k \cdot \phi) + g \cdot \phi$$

$$\ddot{z}_{k} = -\omega_{e}^{2} \cdot (Z - x_{k} \cdot \theta + y_{k} \cdot \phi)$$

Since for liquid cargoes, mass forces arise from quasi-hydrostatic pressure variations due to small accelerations, the coupling effect can be taken into account as follows:

$$P_{i_k}(x_y,y_k,z_k,t) = -\rho \left(\ddot{x}_0 \cdot (x_k - x) + \ddot{y}_0 \cdot (y_k - y) + \ddot{z}_0 \cdot (z_k - z) \right)$$

where (x, y, z) are the coordinates of the point of accelerations assumed at the centroid of the subject tank.

_ _ _

2.1 Assumptions and limitation

The parametric formulation of the wave induced loads and motions is applicable to ships with parameters within the following ranges:

 $\begin{array}{ll} L_{\rm pp} & 150 - 400 \ {\rm metres} \\ L/B & 5.00 - 7.00 \\ C_{\rm b} & 0.60 - 0.85 \\ C_{\rm w} & < 0.20 \\ {\rm Froude\ number} & < 0.20 \\ \end{array}$

Following the conventions used in the program, a negative number denotes starboard.

■ Section 3: S-N curve expert

In order to ensure consistency in the application of the *ShipRight* FDA procedure, the selection of the representative fatigue strength capability is performed automatically by the S-N curve expert. The S-N curve expert system identifies the fatigue critical locations, and determines a representative S-N curve based on the description of the local geometry of the end connection. The S-N curve expert database is based on S-N curves from fatigue design codes such as BS 5400, IIW, and other relevant S-N curves available from the current literature.

The S-N curve expert database also includes S-N curves derived form comparative fatigue analysis based on actual fatigue damage to ship structural details, as well as S-N curves established by LR through ongoing large scale model testing of typical ship structural details, carried out by the Krylov Shipbuilding Research Institute in the Russian Federation. The S-N curve format used for the *ShipRight* FDA procedure is as follows:

$$N(\Delta\sigma) \hspace{1cm} = \left\{ \begin{array}{l} K \cdot \Delta\sigma^{-m} \Delta\sigma > S_0 \\ K \cdot \Delta\sigma^{-m_I} \Delta\sigma \leq S_0 \end{array} \right.$$

Where N = number of cycles to failure

 $\Delta \sigma$ = effective applied nominal stress range

m = inverse slope of the S-N curve

 S_0 = stress range cut off value – Haibach Correction 10⁷

 m_1 = inverse slope of the S-N curve below the stress range cut off value

K = fatigue parameter

The S-N curve expert generates S-N curves for each geometry based on the hot spot stress approach and the associated geometrical stress concentration for axial loading.

$$K = \frac{K_{\rm f}}{K_{\rm g} \cdot K_{\rm w} \cdot K_{\rm a}}$$

where $K_{\rm f}$ = steel welded material fatigue parameter

 K_{σ} = geometrical stress concentration factor at the critical location under axial loading

 $K_{\mathbf{w}}$ = weld angle stress concentration

 K_a = misalignment stress concentration factor

In the ShipRight FDA procedure, it is assumed that tensile residual stresses equal to yield are present at the critical location. The effective stress range maxima is therefore equal to yield. The effective compressive stress range is taken as 60 percent of the total compressive stress range. The total effective stress range is defined as follows:

$$N(\Delta \sigma_{\rm eff}) = \begin{cases} \Delta \sigma \ge \sigma_{\rm yield} & \sigma_{\rm yield} + 0.6 \ (\Delta \sigma - \sigma_{\rm yield}) \\ \Delta \sigma < \sigma_{\rm vield} & \Delta \sigma \end{cases}$$

where $\Delta_{\rm eff}$ = effective stress range to be used in fatigue calculations

 $\Delta \sigma$ = calculated applied stress range

 σ_{vield} = material yield strength

■ Section 4: Structural influence coefficients

For each load component applied to the structural detail, a stress influence coefficient representing the state of stress at a hot spot under the subject load with a unit magnitude is determined. Both analytical models and finite element beam models are used to derive the nominal structural influence coefficient, Where applicable, the nominal structural influence coefficients are corrected for a structural stress concentration factor to obtain the structural influence coefficients.

A typical structural influence coefficient is represented as follows:

 $C_i = K_g \cdot \psi \text{ N/mm}^2 \text{ per unit load } i$

where $K_{\rm g}$ = structural stress concentration factor

 ψ = nominal stress influence coefficient

There are seven structural stress influence coefficients as follows:

 C_1 Local pressure bending structural influence coefficient.

 C_2 Global vertical bending moment axial structural influence coefficient.

C₃ Global horizontal bending moment axial structural influence coefficient.

C₄ Primary member lateral deflection structural influence coefficient – RHS

C₅ Primary member Induced Rotation structural influence coefficient – LHS

C₆ Primary member lateral deflection structural influence coefficient – RHS

C₇ Primary member Induced Rotation structural influence coefficient – LHS

Section 5: Fatigue spectral analysis

5.1 Multiple stress process combination

The total stress can be expressed as follows:

$$\sigma(t) = \sum_{i=1}^{n} C_{\dot{1}} \cdot L_{\dot{1}}(t)$$

where C_i = structural influence coefficient of the ith load process

 $L_{i}(t)$ = applied load process

n = total number of local processes

The spectral function $S_{\sigma}(\omega)$ is calculated directly from the wave spectral function $S_{\sigma}(\omega)$, and the transfer function $H_{i}(\omega)$ of the ith load process, and the complex conjugate of the $H_{i}^{*}(\omega)$ of the ith load process as follows:

$$S_{\sigma}(\omega) = S_{\omega}(\omega) \sum_{i}^{n} \sum_{j}^{n} C_{i} C_{j} H_{i}(\omega) H_{j}^{*}(\omega)$$

The spectral moments required for calculation of the spectral band width and zero crossing frequency are given as follows:

$$m_{\rm i} = \int_{0}^{\infty} \omega^{\rm i} S_{\rm \sigma}(\omega) d\omega$$

5.2 Short term fatigue damage

For a given stress check point location, ship loading conditions, ship speed, ship heading to waves, and seastate expressed in terms of significant wave height $H_{1/3}$, and mean crossing period Tz, the accumulated fatigue damage factor is expressed as follows:

$$D = \sum_{i=1}^{n} \frac{n S_i}{N(S_i)}$$

where $N(S_i)$ = number of allowable stress cycles at a stress range S_i

 $N(S_i)$ = number of stress cycles with a stress range S_i within one sea state

Assuming that the stress process is narrow banded, the stress range distribution can be expressed in terms of a Rayleigh distribution as follows:

$$P(S) = \frac{S}{4\sigma^2} \cdot \exp\left(-\frac{S^2}{8\sigma^2}\right)$$

where P(S) = stress range probability function

 σ = standard deviation of the stress process

S = stress range

The accumulated fatigue damage in one seastate can be expressed as follows:

$$D = n_{\rm T} \int_{0}^{\infty} \frac{P(S)}{N(S)} \cdot dS$$

where $n_{\rm T}$ is the expected number of stress cycles in the given seastate.

The accumulated fatigue damage in one seastate may be rewritten as follows:

$$D = \left[n_{\mathrm{T}} \frac{B^{\mathrm{m}}}{K} \int_{0}^{\infty} S^{\mathrm{m}} P(S) dS \right] \mu (m, m_{1}, S_{0}, B)$$

where

B = modelling bias for the stress prediction model

 μ (m, m₁, S₀, B) = correction factor to account for the S-N curve change of slope

For a narrow banded process, the following expression can be used to simplify the above equations:

$$\int_{0}^{\infty} S^{m} P(S) dS = (2\sqrt{2})^{m} \sigma^{m} \Gamma\left(\frac{m}{2} + 1\right)$$

where

 $\Gamma(.)$ = Gamma function

Since the stress process is not a strictly narrow banded process, to remove the conservatism due to the narrow band assumption, a rainflow correction factor λ (m, ϵ) which is a function of bandwidth ϵ and the slope of the S-N curve m, is applied.

The spectral bandwidth is defined as follows:

$$\varepsilon = 1 - \sqrt{\frac{m_2^2}{m_0, m_4}}$$

where m_0, m_2, m_4 are the spectral moments of the stress process

The expected number of stress cycles is obtained from the stress process zero crossing frequency as follows:

$$n_{\rm T} = T v_0^+$$

where

T = seastate duration

 v_0^+ = zero crossing frequency

The mean zero crossing frequency is defined as follows:

$$v_0^+ = \frac{1}{2\pi} \sqrt{\frac{m_2}{m_0}}$$

5.3 Long term fatigue damage

The long term fatigue damage can be obtained from the following expressions:

$$D = \frac{TB^{\mathrm{m}}\Omega}{K}$$

where

T = duration of the seastate

 Ω = stress level parameter

$$\Omega = \lambda(m, \varepsilon) \, \mu(m, m^1, B, S_0) \, v_0^+ \left(2\sqrt{2}\right)^{\mathsf{m}} \sigma^{\mathsf{m}} \Gamma\left(\frac{m}{2} + 1\right)$$

Appendix A

Section 5, 6 & 7

The total lifetime accumulated fatigue damage D_1 over a specified period T_s is given as follows:

 $D_{\rm t} = \frac{T_{\rm s} B^{\rm m} \Omega_{\rm t}}{K}$

 $\Omega_{t} = \sum p_{i} p_{j} p_{k} p_{l} \Omega_{i,j,k,l}$

where

i = number of loading conditions

i = number of ship heading to waves

k = number of speeds l = number of sea states

 $\Omega_{i,j,k,l}$ = stress level parameter for a given sea state

■ Section 6: Voyage simulation

The purpose of the Voyage Simulation module is to predict the probability of the ship encountering a particular seastate for the range of ship speeds/ship to wave heading and loading conditions used for the fatigue assessment. The seastate probabilities are extracted for each area of ship operation and combined with ship to wave heading probabilities and length of time exposed to each seastate to derive the total probability of the ship experiencing a particular seastate. The length of time is derived from the maximum speed the ship can operate in each seastate and the distance between waypoints within each sea area. The ship to wave headings are derived from the sailing course between waypoints and the wave direction in the wave statistics database. The wave prediction probabilities are adjusted by the ship sailing course and the ship heading increment. The wave statistics data is based on the Global Wave Statistics information supplied by BMT. The resulting probabilities are summated for each seastate/ship speed/ship to wave heading and loading condition to provide a lifetime Service Profile Matrix. This information is used by the Short Term Fatigue Damage routine.

Section 7: Probabilistic fatigue damage

Due to large variability in fatigue experimental data, the modelling biases in the stress prediction model and the S-N fatigue analysis method, a probabilistic method to assess the fatigue life is preferred. A simple log-normal format for multiplicative limit state functions is used.

The fatigue limit state equation g(X) can be expressed as follows:

 $g(X) = \Delta - D_{t}$

where $g(X) \leq 0.0$ implies fatigue failure

The fatigue strength coefficient K is defined as a random variable describing the inherent variability of the fatigue strength. The median \widetilde{K} defines the median S-N curve, and the coefficient of variation (COV), C_K is the COV of N given S. Bias and uncertainty in Milner's Rule are defined by Δ , the fatigue damage index at failure. The event of failure $D \geq \Delta$. B is the stress modelling error. Δ , B and K are assumed to have log-normal distributions with medians $(\widetilde{\Delta}, \widetilde{B}, \widetilde{K})$ and COV's $(C_{\Delta}, C_{B}, C_{K})$ respectively.

The probability of failure is

$$P_f = \Phi(-\beta)$$

where

 $\Phi(\cdot)$ = standard normal distribution

 β = safety index

$$\beta = \frac{\ln\left(\frac{\widetilde{T}}{T_{s}}\right)}{\sigma_{\ln}T}$$

where $T_{\rm S}$ is the service life, and \widetilde{T} is the median time to failure

$$\widetilde{T} = \frac{\widetilde{\Delta} \, \widetilde{K}}{\widetilde{B}^{\mathrm{m}} \, \Omega_{\mathrm{t}}}$$

$$\sigma^2_{lnT} = ln \left((1 - C_{\Delta}^2)(1 - C_{K}^2)(1 - C_{B}^2)^{m^2} \right)$$



APPENDIX B: 100A1 FATIGUE WAVE ENVIRONMENT TRADING PATTERNS

Section 1: Introduction

Section 2: 100A1 Fatigue Wave Environment (world-wide) trading patterns for different ship types

■ Section 1: Introduction

Based on oil tanker size and oil type, tankers are categorised into eight groups, which include VLCC crude oil tanker, Suezmax crude oil tanker, Aframax crude oil tanker, Panamax crude oil tanker, Handy crude oil tanker and Aframax oil product tanker, Panamax oil product tanker, Handy oil product tanker. Trading patterns for each ship type/group, which contain a number of trading routes, are derived based on statistical data of cargo exporting and importing.

Bulk carriers are categorised into three groups based on their size, which include Capesize bulk carrier, Panamax bulk carrier and Handy size bulk carrier. Trading patterns for each ship group, which contain a number of trading routes, are derived based on statistical data of cargo exporting and importing.

For each trading route, it is assumed that a ship firstly sails from the importing port/area to the exporting port/area in ballast, and then returns to the importing port/area fully loaded.

It is noted that the importing port/area and exporting port/area for each route are representative/main locations of the exporting and importing regions.

Section 2: 100A1 Fatigue Wave Environment (world-wide) trading patterns for different ship types

The trading patterns have been split up into the three following tables for ease of use and identification:

- Table B.1 100A1 fatigue wave environment (world-wide) trading patterns for crude oil tankers
- Table B.2 100A1 fatigue wave environment (world-wide) trading patterns for product oil tankers
- Table B.3 100A1 fatigue wave environment (world-wide) trading patterns for bulk carriers

Appendix B Section 2

100A1 fatigue wave environment (world-wide) trading patterns for crude oil tankers Table B.1

Chia Tura (Ourour	Trading Route					
Ship Type/Group	Exporting area	Importing area	Time %			
VLCC crude oil tanker 200 000 dwt and above	Persian Gulf (Ras Tanura) Persian Gulf (Ras Tanura) Persian Gulf (Ras Tanura) Persian Gulf (Ras Tanura) North Sea (UK/Norway)	Far East (Taiwan) Japan (Yokohama) N. America (New Orleans) W. Europe (Rotterdam) N. America (New York)	17,0 30,0 28,0 21,0 4,0			
Suezmax crude oil tanker 125 000–200 000 dwt	Former USSR (Black Sea) Latin America (Venezuela) North Sea (UK/Norway) North Sea (UK/Norway) Persian Gulf (Ras Tanura) Persian Gulf (Ras Tanura) Persian Gulf (Ras Tanura) USA (Alaska) W Africa (Bonny) W Africa (Bonny)	S. Europe (Marseille) S. Europe (Marseille) N. America (New York) W. Europe (Rotterdam) N. America (Los Angeles) S. Europe (Marseille) Australia (Adelaide) USA (Los Angeles) N. America (New Orleans) S. Europe (Marseille) W. Europe (Rotterdam)	8,2 6,8 6,7 16,3 4,3 9,1 6,6 5,8 24,8 6,8 4,6			
Aframax crude oil tanker 80 000–125 000 dwt	Former USSR (Black Sea) Latin America (Venezuela) Latin America (Venezuela) Latin America (Venezuela) N. Africa (Libya) North Sea (UK/Norway) North Sea (UK/Norway) Persian Gulf (Ras Tanura) Persian Gulf (Ras Tanura) Persian Gulf (Ras Tanura) Persian Gulf (Ras Tanura) S. Asia (Ardjuna, Indonesia) USA (Alaska)	S. Europe (Marseille) N. America (New Orleans) W. Europe (Rotterdam) Latin America (Santos, Brazil) W. Europe (Rotterdam) N. America (New York) W. Europe (Rotterdam) Far East (Taiwan) Indian Sub Cont (Madras) Australia (Adelaide) S. Europe (Marseille) Japan (Yokohama) USA (Los Angeles)	9,4 24,9 2,2 6,9 4,5 5,1 24,4 5,4 2,5 2,0 7,5 2,4 2,8			
Panamax crude oil tanker 50 000–80 000 dwt	Former USSR (Ventspils) Former USSR (Black Sea) Latin America (Venezuela) Latin America (Venezuela) N. Africa (Libya) North Sea (UK/Norway) North Sea (UK/Norway) Persian Gulf (Ras Tanura) S. Asia (Ardjuna, Indonesia)	W. Europe (Rotterdam) S. Europe (Marseille) N. America (New Orleans) Latin America (Santos, Brazil) W. Europe (Rotterdam) N. America (New York) W. Europe (Rotterdam) S. Europe (Marseille) Japan (Yokohama)	8,8 5,3 27,0 28,3 8,1 3,7 10,5 2,1 6,2			
Handy crude oil tanker 5000–50 000 dwt	Former USSR (Ventspils) Former USSR (Black Sea) Latin America (Venezuela) Latin America (Venezuela) N. Africa (Libya) P.R. of China (Qingdao) S. Asia (Ardjuna, Indonesia)	W. Europe (Rotterdam) S. Europe (Marseille) N. America (New Orleans) Latin America (Santos, Brazil) W. Europe (Rotterdam) Japan (Yokohama) Japan (Yokohama)	13,0 5,0 24,8 38,5 9,4 1,9 7,4			

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Table B.2 100A1 fatigue wave environment (world-wide) trading patterns for oil product tankers

01: 7 (0	Trading Route					
Ship Type/Group	Exporting area	Importing area	Time %			
Aframax oil product tanker 80 000–125 000 dwt	Former USSR (Black Sea) N. Africa (Libya) North Sea (UK/Norway) Persian Gulf (Ras Tanura)	S. Europe (Marseille) N. America (New York) N. America (New York) Far East (Taiwan) Japan (Yokohama) Singapore W. Europe (Rotterdam) N. America (New York) S. Europe (Marseille) Latin America (Santos, Brazil)	2,0 9,2 12,2 7,7 28,4 16,7 5,0 9,9 3,0 5,9			
Panamax oil product tanker 50 000–80 000 dwt	Former USSR (Black Sea) Former USSR (Ventspils) Latin America (Venezuela) Latin America (Venezuela) N. Africa (Libya) N. America (Houston) N. America (Houston) N. America (Houston) North Sea (UK/Norway) North Sea (UK/Norway) North Sea (UK/Norway) Persian Gulf (Ras Tanura) S. Asia (Ardjuna, Indonesia) S. Asia (Ardjuna, Indonesia)	S. Europe (Marseille) W. Europe (Rotterdam) N. America (New York) Latin America (Santos, Brazil) N. America (Santos, Brazil) N. America (Santos, Brazil) N. America (New York) Far East (Taiwan) W. Europe (Rotterdam) N. America (New York) S. Africa (Durban) Singapore Japan (Yokohama) Indian Sub Cont (Madras) W. Europe (Rotterdam) Latin America (Santos, Brazil) N. America (New York) Far East (Taiwan) Japan (Yokohama)	5,1 2,1 6,4 12,0 3,2 5,6 14,2 1,6 7,2 4,3 3,8 2,9 4,3 4,2 1,3 1,5 4,4 13,6 2,3			
Handy oil product tanker 5000–50 000 dwt	Former USSR (Black Sea) Former USSR (Ventspils) Latin America (Venezuela) Latin America (Venezuela) Latin America (Venezuela) N. Africa (Libya) N. America (Houston) N. America (Houston) N. America (Houston) North Sea (UK/Norway) North Sea (UK/Norway) North Sea (UK/Norway) Persian Gulf (Ras Tanura) S. Asia (Ardjuna, Indonesia) S. Asia (Ardjuna, Indonesia)	S. Europe (Marseille) W. Europe (Rotterdam) N. America (New York) Latin America (Santos, Brazil) W. Europe (Rotterdam) N. America (New York) Latin America (Santos, Brazil) N. America (New York) Far East (Taiwan) W. Europe (Rotterdam) N. America (New York) S. Africa (Durban) Far East (Taiwan) Indian Sub Cont (Madras) W. Europe (Rotterdam) Latin America (Santos, Brazil) N. America (New York) Far East (Taiwan) Japan (Yokohama)	5,1 2,1 6,5 12,2 1,6 2,9 5,7 14,4 1,7 7,3 4,1 3,9 5,0 4,2 1,1 1,3 4,0 14,7 2,2			

Appendix B Section 2

100A1 fatigue wave environment (world-wide) trading patterns for bulk carriers Table B.3

		Trading Route						
Ship Type/Group	Cargo	Exporting area	Importing area	Time %				
Capesize bulk carrier 80 000 dwt and above	Iron Ore 61%	Australia (Dampier) Australia (Walcott) Australia (Walcott) Canada (Sept Isles) India (Mormugao) Latin America (Tubarao) Latin America (Tubarao, Brazil)	W. Europe (Rotterdam) Japan (Yokohama) Far East (Shanghai) W. Europe (Antwerp) Japan (Yokohama) W. Europe (Rotterdam) Japan (Yokohama) Far East (Taiwan)	6,2 10,1 7,1 1,8 2,4 8,2 12,1 13,1				
	Coal 39%	Australia (Newcastle) Australia (Newcastle) Australia (Port Kembla) Canada (Vancouver) S. Africa (Richard's Bay) S. Africa (Richard's Bay) S. Africa (Richard's Bay) USA (Baltimore) USA (Baltimore)	Japan (Yokohama) Far East (Taiwan) W. Europe (Rotterdam) Japan (Yokohama) Japan (Yokohama) Far East (Taiwan) W. Europe (Rotterdam) Far East (Taiwan) W. Europe (Rotterdam)	9,9 4,3 4,8 4,0 1,9 2,9 4,0 2,4 4,8				
Panamax bulk carrier 50 000–80 000 dwt	Iron Ore 20%	Australia (Dampier) Australia (Walcott) Australia (Walcott) Latin America (Tubarao) Latin America (Tubarao) Latin America (Tubarao)	W. Europe (Rotterdam) Japan (Yokohama) Far East (Shanghai) W. Europe (Rotterdam) Japan (Yokohama) Far East (Taiwan)	2,0 3,9 2,3 2,7 4,4 4,7				
	Coal 45%	Australia (Newcastle) Australia (Newcastle) Australia (Port Kembla) Canada (Vancouver) S. Africa (Richard's Bay) S. Africa (Richard's Bay) S. Africa (Richard's Bay) USA (Baltimore) USA (Baltimore)	Japan (Yokohama) Far East (Taiwan) W. Europe (Rotterdam) Japan (Yokohama) Japan (Yokohama) Far East (Taiwan) W. Europe (Rotterdam) Far East (Taiwan) W. Europe (Rotterdam)	11,4 5,0 5,6 4,6 2,2 3,3 4.6 2,8 5,5				
	Grain 35%	Canada (Vancouver) Latin America (Rosario, Argentina) USA (Charleston) USA (Charleston) USA (Freeport) USA (San Francisco)	Far East (Taiwan) W. Europe (Rotterdam) W. Europe (Rotterdam) W. Africa (Lagos) Far East (Taiwan) via Panama Japan (Yokohama)	2,6 2,0 4,0 1,2 16,5 8,7				
Handy bulk carrier 5000–50 000 dwt	Iron Ore 16%	Australia (Walcott) Canada (Sept Isles) Latin America (Puerto Ordaz) Latin America (San Nicolas, Peru) Latin America (Tubarao)	Japan (Yokohama) USA (New Orleans) W. Europe (Rotterdam) Far East (Taiwan) Japan (Yokohama)	4,4 1,3 2,6 2,0 5,7				
	Coal 29%	Australia (Newcastle) China (Qinhuangdao) L. America (Maracaibo, Venezuela) S. Africa (Richard's Bay) USA (Baltimore)	Japan (Yokohama) Japan (Yokohama) W. Europe (Rotterdam) W. Europe (Rotterdam) Japan (Yokohama)	8,0 2,3 3,4 11,6 3,7				
	Grain 36%	Australia (Newcastle) USA (Charleston) USA (Charleston) USA (San Francisco)	Far East (Taiwan) W. Europe (Rotterdam) Latin America (Santos, Brazil) Japan (Yokohama)	8,7 6,2 15,1 6,0				
	Bauxite 10%	Australia (Haypoint) Latin America (Tubarao) Latin America (Tubarao, Brazil)	USA (Los Angeles) USA (Baltimore) W. Europe (Rotterdam)	3,6 3,6 2,8				
	Phosphate Rock 9%	N. Africa (Casablanca, Morocco) N. Africa (Casablanca, Morocco) Red Sea (Port Sudan)	Latin America (Rosario, Argentina) Asia (Bombay, India) S. Asia (Jakarta, Indonesia)	3,7 3,3 2,0				

NOTE

The current FDA Level 2 software can only accommodate up to three different loading conditions. Where a FDA Level 2 assessment is required for Handy size bulk carriers, RDD London is to be consulted.

SDIS Feed	dback Forn	n				Feedback No:(c	fficial use only)
Product:				Local of	fice:		
Version:				Name:			
Platform: (95,98,ME,2000,NT):			E-mail:				
Date submitted:				Contact number			
Feedback	☐ Program Crash	☐ Progra	am	n Error	☐ Ru	le Calculation	☐ Installation
category (tick)	☐ Suggestion	☐ Help 7	Ге	xt	□ Do	cumentation	☐ To be noted
	1						
Ship type:							
Location of Error, (use tree structure)						
	n / Midship Section / Bottor	m / Strakes / 0	Со	rrected criti	cal buckl	ing strength	
Details of error:							
being used along with a	screen dump of the error	if possible.					

Priority Code**

Severity Code*

^{*}Severity Code: A. Critical, B. Major, C. Minor **Priority Code: 1. Urgent, 2. High, 3. Medium, 4. Low

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